

**LION HF295-HF445-HF545
HF500G-HF650G-LION HP**

instructions for installation

*Document number: SM00018Q
Revision: C*

*Date of first issue: 10.October.2002
Date of latest issue: 29.March.2004*

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	ORD.	DATE	FORWARD. DOC.	ORD.	DATE	FORWARD. DOC.	
	A	05.11.02		D			
	B	25.07.03		E			
	C	29.03.04		F			

CHAP. No.	CHAPTER	NUMBER OF PAGES	REVISION STATUS
010	CONTENTS	1	C
020	CROSS-SECTIONS	5	"_"
030	INSTALLATION		
030.10	- Position of feet in linear cabinets and head cabinets	2	"_"
030.11	- Head cabinets		
030.20	- Foot adjustment	2	"_"
030.30	- Electrical, water and refrigerant connections	2	"_"
030.40	- Position of probes	1	"_"
030.41	- Corner cabinet	1	A
030.60	- Corner Cabinets	1	"_"
040	ELECTRICAL INPUT	1	A
050	REQUIRED HEAT EXTRACTION RATE	5	A
060	WIRING DIAGRAMS cabinet terminal board	24	B
061	CONTROLLER SETTING SPECIFICATIONS	2	"_"
070	CABINET MULTIPLEXING	8	A
071	HANDRAILS ASSEMBLY	1	"_"
080	ALIGNEMENT OF BACK TO BAK CASES	1	"_"
090	BACK TO BACK ISOLATION FOR MT1725	1	"_"

The wiring diagrams and setting specifications are delivered inside the cabinet, together with the "Instructions for use".

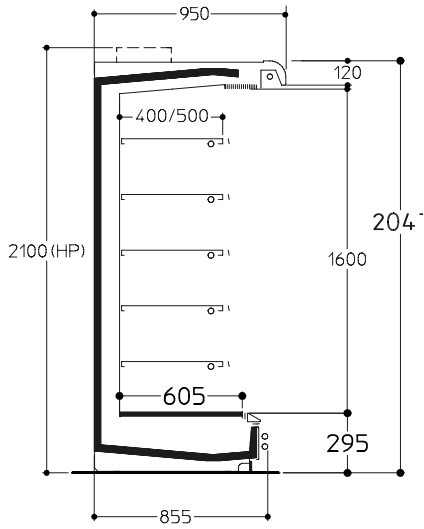
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"_" First issue
 A, B, C..... Chapter revision index

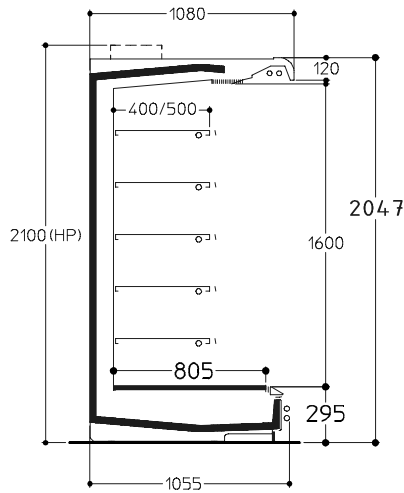
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B			E		
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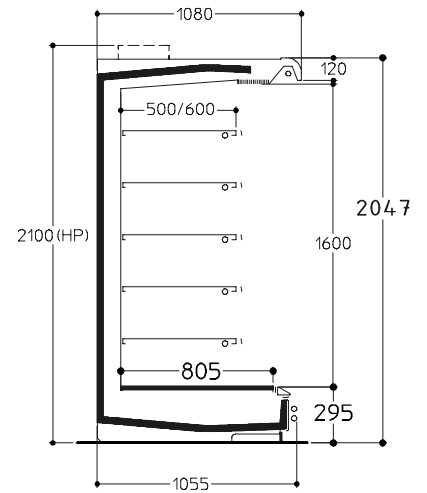
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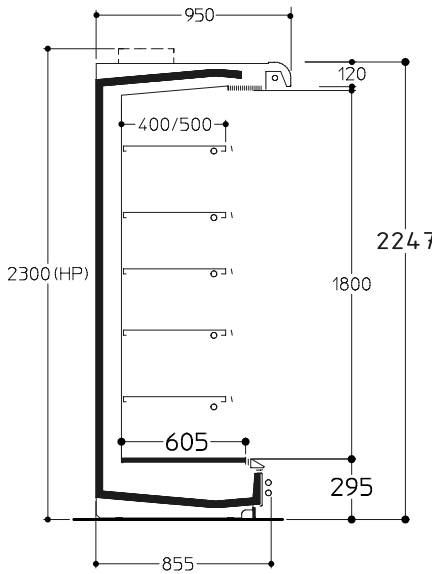
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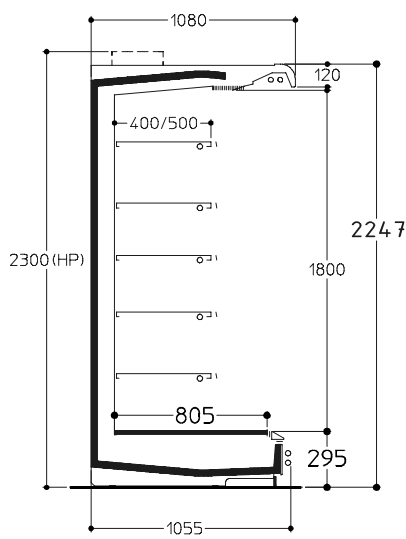
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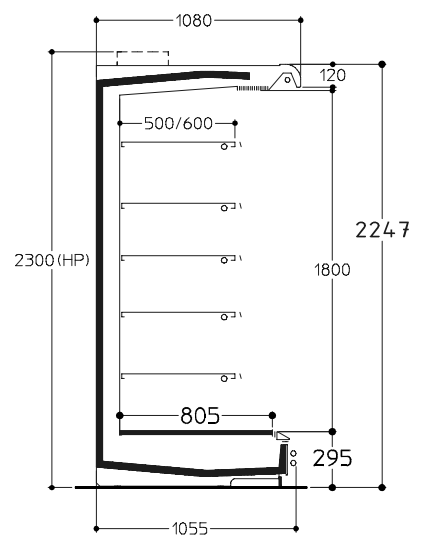
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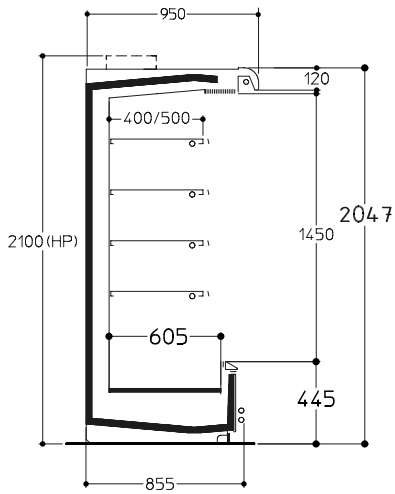
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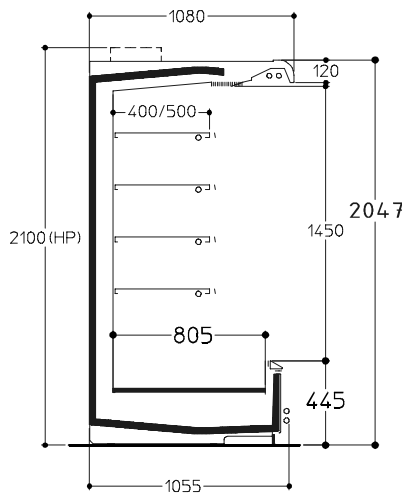
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B			E		
C			F		

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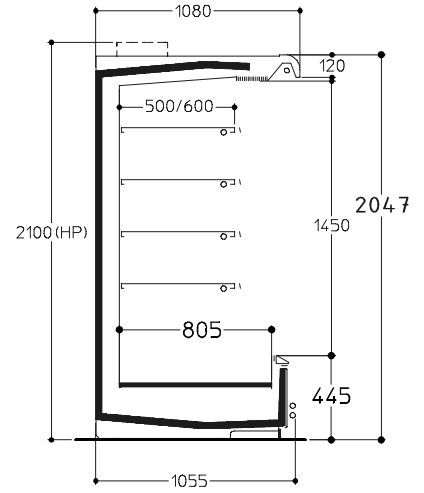
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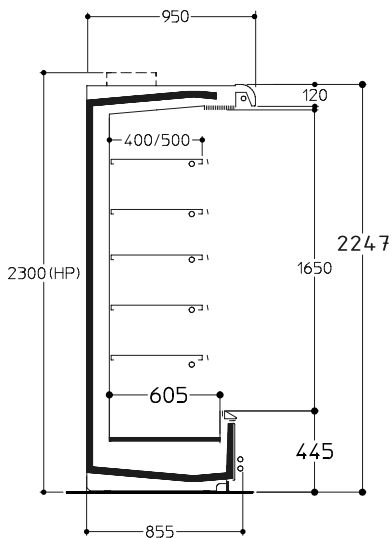
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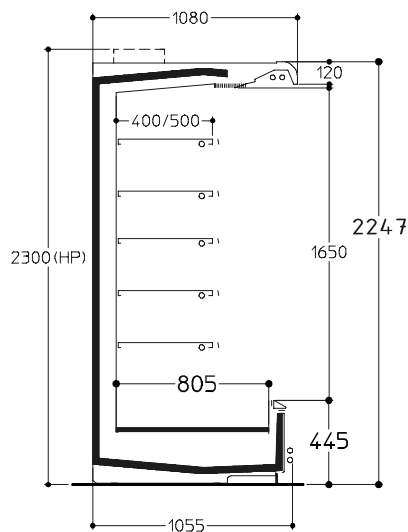
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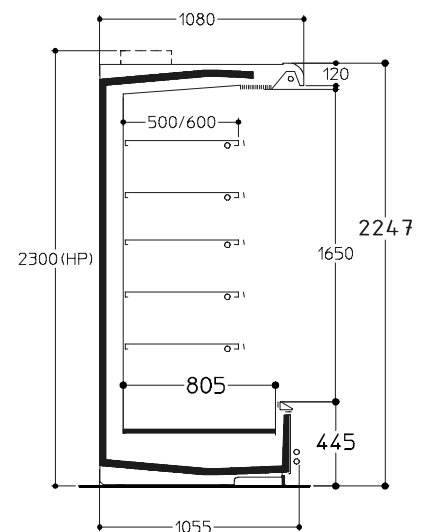
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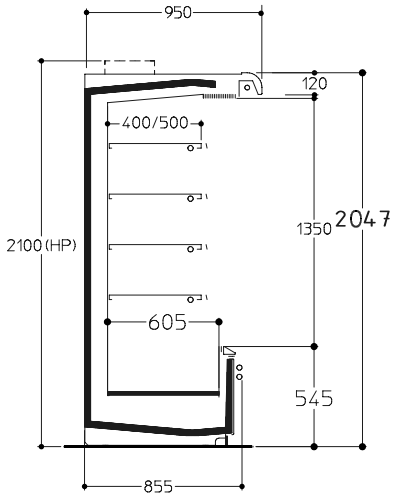
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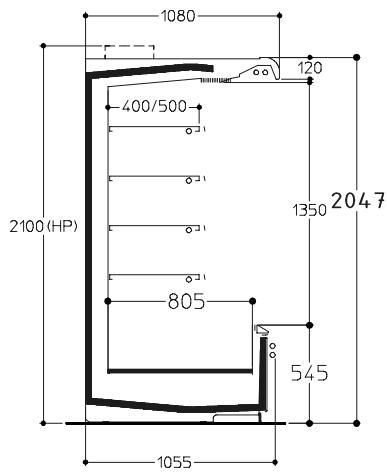
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A			D		
B			E		
C			F		

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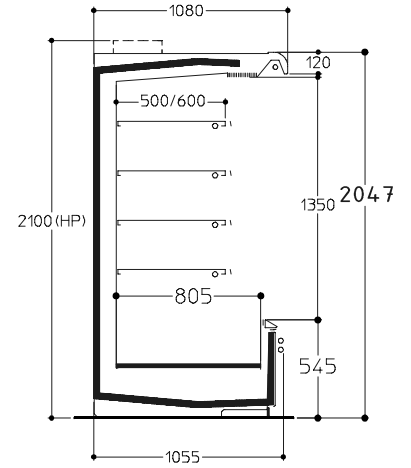
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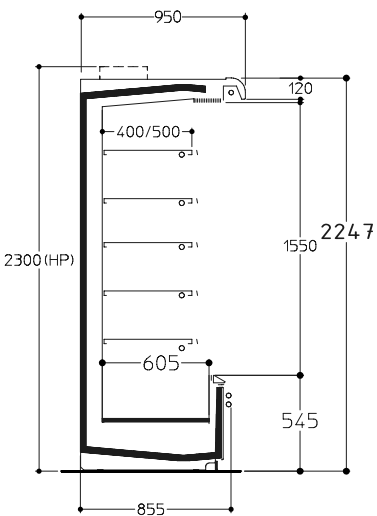
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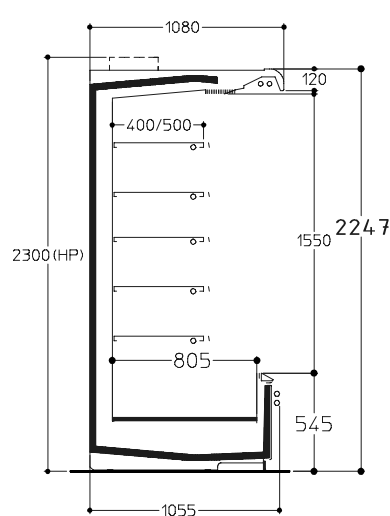
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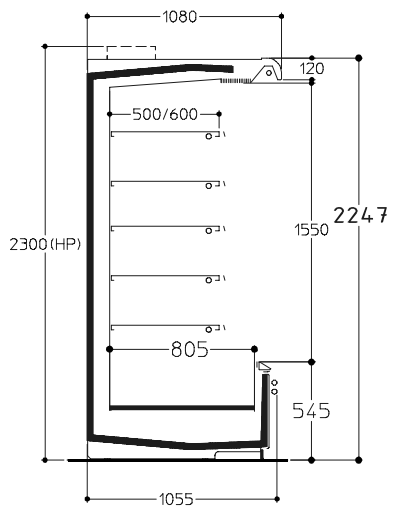
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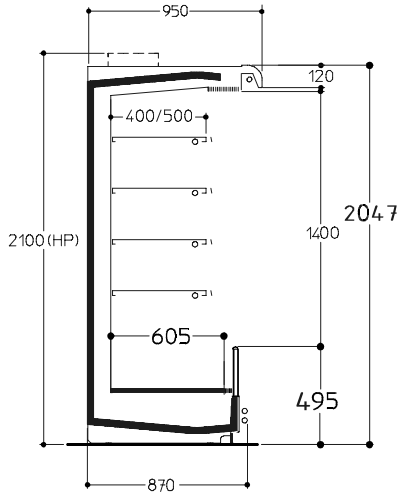
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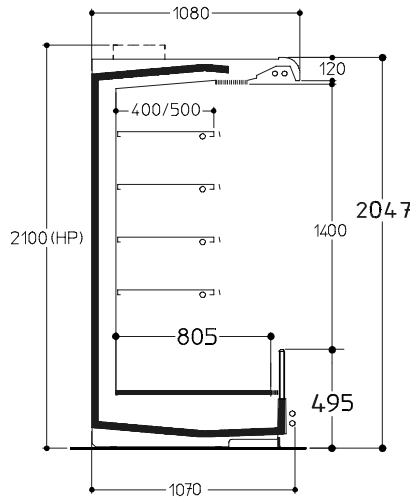
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ORD.	DATE	FORWARD. DOC.	ORD.	DATE	FORWARD. DOC.
A			D		
B			E		
C			F		

