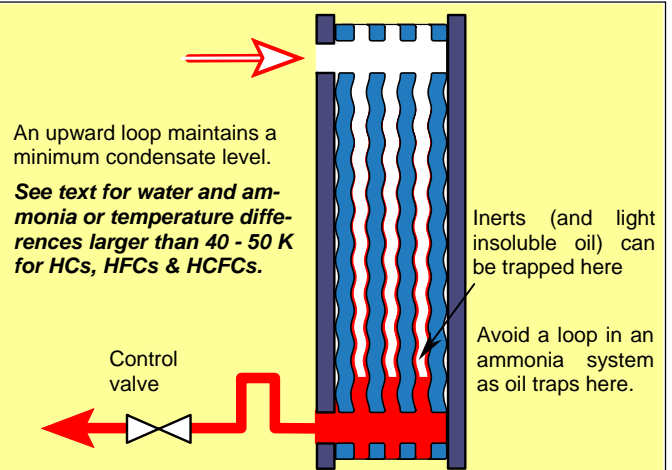


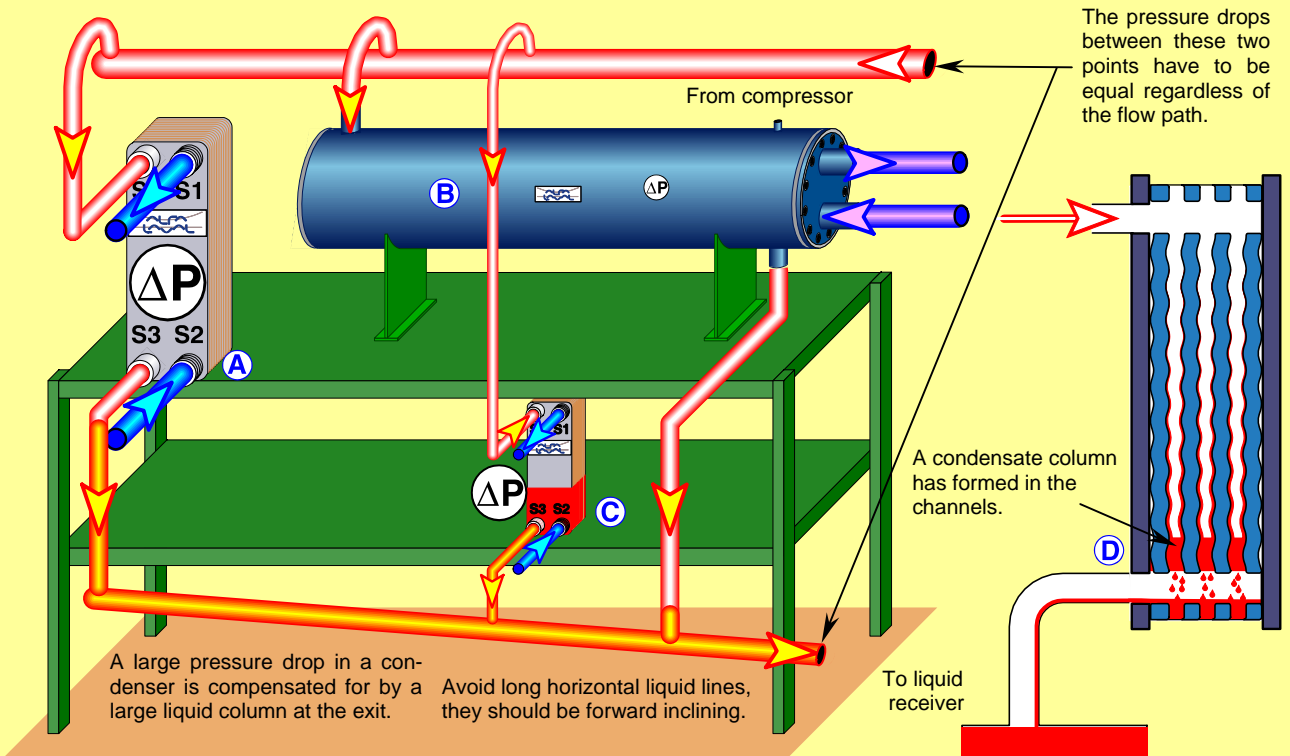
**Fig. 03. Vapour with inerts.**

The saturation temperature of the vapour-gas mixture as well as the heat transfer coefficient drops rapidly as the condensation proceeds.



**Fig. 04. Condensate subcooling.**

Inerts and insoluble decomposition products accumulate above the condensate surface and are easily trapped there with a resulting decrease of the K-value.



**Fig. 05. Parallel-connected condensers**

The three condensers have different  $\Delta P$ s. However, the total  $\Delta P$  has to be equal, whichever path we follow from the compressor discharge line to the liquid receiver.

At start-up, the vapour distributes automatically between the condensers and the  $\Delta P$ s become equal. To achieve this some of the vapour from A & C diverts to B.

If B can handle the increased load, equilibrium is reached. Chances are though, that vapour leaves uncondensed and enters the receiver. The increased pressure in this blocks the condensate flow from A & C, and liquid columns build up in the condensate lines. These columns help to evacuate the liquid from A & C and more

vapour enters into these. Finally a new equilibrium is reached, where the higher  $\Delta P$ s in A & C is offset by the suction action from the condensate column.

If the height difference between a condenser and the liquid column is not great enough, the condensate can block a part of the heating surface, with a loss of capacity as a consequence. This is what happens with C.

If the condensate line is too large to maintain a stable liquid column, the column forms in the channels, see D. This is an unstable situation, a column forms, suddenly drains, forms again, etc., and in any case there is a loss of capacity as condensate blocks part of the surface.