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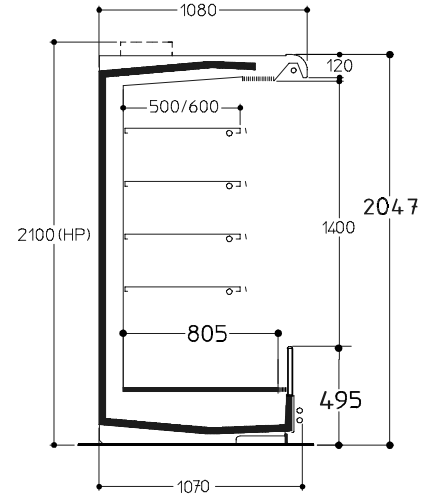
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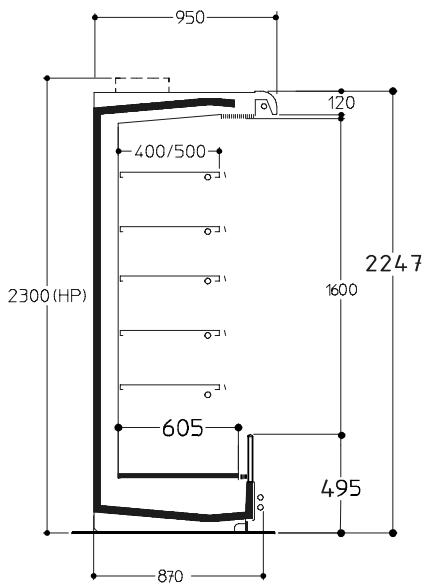
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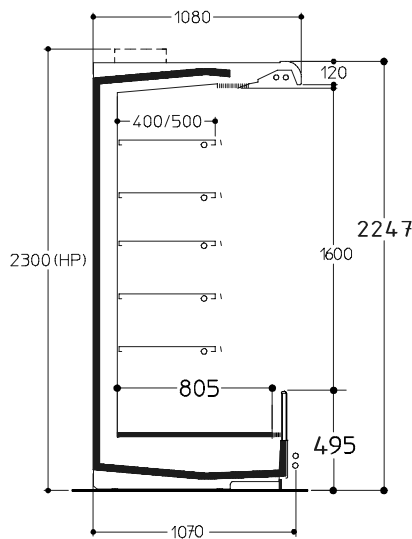
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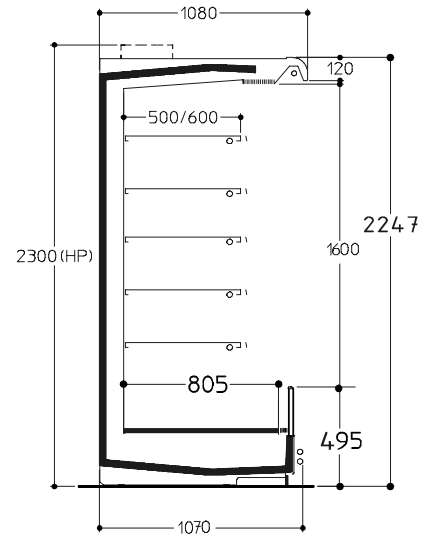
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LION 22 L1 500G



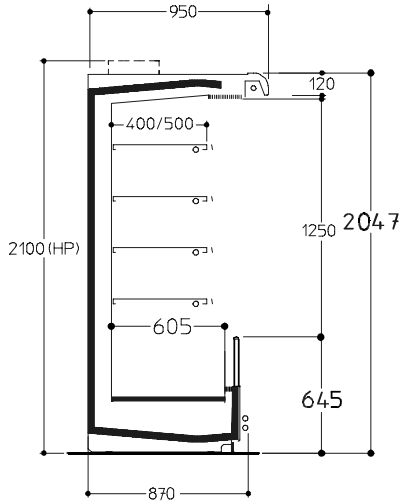
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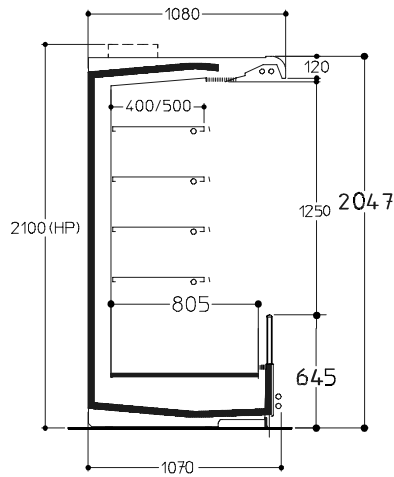
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ORD.	DATE	FORWARD. DOC.	ORD.	DATE	FORWARD. DOC.
A			D		
B			E		
C			F		

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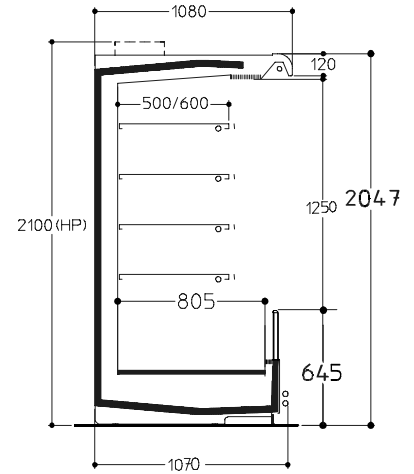
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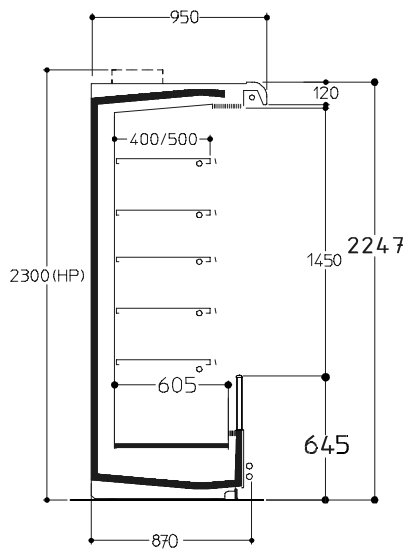
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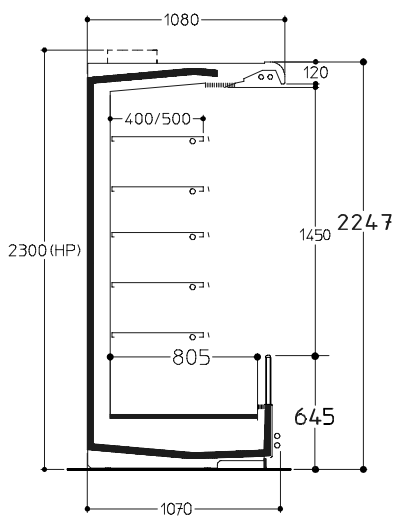
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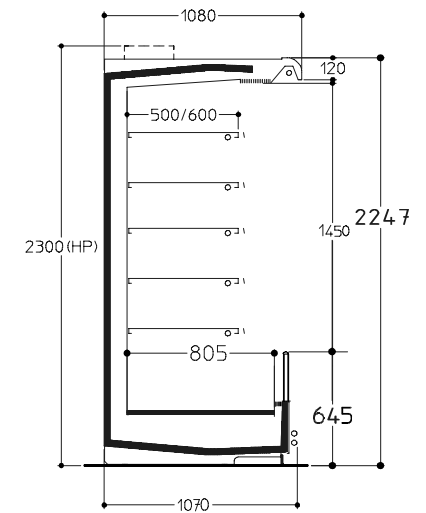
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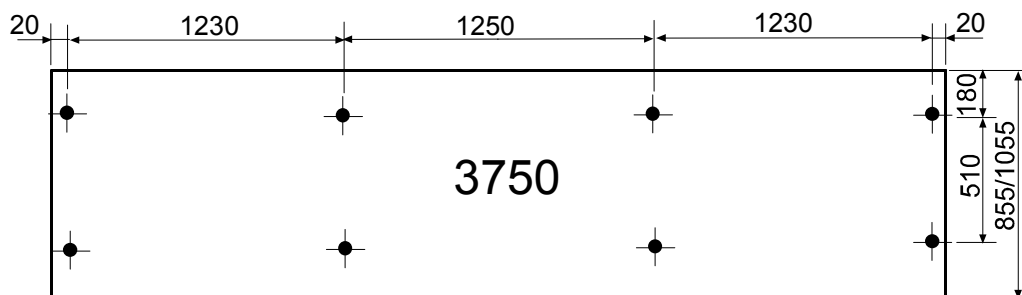
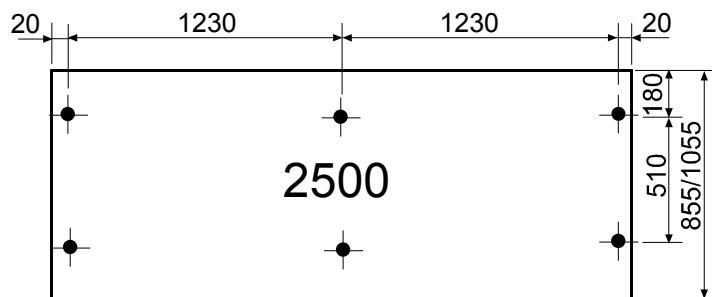
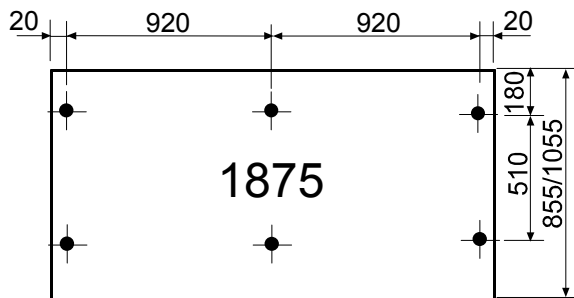
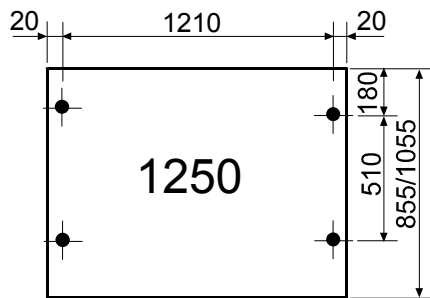


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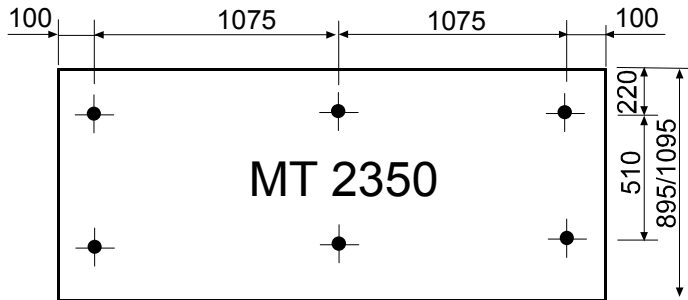
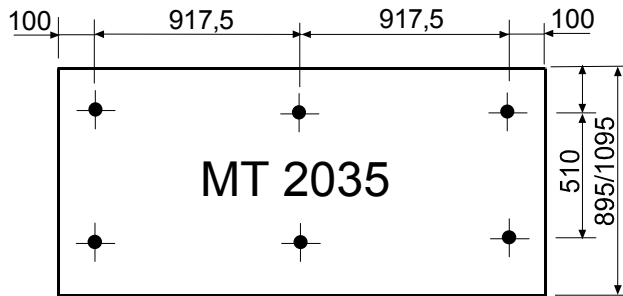
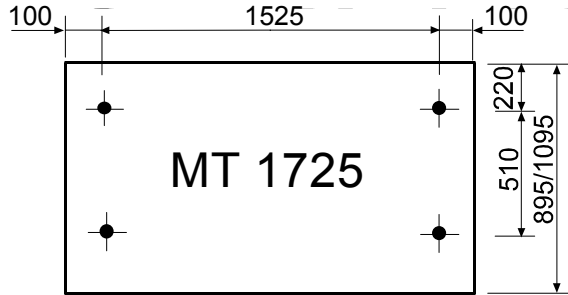
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	ORD.	DATE	FORWARD. DOC.	ORD.	DATE	FORWARD. DOC.		DATE OF 1st ISSUE: 10.October.02
	A			D				ISSUED BY MKT
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POSITION OF FEET IN LINEAR CABINETS



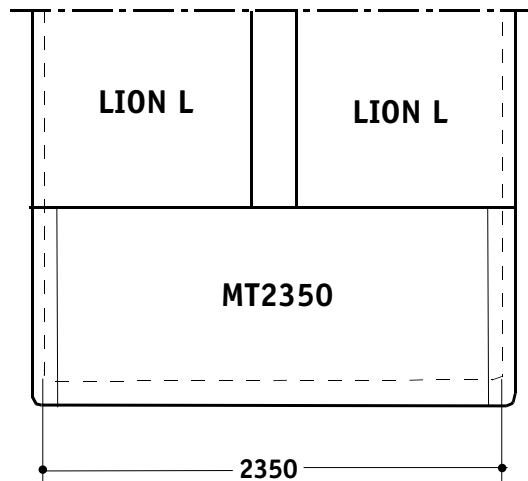
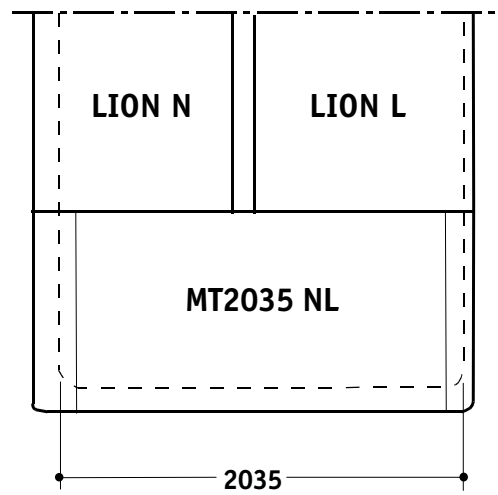
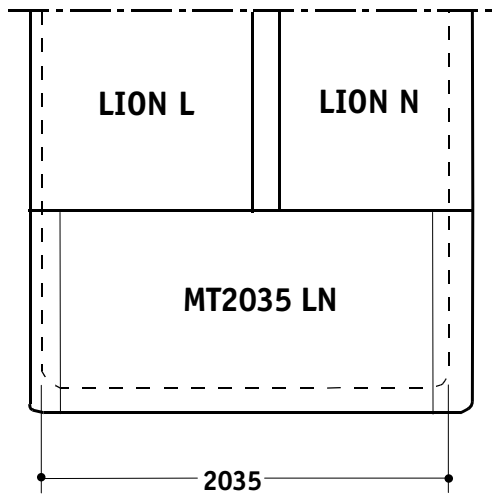
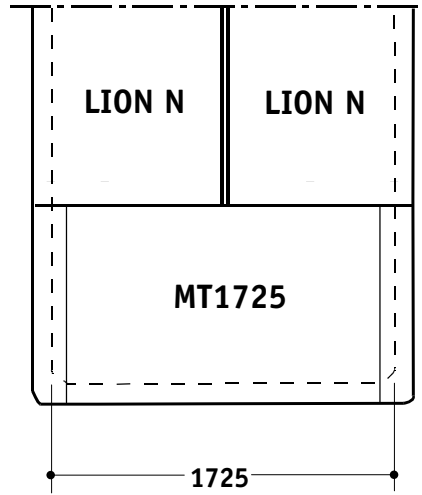
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	ORD.	DATE	FORWARD. DOC.	ORD.	DATE	FORWARD. DOC.		DATE OF 1st ISSUE: 10.October.02
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POSITION OF FEET IN HEAD CABINETS



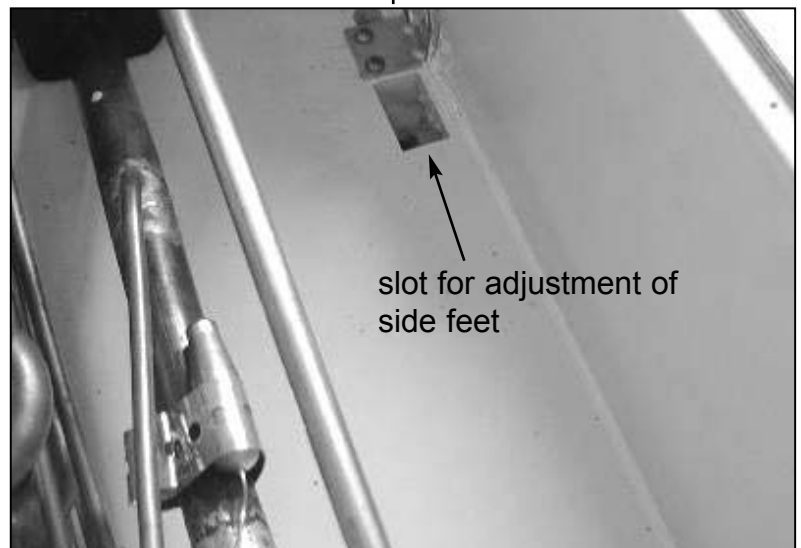
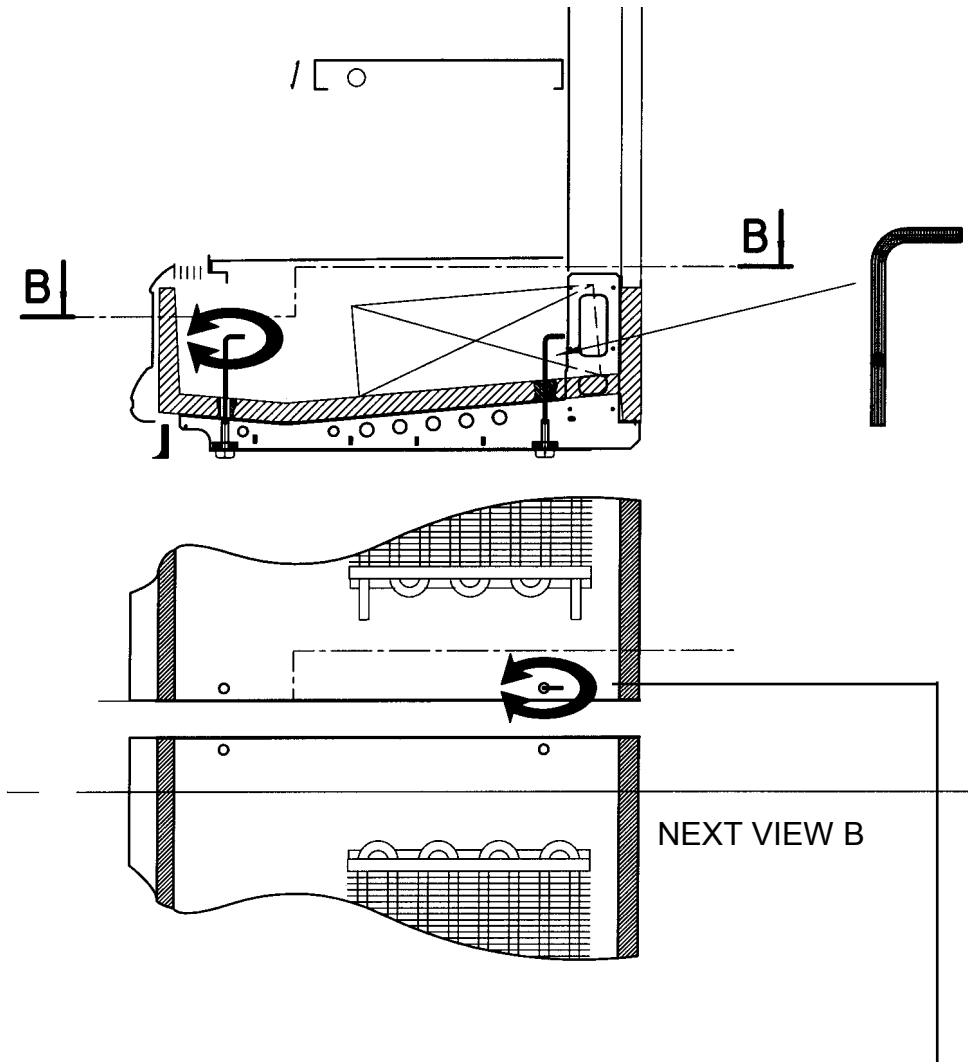
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	ORD.	DATE	FORWARD. DOC.	ORD.	DATE	FORWARD. DOC.		DATE OF 1st ISSUE:
	A			D				10.October.02
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HEAD CABINETS



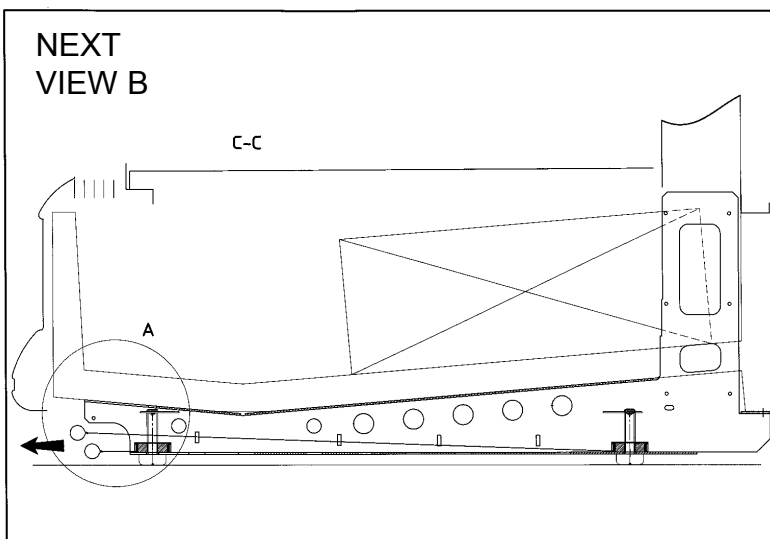
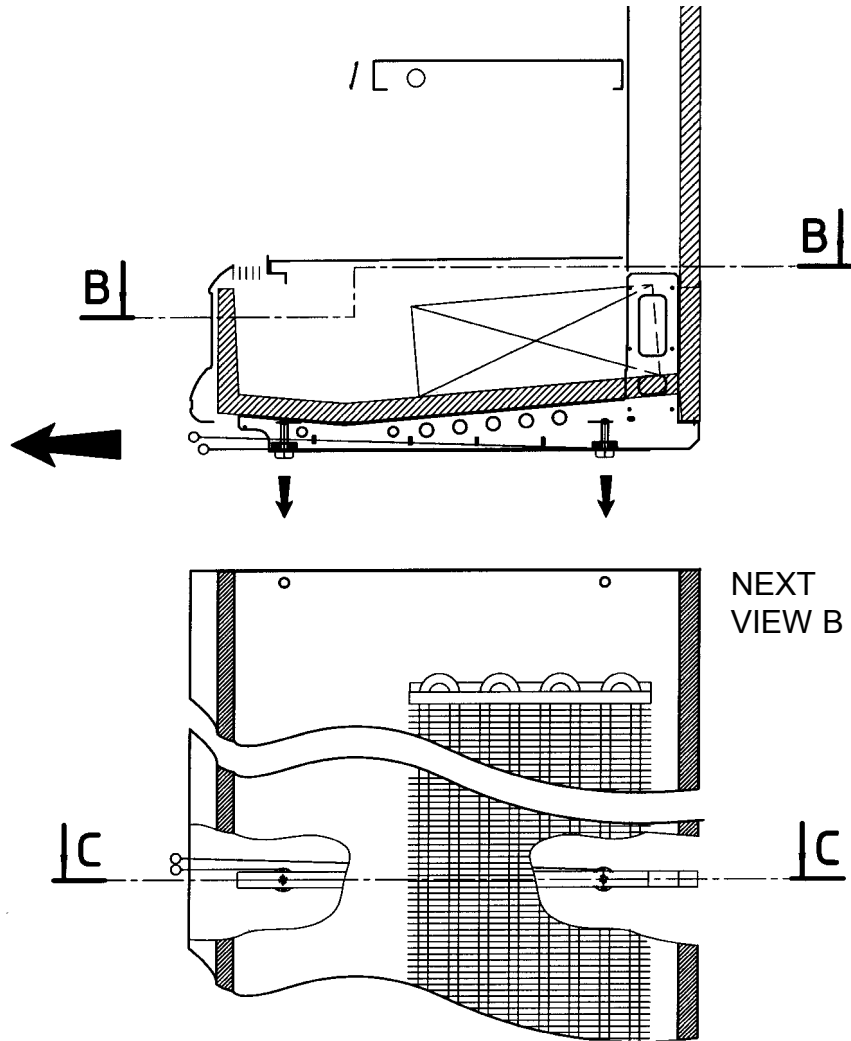
ADJUSTMENT OF FEET

Cabinet side feet can be adjusted directly from within the chest, using an Allen wrench as shown in the figure.

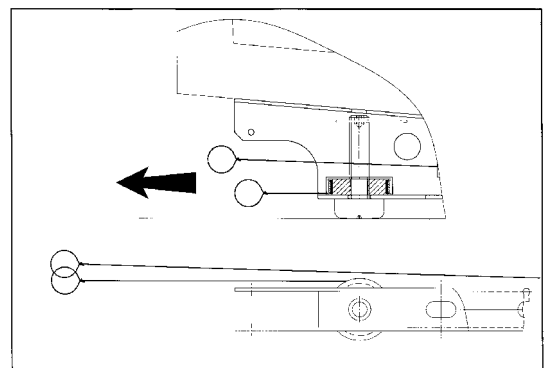


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ORD.	DATE	FORWARD. DOC.	ORD.	DATE	FORWARD. DOC.
A			D		
B			E		
C			F		

Cabinet middle feet must be adjusted on the floor by the aid of the appropriate strings, which are located under the cabinet, as shown in the figures.



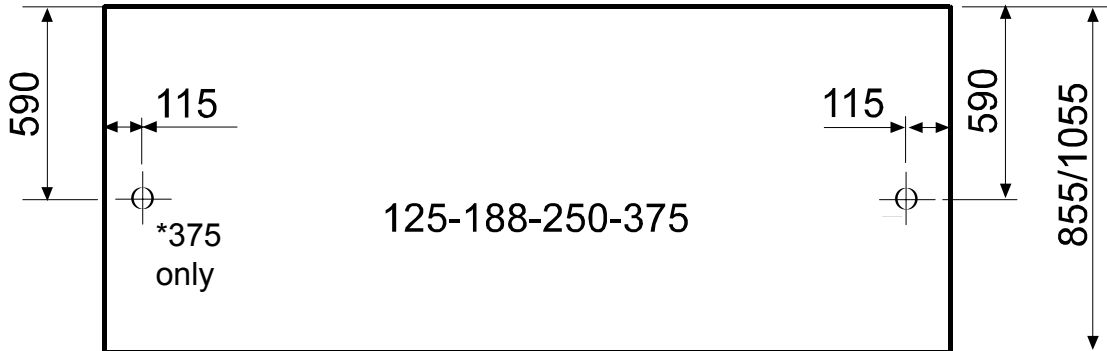
DETAIL A



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	ORD.	DATE	FORWARD. DOC.	ORD.	DATE	FORWARD. DOC.		DATE OF 1st ISSUE: 10.October.02
	A			D				ISSUED BY
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ELECTRICAL - WATER - REFRIGERANT CONNECTIONS LINEAR CABINETS

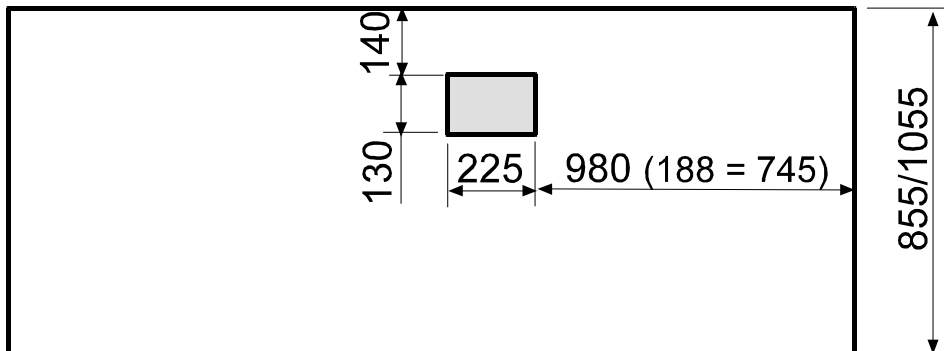
WATER DRAINS



REFRIGERANT PIPES



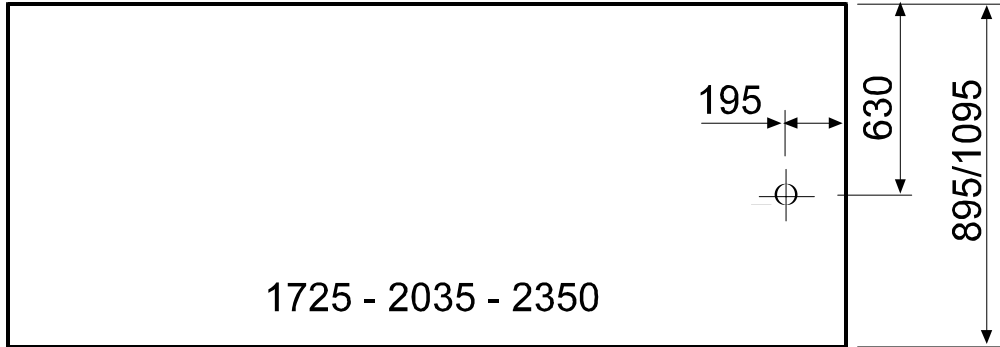
ELECTRICAL BOARD



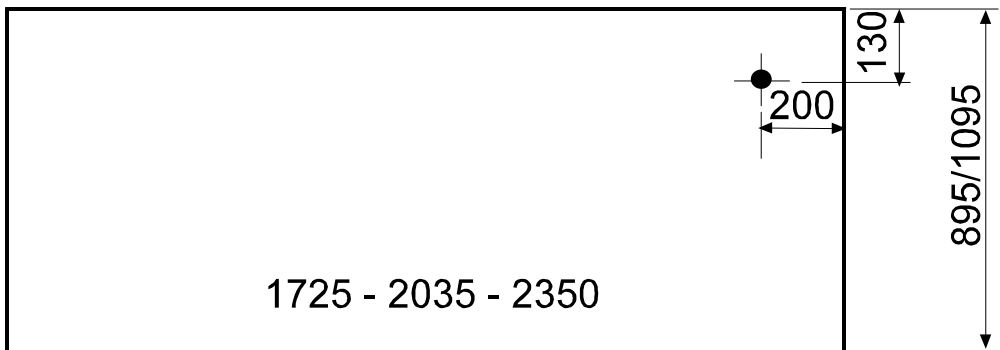
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	ORD.	DATE	FORWARD. DOC.	ORD.	DATE	FORWARD. DOC.	
	A			D			
	B			E			
	C			F			

ELECTRICAL - WATER - REFRIGERANT CONNECTIONS HEAD CABINETS

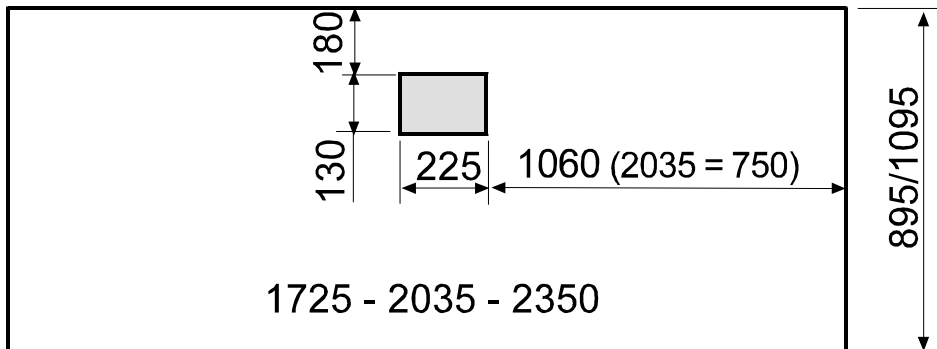
WATER DRAINS



REFRIGERANT PIPES



ELECTRICAL BOARD



CHAPTER REVISION STATUS					
ORD.	DATE	FORWARD. DOC.	ORD.	DATE	FORWARD. DOC.
A			D		
B			E		
C			F		

LION N (width 855)

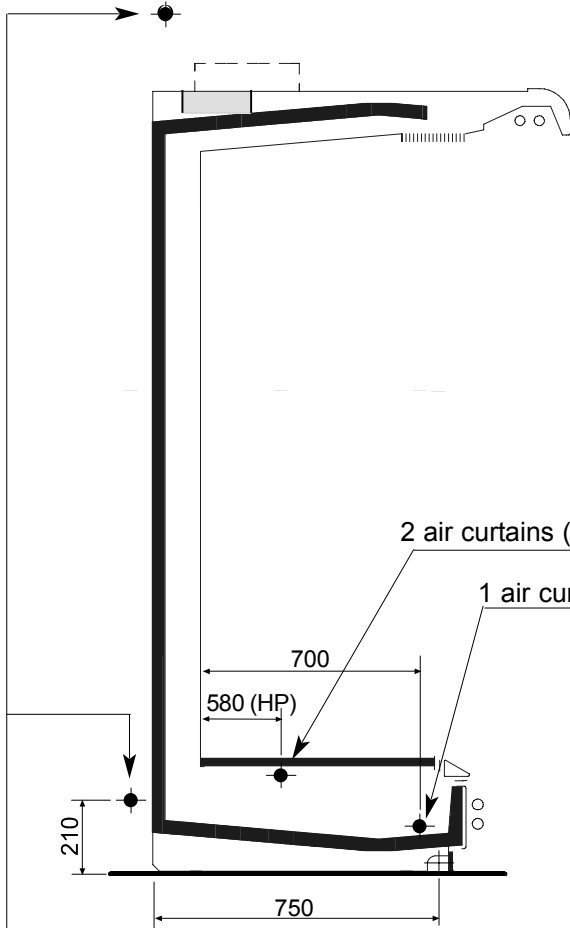
⊕ DRAINS $\varnothing = 40$ mm internal
 $\varnothing = 46$ mm external

● REFRIGERANT PIPES

	Ø OUT LEADING PIPES (mm)								Ø IN LEADING PIPES (mm)	
	1250	1875	2500	3750	MT1725	MT2035	MT2350	CORNERS	with valve	without valve
	15	18	18	18	18	18	18	18	10	12
HP	15	22	22	22	18	22	22	18	10	12

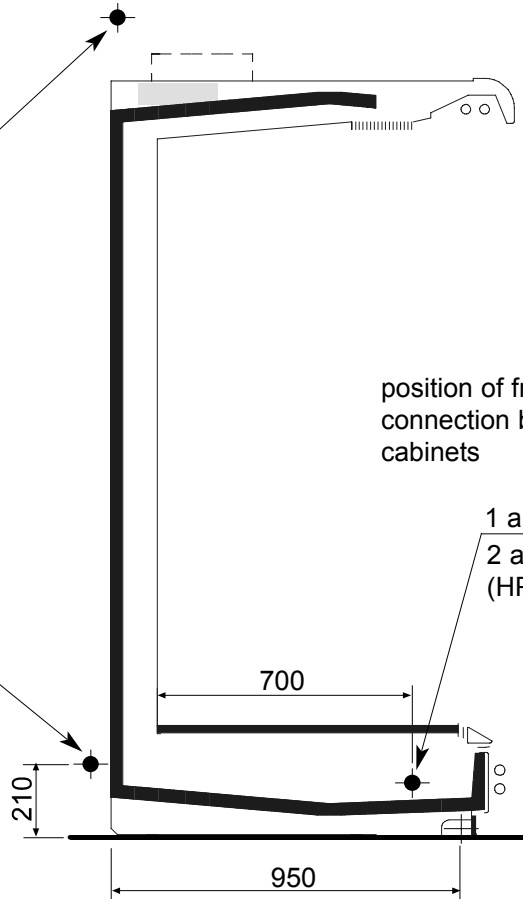
▨ ELECTRICAL BOARD

IMPORTANT: make sure that the electrical board cover is in place and that the power supply cords are fitted with the appropriate cable clamp and with a seal suiting the outer cable diameter.



position of freon pipes connection between cabinets

LION L1-L2 (width 1055)



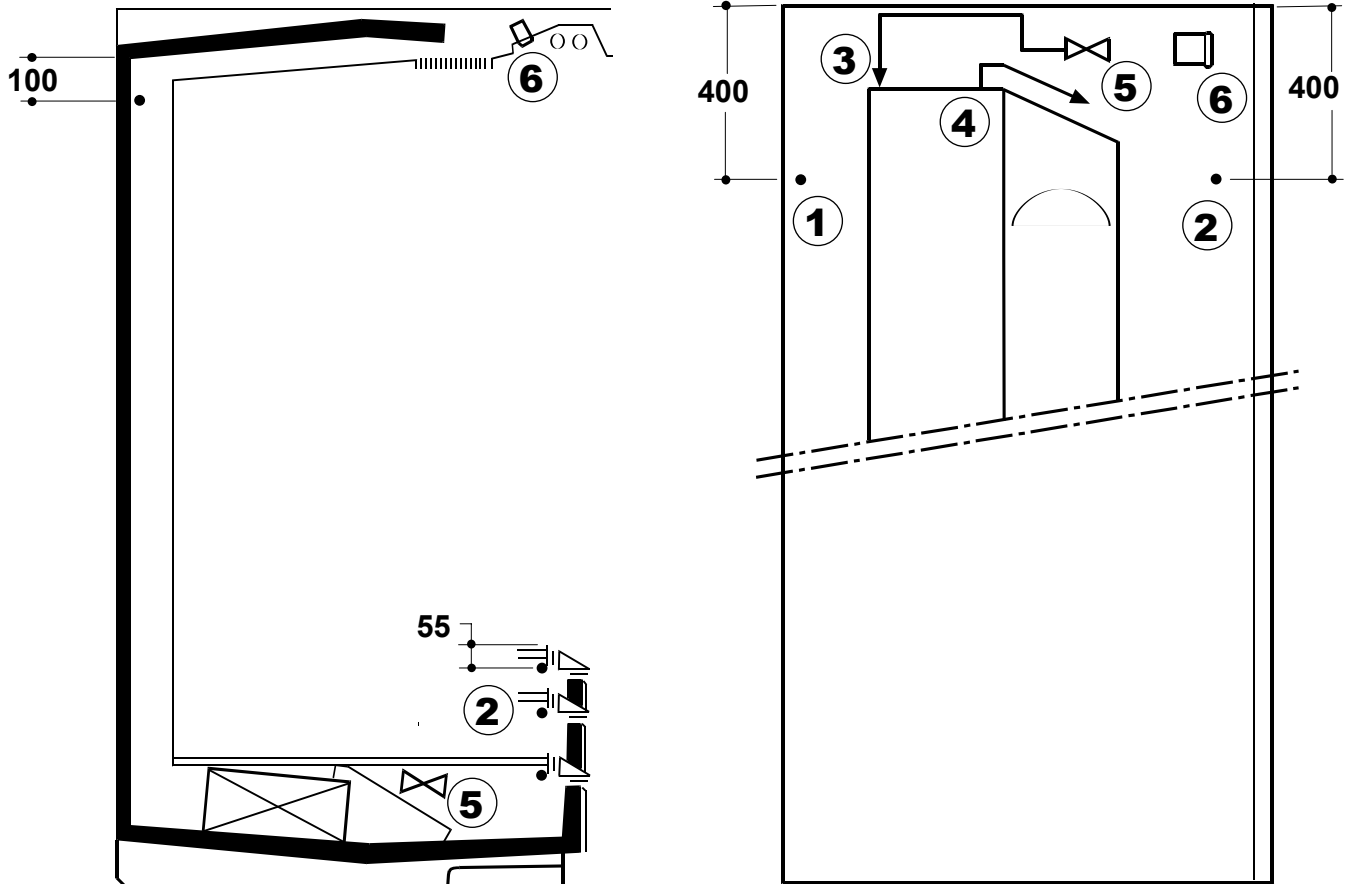
position of freon pipes connection between cabinets

position of freon pipe outlet from cabinet (up or down)



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	ORD.	DATE	FORWARD. DOC.	ORD.	DATE	FORWARD. DOC.		DATE OF 1st ISSUE: 10.October.02
	A			D				ISSUED BY MKT
	B			E				
			C			F		

POSITION OF TELETHERMOSTAT PROBES AND THERMAL EXPANSION VALVE



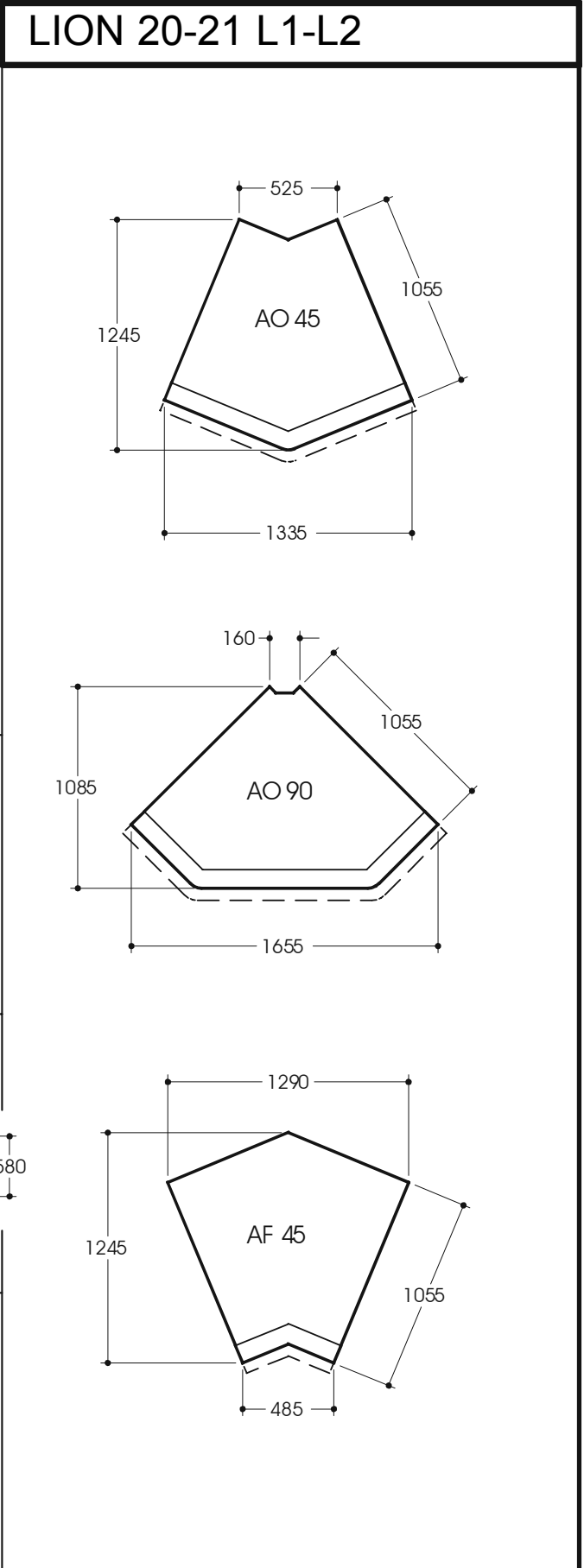
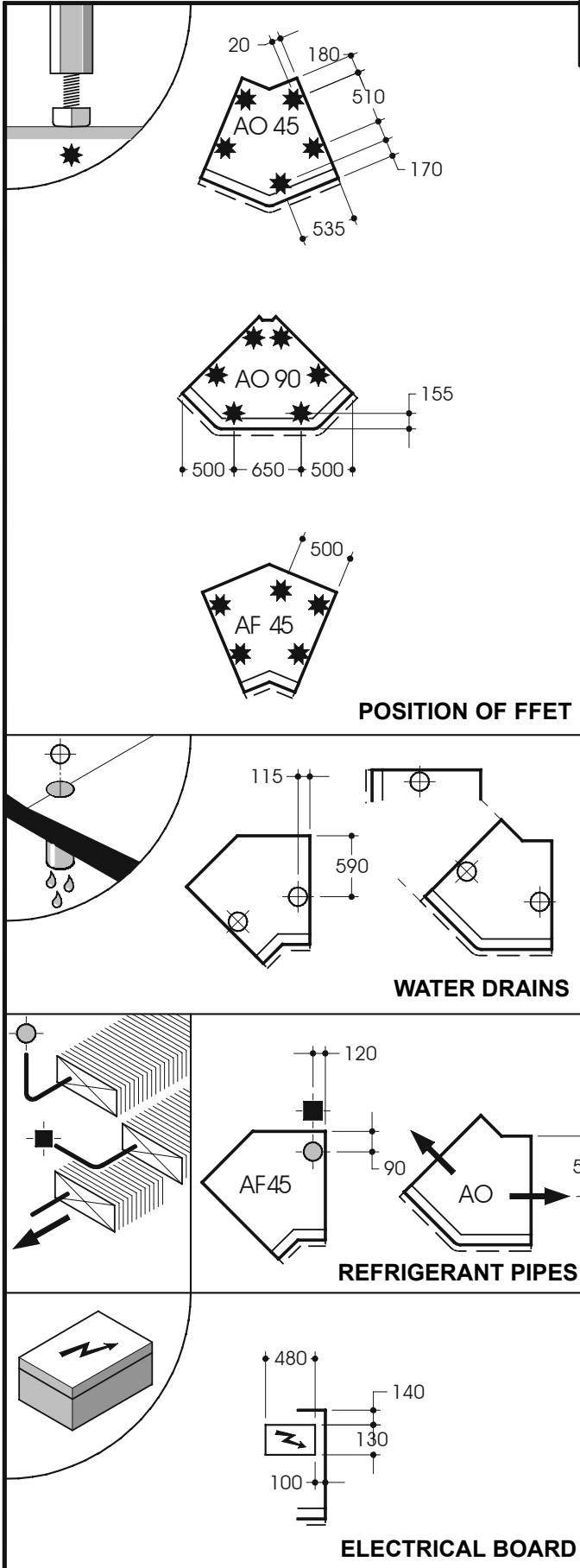
- ① position of probe on air outlet
- ② position of probe on air return
- ③ evaporator out-leading tubes
- ④ evaporator in-leading tubes
- ⑤ thermal expansion valve
- ⑥ telethermostat

CHAPTER REVISION STATUS					
ORD.	DATE	FORWARD. DOC.	ORD.	DATE	FORWARD. DOC.
A			D		
B			E		
C			F		

SIGNED AS IN CONFORMITY WITH APPROVED ORIGINAL

CORNER CABINETS

LION 20-21 L1-L2



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	ORD.	DATE	FORWARD. DOC.	ORD.	DATE	FORWARD. DOC.		DATE OF 1st ISSUE:
	A	25.07.03		D				10.October.02
	B			E				ISSUED BY
	C			F			MKT	

ELECTRICAL INPUT

POWER VOLTAGE: 230 V 1Ph 50 hz

W: Wattage (Watt)

A: Amperage (Ampere)

Power-corrected lighting $0,9 < \cos f < 1$

Add power correction according to actually connected fluorescent lamps: 4.5mF - 250V for parallel-connected fluorescent lamps.

Optional motor for night blinds: 160W - 0,8 A.

	L	STANDARD									OPTIONAL					
		Fan			Heaters			Canopy lighting (1)			Defrost heaters			Shelf lighting (1)		
		N	W	A	N	W	A	N	W	A	N	W	A	N	W	A
1 air curtain	125	2	76	0,46				1	46	0,21	1	850	3,7	1	46	0,21
	188	2	76	0,46				2	92	0,42	1	1280	5,6	2	92	0,42
	250	3	114	0,69				2	92	0,42	1	1700	7,4	2	92	0,42
	375	4	152	0,92				3	138	0,63	1	2550	11,1	3	138	0,63
	MAC45	2	76	0,46												
2 air curtains (HP)	125	3	114	0,69				1	46	0,21	1	850	3,7	1	46	0,21
	188	5	190	1,15				2	92	0,42	1	1280	5,6	2	92	0,42
	250	6	228	1,38				2	92	0,42	1	1700	7,4	2	92	0,42
	375	9	342	2,07				3	138	0,63	1	2550	11,1	3	138	0,63
	MT156	5	190	1,15				1	46	0,21	1	1060	4,6	1	46	0,21
	MT188	5	190	1,15				2	92	0,42	1	1280	5,6	2	92	0,42
	MT219	6	228	1,38				2	92	0,42	1	1490	6,5	2	92	0,42
	MAA45	3	114	0,69												
	MAA90	5	190	1,15												

(1) per line of lamps

COSTAN TECHNICAL DOCUMENTATION PRODUCT: LION HF295-HF445-HF454-HF500G-650G-LION HP DOC. No. SM00018Q CHAPTER. No.050 CHAPTER: HEAT EXTRACTION RATE REQUIRED	CHAPTER REVISION STATUS						SIGNED AS IN CONFORMITY WITH APPROVED ORIGINAL	PAGE: 1/5
	ORD.	DATE	FORWARD. DOC.	ORD.	DATE	FORWARD. DOC.		DATE OF 1st ISSUE: 10.October.02
	A	25.07.03		D				ISSUED BY MKT
	B			E				
				F				

HEAT EXTRACTION RATE REQUIRED

LION 20 N

cl. 3 - 25 °C / 60 %													
LION	C classe	IF	T ₀ Temp. Evap. °C	HER (Watt)									
				W/m	L125	MT1725	MT2035	MT2350	L250	L375	MAA45	MAC45	MAA90
1V 650G	3M2	HNLS	-8	1190	1495		2240		2975	4475			
	3H2	HNLS	-4	1025	1280		1930		2570	3845			
1V 500G	3M2	HNLS	-8	1290	1620		2430		3225	4850			
	3H2	HNLS	-4	1110	1390		2090		2785	4170			
1V 545	3M2	HNLS	-8	1210	1515		2280		3025	4545			
	3H2	HNLS	-4	1045	1310		1965		2610	3920			
1V 445	3M2	HNLS	-8	1300	1630		2445		3245	4880			
	3H2	HNLS	-4	1120	1400		2110		2800	4205			
1V 295	3M2	HNLS	-8	1435	1800		2700		3585	5390			
	3H2	HNLS	-4	1235	1545		2325		3095	4635			
HP 545	3M1	HNLS	-9	1420	1775	2215	2670	3110	3550	5325			
	3M2	HNLS	-6	1190	1490	1855	2240	2610	2980	4470			
		MNLS	-8	1400	1750	2185	2630	3065	3500	5250			
	3H1	HNLS	-3	1130	1415	1765	2125	2475	2825	4240			
MNLS		-4	1255	1570	1960	2360	2750	3145	4715				
HP 445	3M1	HNLS	-9	1530	1915	2385	2875	3350	3825	5740			
	3M2	HNLS	-6	1285	1605	2000	2415	2810	3210	4810			
		MNLS	-8	1505	1885	2350	2825	3295	3760	5645			
	3H1	HNLS	-3	1215	1515	1890	2285	2655	3035	4550			
MNLS		-4	1350	1685	2105	2535	2950	3370	5055				
HP 295	3M1	HNLS	-9	1685	2105	2630	3170	3690	4215	6320			
	3M2	HNLS	-6	1415	1765	2205	2655	3095	3535	5300			
		MNLS	-8	1660	2080	2590	3120	3640	4150	6230			
	3H1	HNLS	-3	1340	1675	2085	2515	2935	3350	5020			
MNLS		-4	1485	1860	2320	2795	3255	3715	5580				
HP 500G	3M1	HNLS	-9	1480	1850	2315	2790	3245	3710	5560			
	3M2	HNLS	-6	1245	1555	1940	2335	2725	3110	4665			
		MNLS	-8	1460	1830	2280	2745	3205	3650	5480			
HP 650G	3M1	HNLS	-9	1345	1680	2100	2530	2950	3365	5050			
	3M2	HNLS	-6	1130	1410	1760	2125	2470	2825	4230			
		MNLS	-8	1325	1660	2070	2485	2900	3310	4965			

Internal equipment:

HNLS = with unlighted shelves

MNLS = with mirror and unlighted shelves

When calculating refrigerating systems to serve sales areas below 600 sqm., multiply HER values by:

Class 3H1 - 3H2 = x 1.15

Class 3M2 = x 1.15

Class 3M1 = unchanged

COSTAN TECHNICAL DOCUMENTATION PRODUCT: LION HF295-HF445-HF454-HF500G-650G-LION HP DOC. No. SM00018Q CHAPTER. No.050 CHAPTER: HEAT EXTRACTION RATE REQUIRED	CHAPTER REVISION STATUS						SIGNED AS IN CONFORMITY WITH APPROVED ORIGINAL	PAGE: 2/5
	ORD.	DATE	FORWARD. DOC.	ORD.	DATE	FORWARD. DOC.		DATE OF 1st ISSUE: 10.October.02
	A	25.07.03		D				ISSUED BY MKT
	B			E				
	C			F				

LION 20 L1-L2

cl. 3 - 25 °C / 60 %														
LION	C classe	IF	T ₀ Temp. Evap. °C	HER (Watt)										
						MT1725	MT2035	MT2350						
				W/m	L125		L188		L250	L375	MAA45	MAC45	MAA90	
1V 650G	3M2	HNLS	-9	1230	1545		2320		3085	4630				
	3H2	HNLS	-5	1080	1350		2030		2700	4050				
1V 500G	3M2	HNLS	-9	1335	1675		2515		3350	5020				
	3H2	HNLS	-5	1170	1460		2200		2930	4390				
1V 545	3M2	HNLS	-9	1260	1570		2365		3140	4715				
	3H2	HNLS	-5	1095	1370		2060		2745	4115				
1V 445	3M2	HNLS	-9	1345	1685		2535		3370	5055				
	3H2	HNLS	-5	1180	1480		2220		2950	4430				
1V 295	3M2	HNLS	-9	1485	1860		2795		3720	5580				
	3H2	HNLS	-5	1300	1625		2445		3255	4880				
HP 545	3M2	HNLS	-7	1190	1490	1855	2240	2610	2980	4470				
			-8										2765	
	3H1	HNLS	-3	1130	1415	1765	2125	2475	2825	4240				
			-4	1255	1570	1960	2360	2750	3145	4715				
	3H2	HNLS	-6									1970	885	2600
HP 445	3M2	HNLS	-7	1285	1605	2000	2415	2810	3210	4810				
			-8	1505	1885	2350	2825	3295	3760	5645				
	3H1	HNLS	-3	1215	1515	1890	2285	2655	3035	4550				
			-4	1350	1685	2105	2535	2950	3370	5055				
	3H2	HNLS	-6								2000	900	2645	
HP 295	3M2	HNLS	-7	1415	1765	2205	2655	3095	3535	5300				
	3M2	MNLS	-8	1660	2080	2590	3120	3640	4150	6230				
	3H1	HNLS	-3	1340	1675	2085	2515	2935	3350	5020				
			-4	1485	1860	2320	2795	3255	3715	5580				
	3H2	HNLS	-6								2050	920	2710	
HP 500G	3M2	HNLS	-7	1245	1555	1940	2335	2725	3110	4665				
			-8	1460	1830	2280	2745	3205	3650	5480				
HP 650G	3M2	HNLS	-7	1130	1410	1760	2125	2470	2825	4230				
			-8	1325	1660	2070	2485	2900	3310	4965				

Internal equipment:

HNLS = with unlighted shelves

MNLS = with mirror and unlighted shelves

When calculating refrigerating systems to serve sales areas below 600 sqm., multiply HER values by:

Class 3H1 - 3H2 = x 1.15

Class 3M2 = x 1.15

COSTAN TECHNICAL DOCUMENTATION PRODUCT: LION HF295-HF445-HF454-HF500G-650G-LION HP DOC. No. SM00018Q CHAPTER. No.050 CHAPTER: HEAT EXTRACTION RATE REQUIRED	CHAPTER REVISION STATUS						SIGNED AS IN CONFORMITY WITH APPROVED ORIGINAL	PAGE: 3/5
	ORD.	DATE	FORWARD. DOC.	ORD.	DATE	FORWARD. DOC.		DATE OF 1st ISSUE: 10.October.02
	A	25.07.03		D				ISSUED BY MKT
	B			E				
C			F					

LION 22 N

cl. 3 - 25 °C / 60 %													
LION	C classe	IF	T ₀ Temp. Evap. °C	HER (Watt)									
				W/m	L125	MT			L250	L375	MAA45	MAC45	MAA90
						1725	2035	2350					
1V 650G	3M2	HNLS	-8	1245	1555		2340		3110	5495			
	3H2	HNLS	-4	1120	1400		2110		2810	4950			
1V 500G	3M2	HNLS	-8	1350	1685		2540		3375	5960			
	3H2	HNLS	-4	1215	1520		2285		3045	5370			
1V 545	3M2	HNLS	-8	1390	1740		2615		3470	6130			
	3H2	HNLS	-4	1200	1500		2250		2995	5290			
1V 445	3M2	HNLS	-8	1480	1850		2780		3950	6525			
	3H2	HNLS	-4	1275	1595		2400		3190	5625			
1V 295	3M2	HNLS	-8	1500	1875		2820		3750	6620			
	3H2	HNLS	-4	1350	1690		2540		3385	5965			
HP 545	3M1	HNLS	-9	1630	2040	2545	3065	3570	4075	6115			
	3M2	HNLS	-6	1370	1715	2135	2575	3000	3425	5135			
		MNLS	-8	1610	2015	2510	3025	3520	4020	6035			
	3H1	HNLS	-3	1295	1620	2020	2435	2840	3240	4860			
MNLS		-4	1445	1805	2250	2715	3160	3610	5415				
HP 445	3M1	HNLS	-9	1695	2120	2645	3185	3710	4240	6355			
	3M2	HNLS	-6	1460	1825	2280	2750	3200	3650	5480			
		MNLS	-8	1715	2145	2675	3220	3750	4285	6425			
	3H1	HNLS	-3	1380	1720	2150	2590	3015	3450	5170			
MNLS		-4	1535	1915	2395	2885	3360	3840	5755				
HP 295	3M1	HNLS	-9	1895	2370	2955	3565	4150	4740	7105			
	3M2	HNLS	-6	1590	1990	2485	2990	3485	3980	5970			
		MNLS	-8	1865	2330	2910	3510	4085	4665	6995			
	3H1	HNLS	-3	1505	1885	2350	2825	3295	3760	5645			
MNLS		-4	1675	2090	2615	3150	3665	4185	6280				
HP 5005	3M1	HNLS	-9	1665	2085	2600	3135	3650	4170	6250			
	3M2	HNLS	-6	1400	1750	2185	2630	3065	3500	5255			
		MNLS	-8	1640	2050	2560	3090	3595	4105	6155			
HP 650G	3M1	HNLS	-9	1490	1865	2325	2800	3265	3730	5590			
	3M2	HNLS	-6	1285	1605	2005	2420	2815	3210	4820			
		MNLS	-8	1510	1885	2355	3220	3300	3770	5655			

Internal equipment:

HNLS = with unlighted shelves

MNLS = with mirror and unlighted shelves

When calculating refrigerating systems to serve sales areas below 600 sqm., multiply HER values by:

Class 3H1 - 3H2 = x 1.15

Class 3M2 = x 1.15

Class 3M1 = unchanged

COSTAN TECHNICAL DOCUMENTATION PRODUCT: LION HF295 HF445 HF500G-650G-LION HP DOC. No. SM00018Q CHAPTER. No.050 CHAPTER: HEAT EXTRACTION RATE REQUIRED	CHAPTER REVISION STATUS						SIGNED AS IN CONFORMITY WITH APPROVED ORIGINAL	PAGE: 4/5
	ORD.	DATE	FORWARD. DOC.	ORD.	DATE	FORWARD. DOC.		DATE OF 1st ISSUE: 10.October.02
	A	25.07.03		D				ISSUED BY MKT
	B			E				
	C			F				

LION 22 L1-L2

cl. 3 - 25 °C / 60 %												
LION	C classe	IF	T ₀ Temp. Evap. °C	HER (Watt)								
						MT1725	MT2035	MT2350				
				W/m	L125		L188		L250	L375	MAA45	MAC45
1V 650G	3M2	HNLS	-9	1290	1615		2430		3230	4845		
	3H2	HNLS	-5	1185	1485		2235		2970	4455		
1V 500G	3M2	HNLS	-9	1400	1750		2630		3500	5250		
	3H2	HNLS	-5	1285	1610		2425		3220	4835		
1V 545	3M2	HNLS	-9	1440	1800		2705		3605	5400		
	3H2	HNLS	-5	1260	1575		2370		3155	4735		
1V 445	3M2	HNLS	-9	1535	1915		2885		3835	5755		
	3H2	HNLS	-5	1345	1680		2525		3355	5035		
1V 295	3M2	HNLS	-10	1555	1945		2925		3890	5835		
	3H2	HNLS	-5	1430	1790		2695		3580	5370		
HP 545	3M2	HNLS	-7	1370	1715	2135	2575	3000	3425	5135		
			-8									2860
	3H1	MNLS	-8	1610	2015	2510	3025	3520	4020	6035		
			-3	1295	1620	2020	2435	2840	3240	4860		
			-4	1445	1805	2250	2715	3160	3610	5415		
3H2	HNLS	-6								2035	910	2685
HP 445	3M2	HNLS	-7	1460	1825	2280	2750	3200	3650	5480		
			-8	1715	2145	2675	3220	3750	4285	6425		
	3H1	MNLS	-3	1380	1720	2150	2590	3015	3450	5170		
			-4	1535	1915	2395	2885	3360	3840	5755		
			-6								2065	925
HP 295	3M2	HNLS	-7	1590	1990	2485	2990	3485	3980	5970		
			-8	1865	2330	2910	3510	4085	4665	6995		
	3H1	MNLS	-3	1505	1885	2350	2825	3295	3760	5645		
			-4	1675	2090	2615	3150	3665	4185	6280		
			-6								2115	945
HP 500G	3 M2	HNLS	-7	1400	1750	2185	2630	3065	3500	5255		
			-8	1640	2050	2560	3090	3595	4105	6155		
HP 650G	3 M2	HNLS	-7	1285	1605	2005	2420	2815	3210	4820		
			-8	1510	1885	2355	3220	3300	3770	5655		

Internal equipment:

HNLS = with unlighted shelves

MNLS = with mirror and unlighted shelves

When calculating refrigerating systems to serve sales areas below 600 sqm., multiply HER values by:

Class 3H1 - 3H2 = x 1.15

Class 3M2 = x 1.15

COSTAN TECHNICAL DOCUMENTATION PRODUCT: LION HF295-HF445-HF454-HF500G-650G-LION HP DOC. No. SM00018Q CHAPTER. No.050 CHAPTER: HEAT EXTRACTION RATE REQUIRED	CHAPTER REVISION STATUS						SIGNED AS IN CONFORMITY WITH APPROVED ORIGINAL	PAGE: 5/5
	ORD.	DATE	FORWARD. DOC.	ORD.	DATE	FORWARD. DOC.		DATE OF 1st ISSUE: 10.October.02
	A	25.07.03		D				ISSUED BY MKT
	B			E				
	C			F				

EXCURSION OF HEAT EXTRACTION RATE ACCORDING TO CLIMATIC CLASS

Classe climatica ambiente di prova	Temperatura sonda asciutta °C	Umidità relativa %	Fattore di correzione* per potenza frigorifera Φ_0	Correzione temperatura evaporazione (T_0 e T_{min})	
				T_0	T_{min}
2	22	65	Φ_0 in classe 3 X 0,88	T_0 in classe 3 +1,5°C	T_{min} in classe 3 +1,5°C
3	25	60	<u>Riferimento</u>		
4	30	55	Φ_0 in classe 3 X 1,22	T_0 in classe 3 -2,5°C	T_{min} in classe 3 -2,5°C
6	27	70			

* Correction factors to be applied to multidecks with unlighted shelves. For each undershelf lamp add + 30 Watt/ml to " Φ_0 " - 0,5 °C to evaporating temperature, the limit being -10 °C.

COSTAN TECHNICAL DOCUMENTATION PRODUCT: LION HF295 HF445 HF454 HF500G 650G LION HP DOC. No. SM00018Q CHAPTER. No.060 CHAPTER: WIRING DIAGRAMS	CHAPTER REVISION STATUS						SIGNED AS IN CONFORMITY WITH APPROVED ORIGINAL	PAGES: 23
	ORD.	DATE	FORWARD. DOC.	ORD.	DATE	FORWARD. DOC.		DATE OF 1st ISSUE:
	A	05.11.02		D				10.October.02
	B	29.03.04		E				ISSUED BY
			C		F		MKT	

WIRING DIAGRAMS

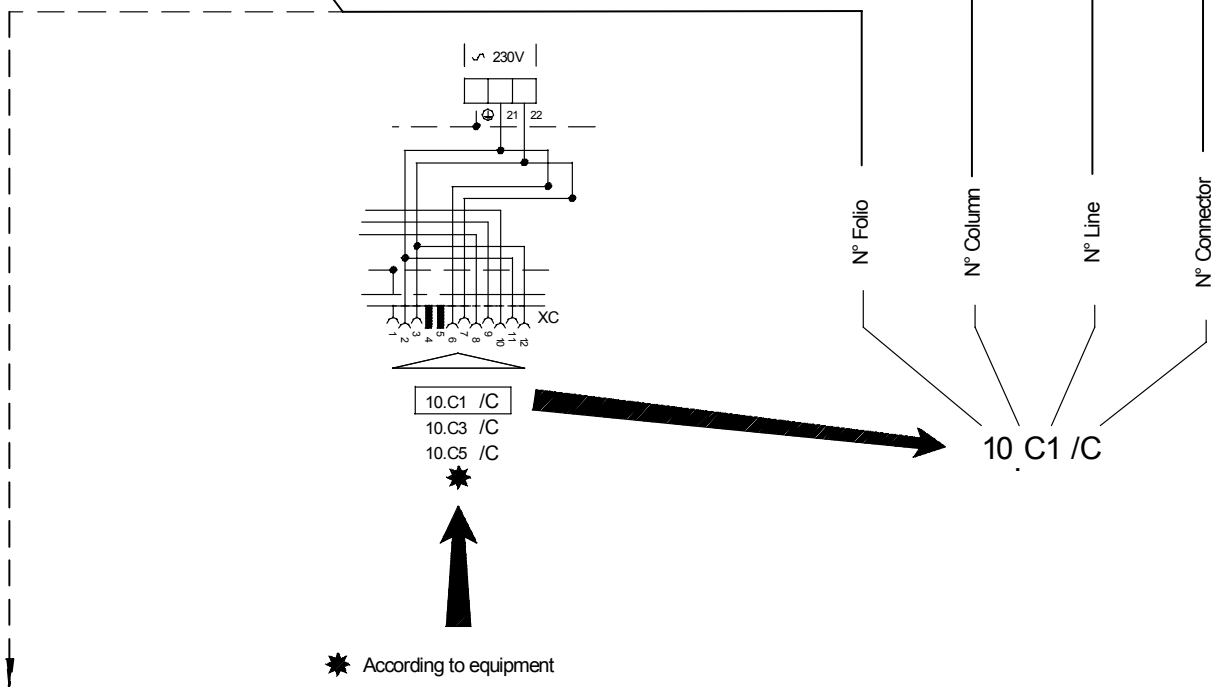
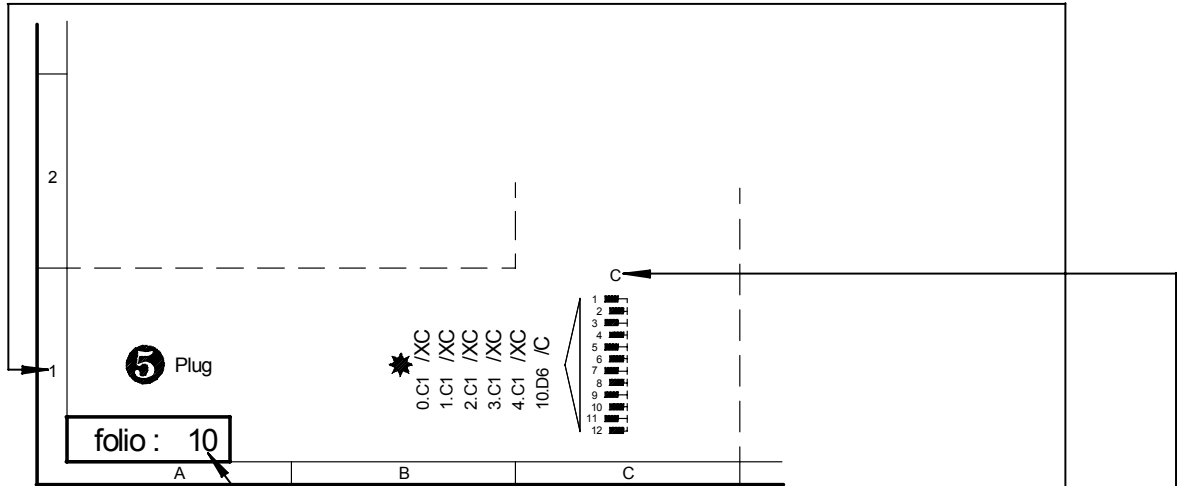
Special measure for double air-curtain cabinets equipped with night curtains:

For correct cabinet operation it is necessary to switch the second air-curtain off when lowering night curtains. The SRTS/RTS board of the Bonnet N ev e range are factory-supplied with the second air curtain interlocked with cabinet lighting. For cabinets with CTS board, the installer must perform the connection.

GENERAL KEY

- Q1 Disconnecting-switch
- Q2 Lighting cut-off switch
- Q3 Cut-off-switch
- K1 Lighting contactor
- XA 1st air-curtain fans
- XB Electric defrost (optional)
- XC Anti-sweat heater - 2nd air-curtain fans Night blinds
- XD Lighting
- XE Regulation
- XF VEM
- XG Lighting switch
- XH 24V lighting control relay (optional)
- XJ 2nd air curtain control relay
- XM FTB connection

READING PRINCIPLE OF WIRING DIAGRAM



Paging of folios

N° Folio	0..	..9	10..	..29
Function	Outside connection		Cabinet components	

CABINET TERMINAL STRIP WIRING DIAGRAM

* According to equipment

1 Lights power supply

5 Fan + controller power supply

2 Night curtain power supply
47 : Up
45 : Down

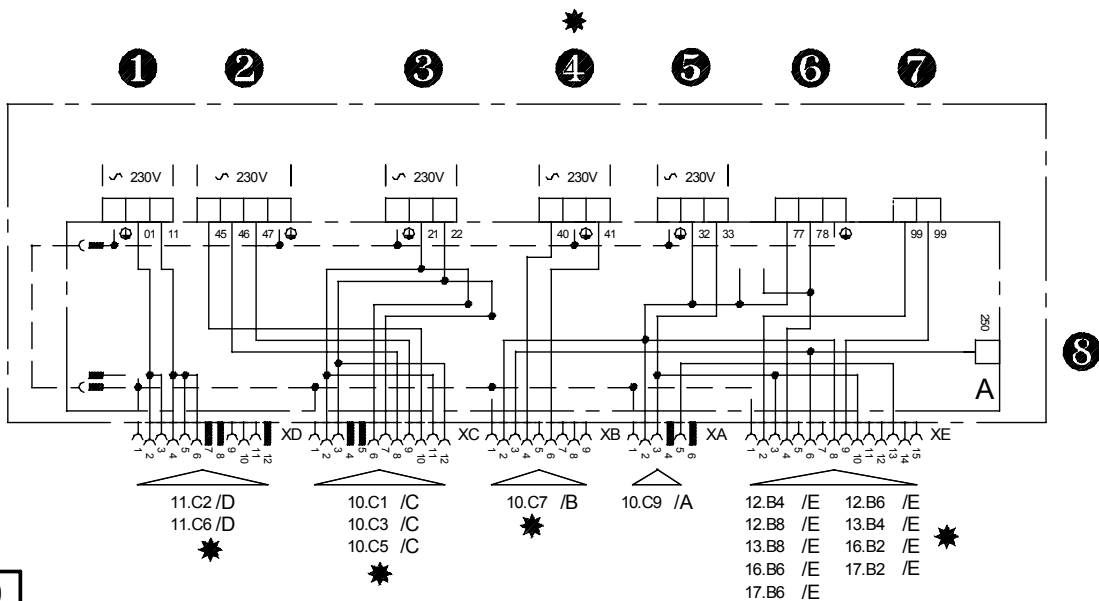
6 Solenoid valve

3 Demist heater and/or second
air-curtain power supply

7 Alarm clean contact

4 Defrost heater power supply *

8 Defrost start signal

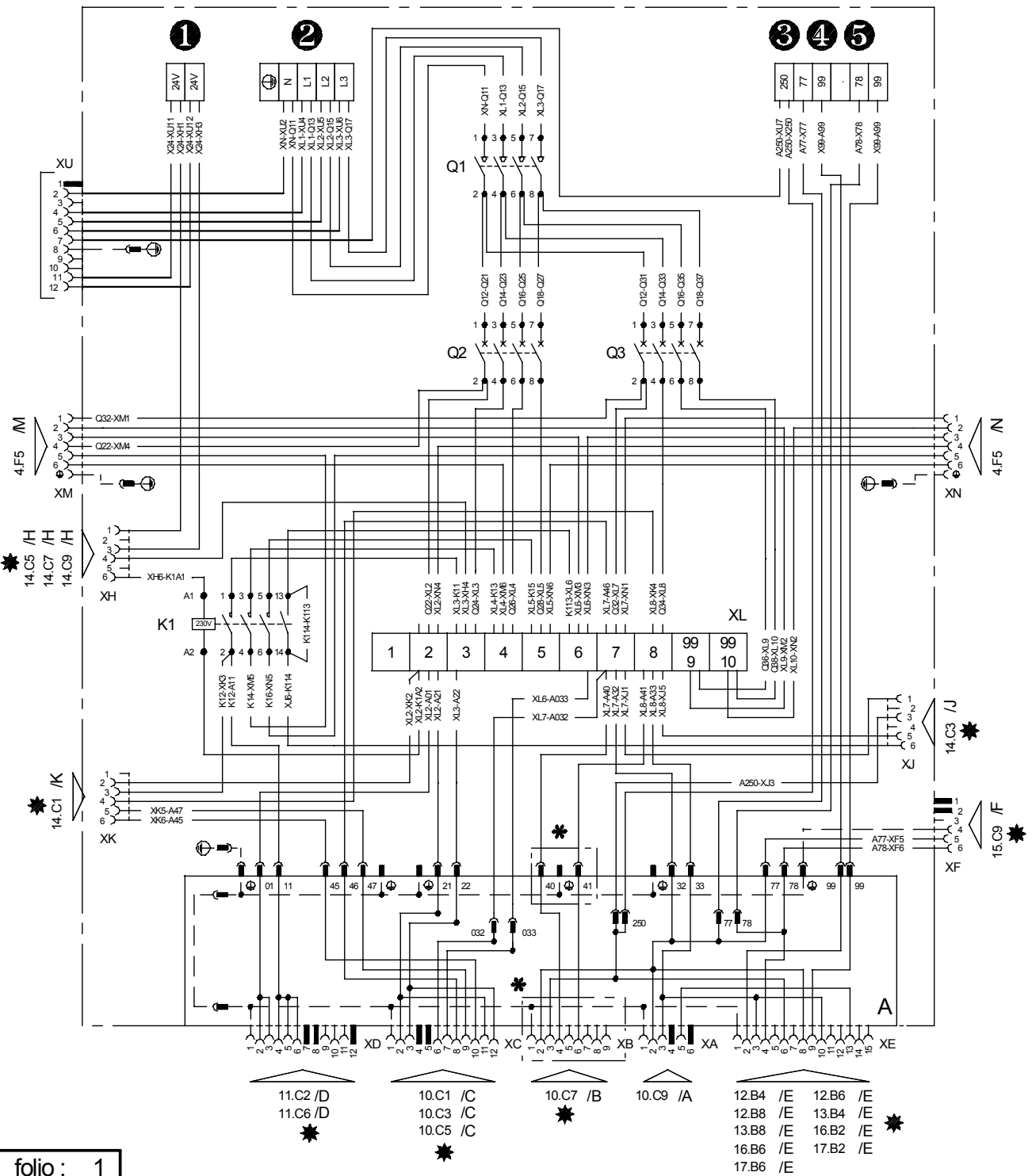


SRTS 3 (400V) WIRING DIAGRAM
(SAFETY RUN TERMINAL STRIP FOR 3 CABINETS)

★ According to equipment

- 1** Light Remote Control signal 24V AC
- 3** Defrost start signal (250)
- 5** Thermostat signal (77-78)
- 2** Power supply 400V AC
- 4** Alarm clean contact (99-99)

9
8
7
6
5
4
3
2
1



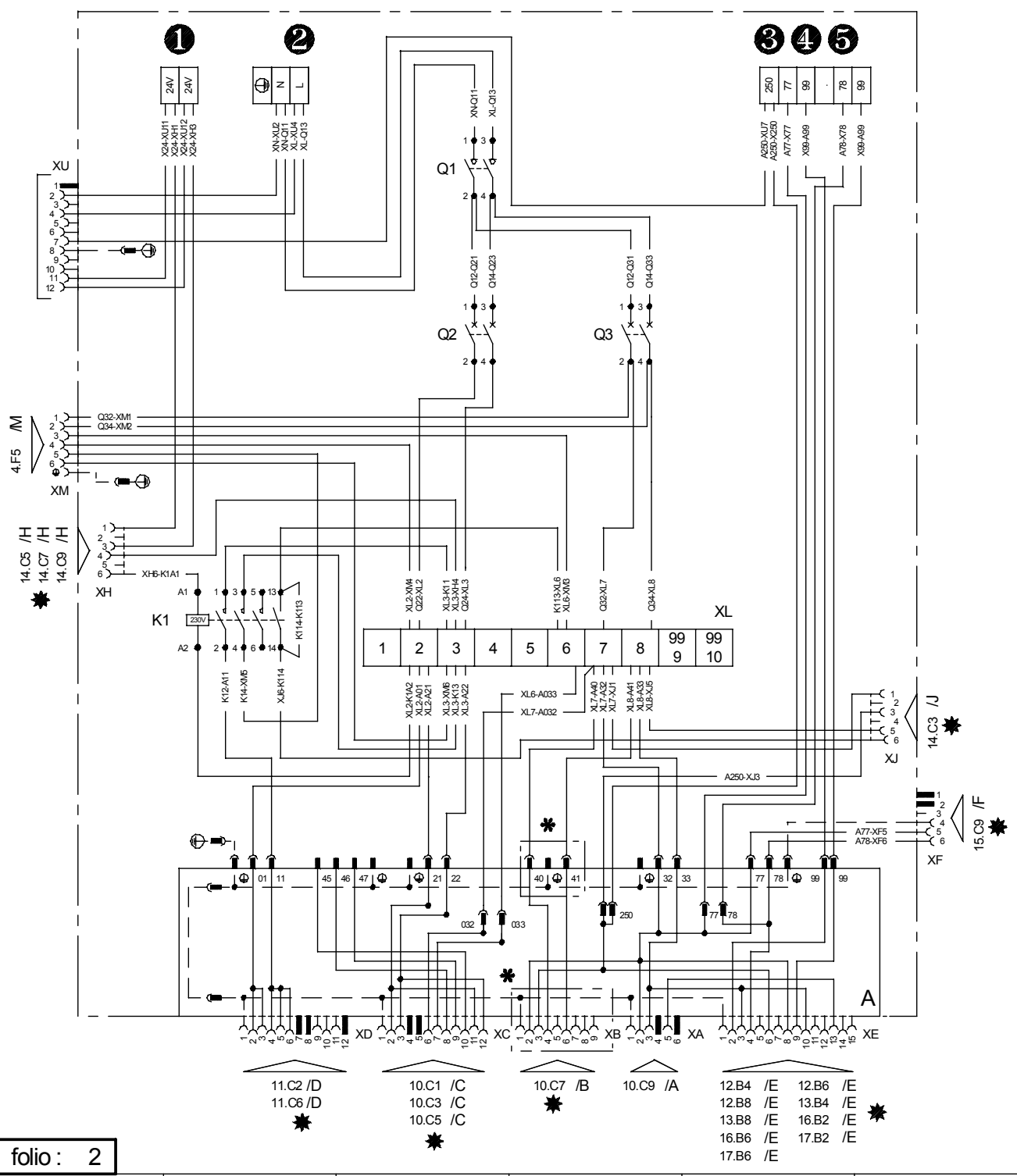
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- 12.B8 /E
- 13.B4 /E
- 13.B8 /E
- 16.B6 /E
- 16.B2 /E
- 17.B2 /E
- 17.B6 /E

SRTS 2 (230V) WIRING DIAGRAM
(SAFETY RUN TERMINAL STRIP FOR 2 CABINETS)

* According to equipment

- 1** Light Remote Control signal 24V AC
- 3** Defrost start signal (250)
- 5** Thermostat signal (77-78)
- 2** Power supply 230V AC
- 4** Alarm clean contact (99-99)

9
8
7
6
5
4
3
2
1



SRTS 1 (230V) WIRING DIAGRAM
(SAFETY RUN TERMINAL STRIP FOR 1 CABINET)

★ According to equipment

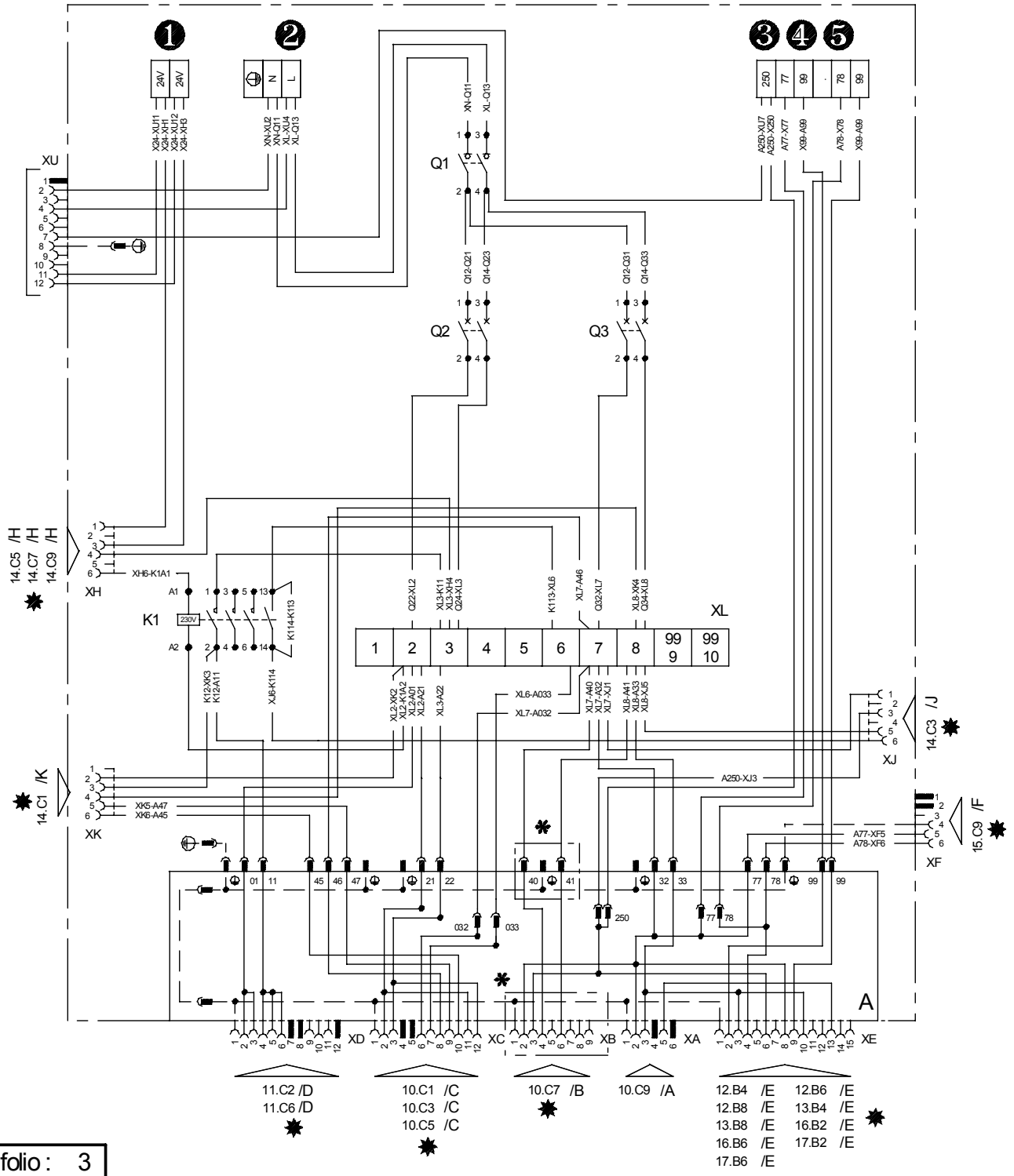
❶ Light Remote Control signal 24V AC

❸ Defrost start signal (250)

❺ Thermostat signal (77-78)

❷ Power supply 230V AC

❹ Alarm clean contact (99-99)



RTS 3 (400V) WIRING DIAGRAM
(RUN TERMINAL STRIP FOR 3 CABINETS)

★ According to equipment

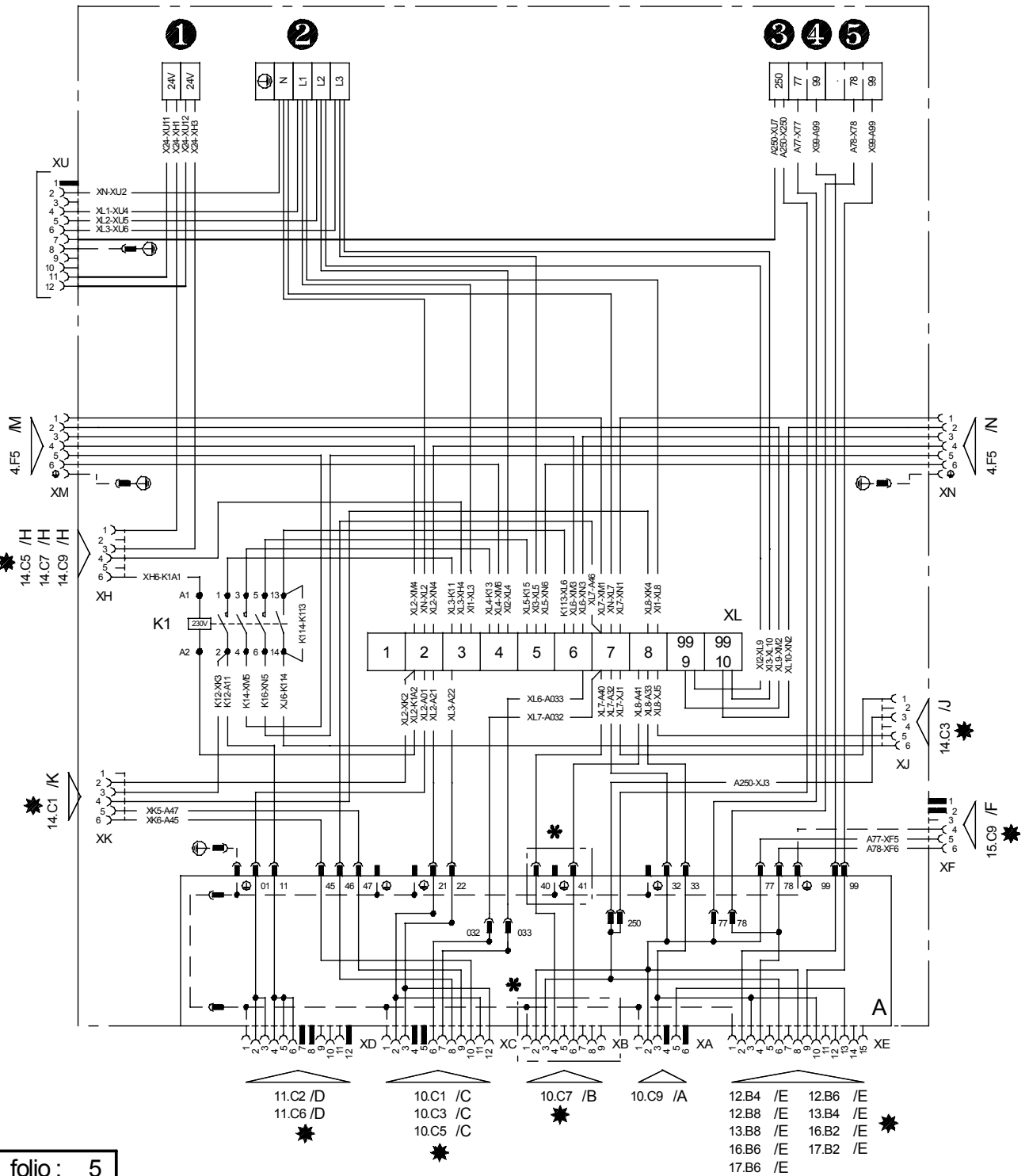
❶ Light Remote Control signal 24V AC

❸ Defrost start signal (250)

❺ Thermostat signal (77-78)

❷ Power supply 400V AC

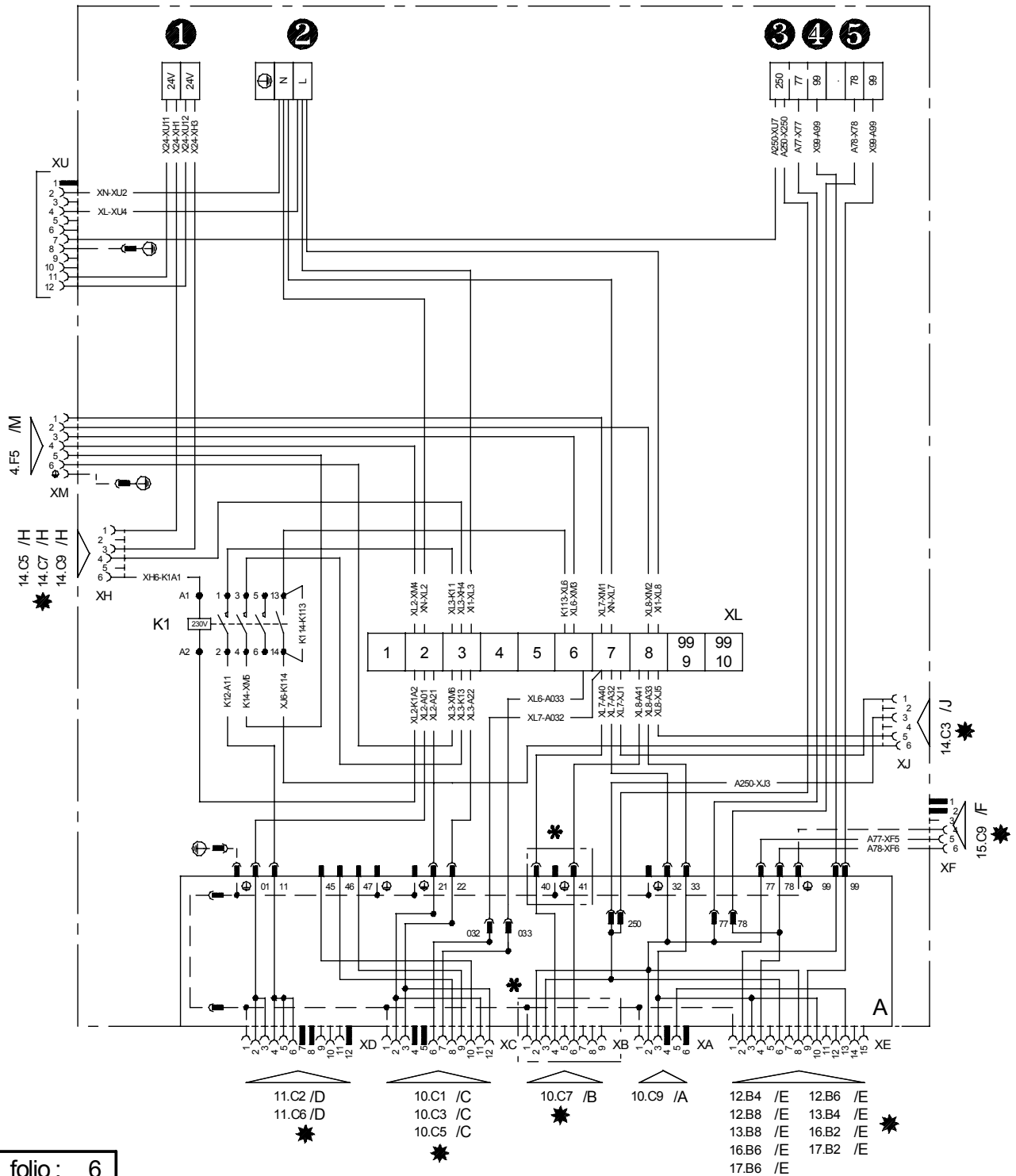
❹ Alarm clean contact (99-99)



RTS 2 (230V) WIRING DIAGRAM
(RUN TERMINAL STRIP FOR 2 CABINETS)

★ According to equipment

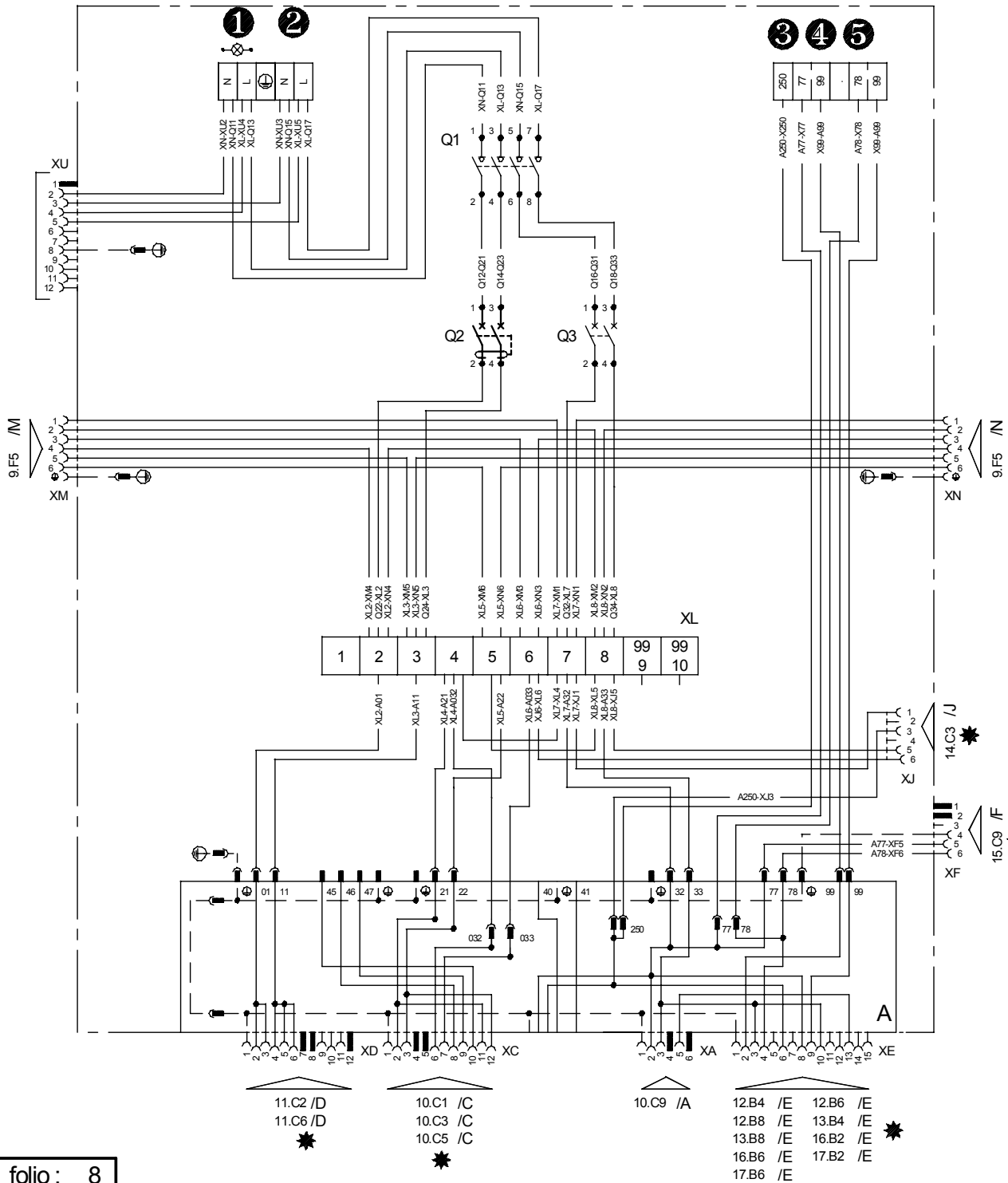
- ❶ Light Remote Control signal 24V AC
- ❸ Defrost start signal (250)
- ❺ Thermostat signal (77-78)
- ❷ Power supply 230V AC
- ❹ Alarm clean contact (99-99)



SRTS 3 (2x230V) WIRING DIAGRAM
(SAFETY RUN TERMINAL STRIP FOR 3 CABINETS)

★ According to equipment

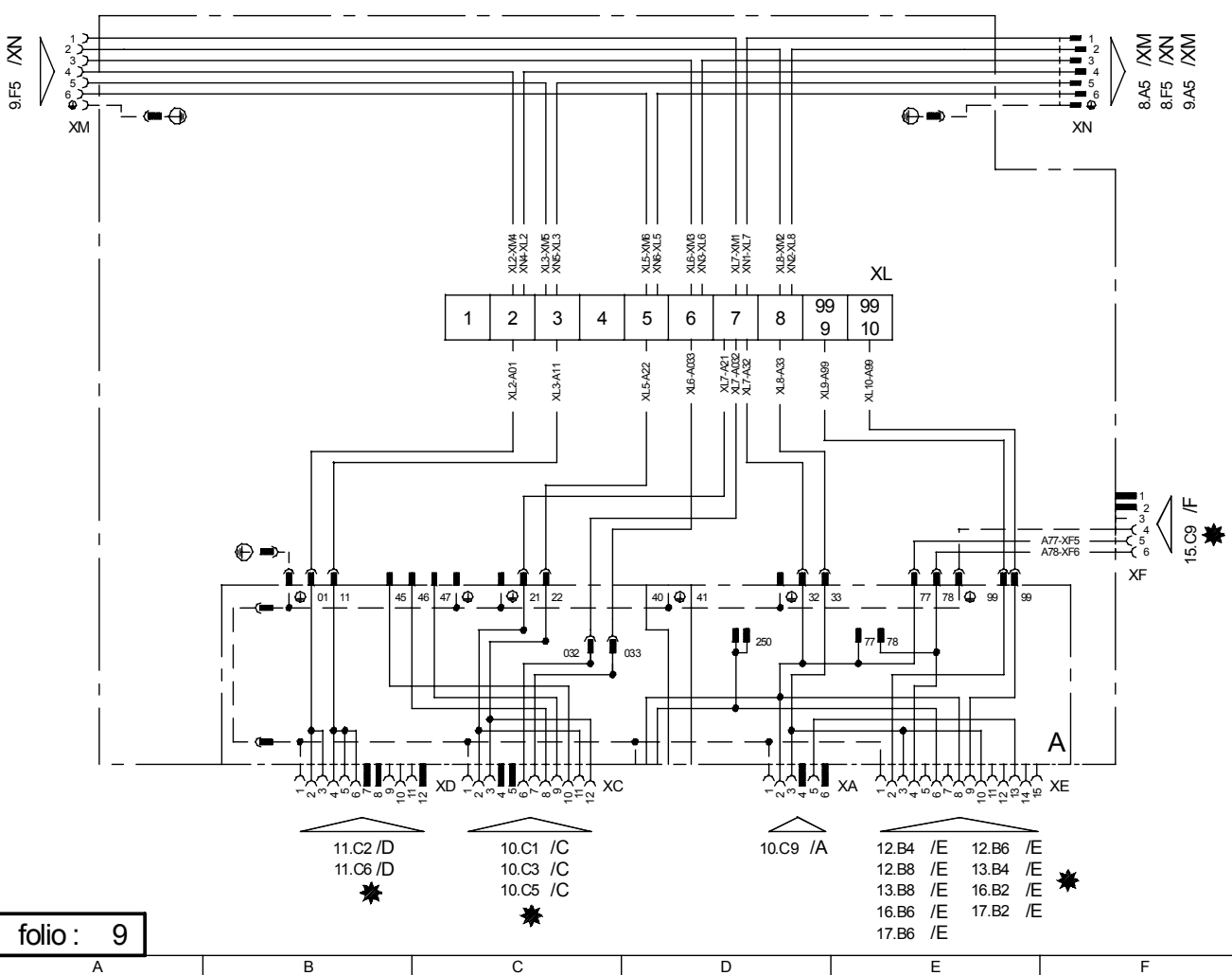
- ❶ Light power supply 230V AC
- ❸ Defrost start signal (250)
- ❺ Thermostat signal (77-78)
- ❷ Power supply 230V AC
- ❹ Alarm clean contact (99-99)



ITB WIRING DIAGRAM
(FINAL TERMINAL STRIP)

★ According to equipment

9
8
7
6
5
4
3
2
1

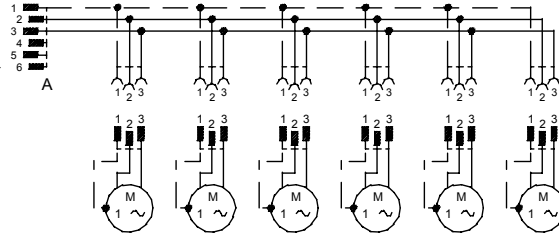


WIRING DIAGRAM (FANS/DEFROST/NIGHT CURTAIN)

★ According to equipment

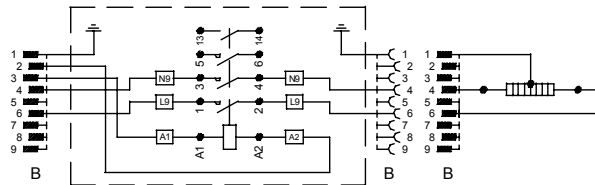
1 1R Fans

0.D1/XA 5.D1/XA
1.D1/XA 6.D1/XA
2.D1/XA 7.D1/XA
3.D1/XA 8.D1/XA
4.D1/XA 9.D1/XA



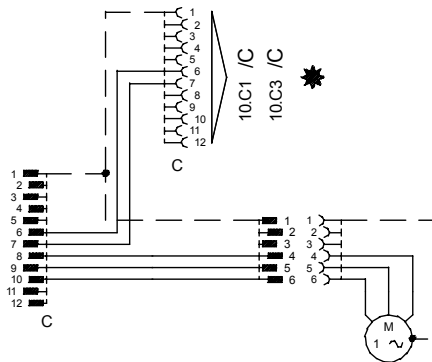
2 Electrical Defrost

0.D1/XA 4.D1/XA
1.D1/XA 5.D1/XA
2.D1/XA 6.D1/XA
3.D1/XA 7.D1/XA



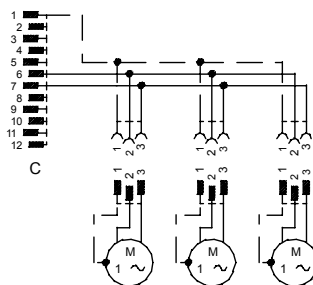
3 Night curtain

0.C1/XC 5.C1/XC
1.C1/XC 6.C1/XC
2.C1/XC 7.C1/XC
3.C1/XC 8.C1/XC
4.C1/XC 9.C1/XC



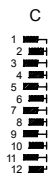
4 2R Fans

0.C1/XC 6.C1/XC
1.C1/XC 7.C1/XC
2.C1/XC 8.C1/XC
3.C1/XC 9.C1/XC
4.C1/XC 10.D6/C
5.C1/XC



5 Plug

0.C1/XC 6.C1/XC
1.C1/XC 7.C1/XC
2.C1/XC 8.C1/XC
3.C1/XC 9.C1/XC
4.C1/XC 10.D6/C
5.C1/XC



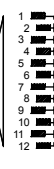
WIRING DIAGRAM (LIGHT)

* According to equipment

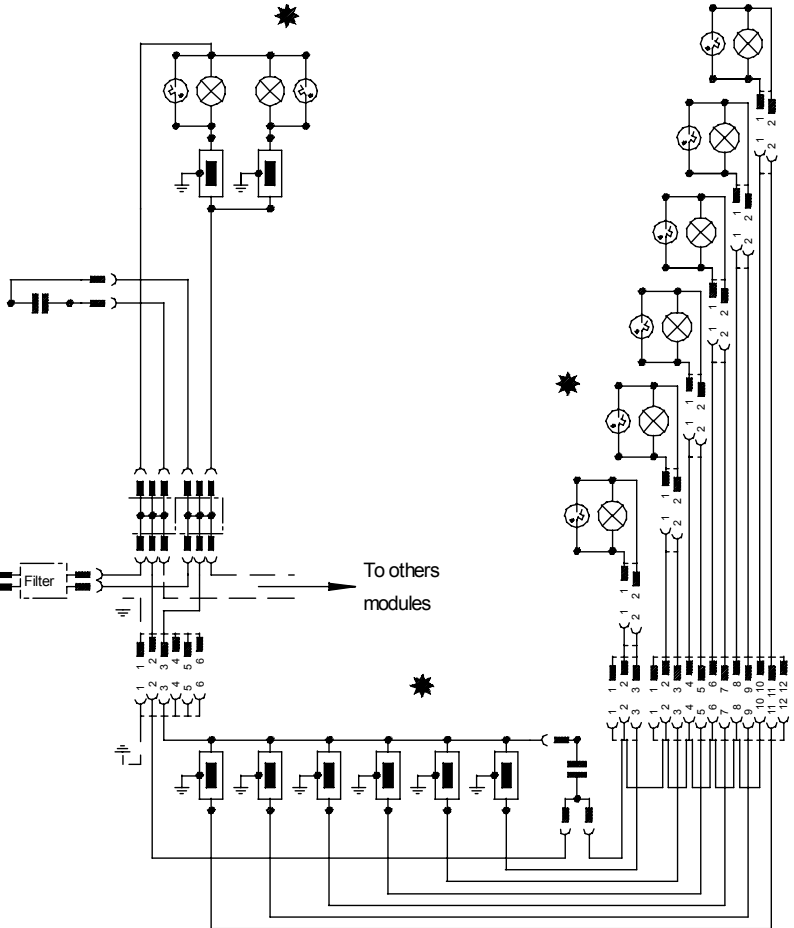
1 Lighting with ferromagnetic ballasts

*

- 0.E7 /XD 5.E7 /XD
- 1.E7 /XD 6.E7 /XD
- 2.E7 /XD 7.E7 /XD
- 3.E7 /XD 8.E7 /XD
- 4.E7 /XD 9.E7 /XD



D



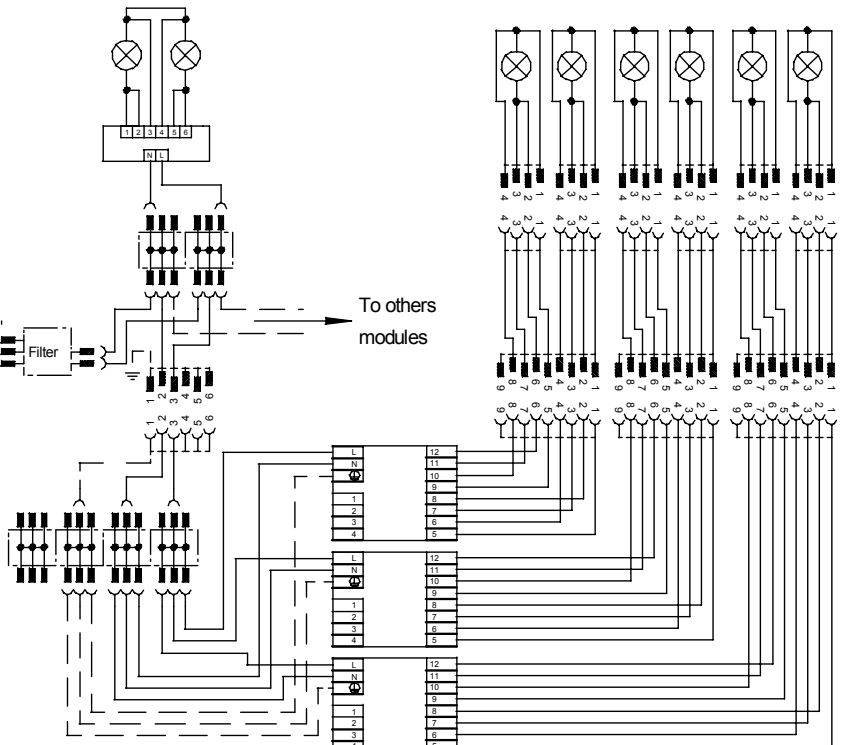
2 Lighting with electronic ballasts

*

- 0.E7 /XD 5.E7 /XD
- 1.E7 /XD 6.E7 /XD
- 2.E7 /XD 7.E7 /XD
- 3.E7 /XD 8.E7 /XD
- 4.E7 /XD 9.E7 /XD



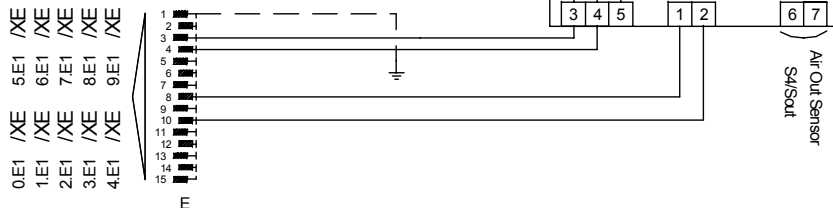
D



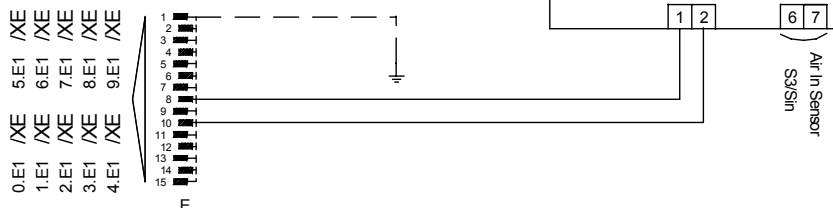
WIRING DIAGRAM (DISPLAY/THERMOSTAT)

* According to equipment

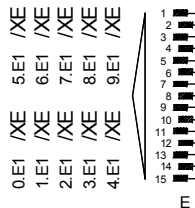
1 EKC101 *



2 EKA151 *



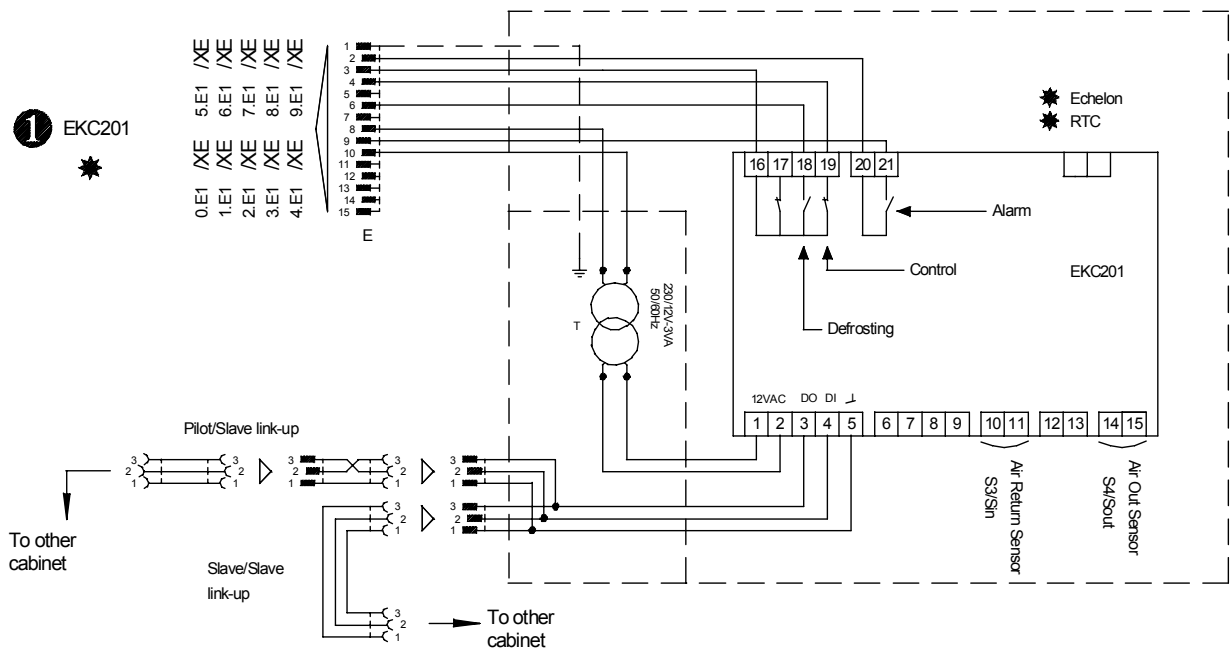
3 PLUG *



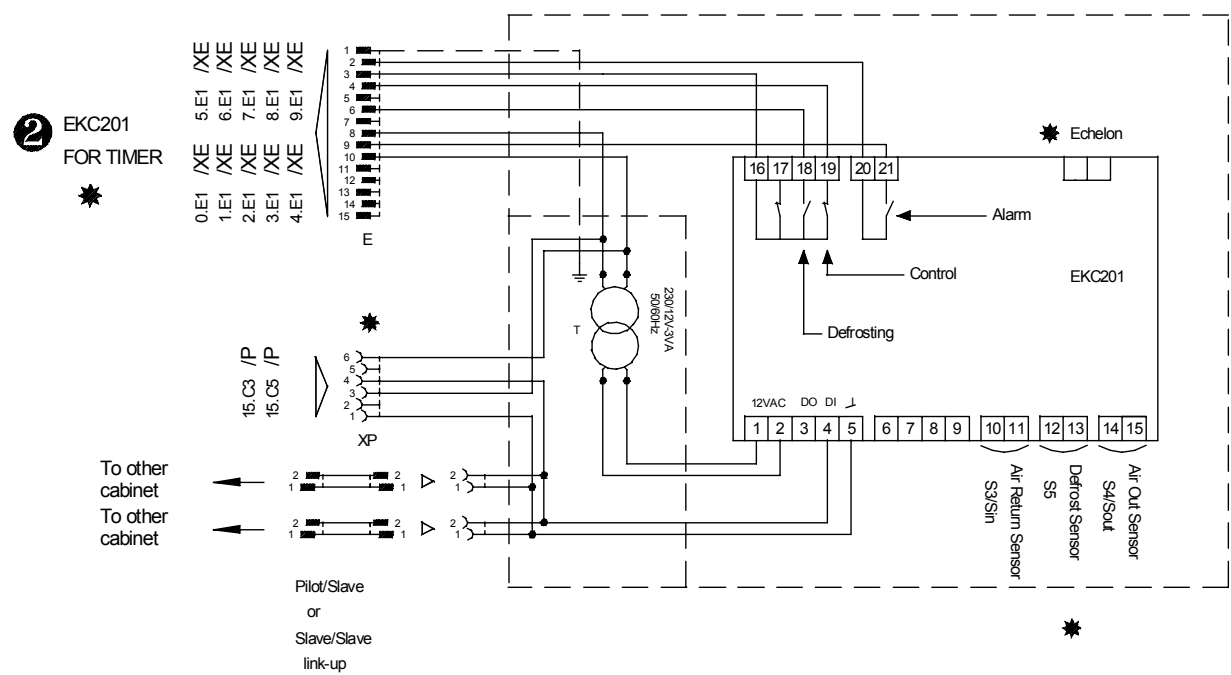
WIRING DIAGRAM (EKC201)

★ According to equipment

1 EKC201
★



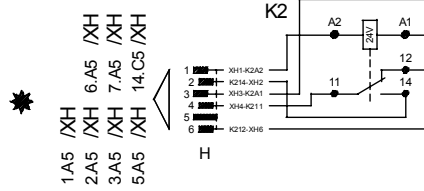
2 EKC201
FOR TIMER
★



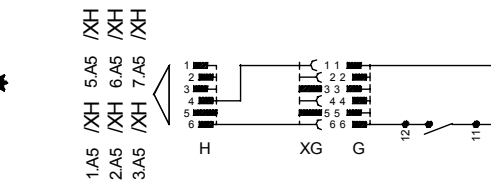
WIRING DIAGRAM (OPTIONS RTS-SRTS-FTB)

★ According to equipment

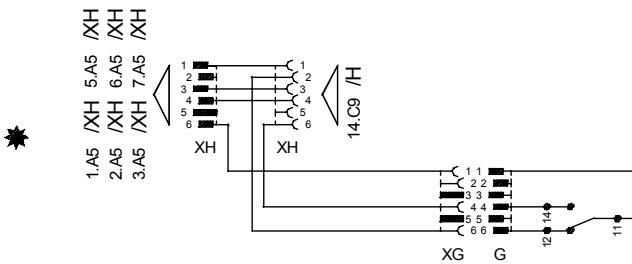
1 Light remote control relay (RTS/SRTS)



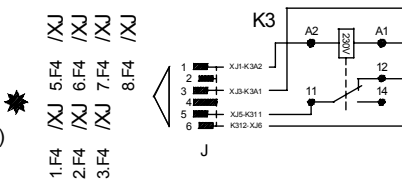
2 Light switch (RTS/SRTS)



3 Light remote control relay + Light switch (RTS/SRTS)

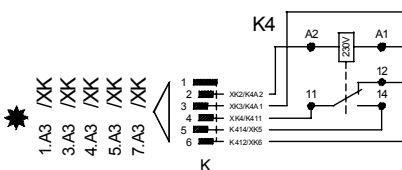


4 Fan stop relay (On cabinet with 2 air curtain)



When this relay is present with a night curtain (electrical or manual) disconnect the shunt K113-K114 on 1.B4/K1 or 2.B4/K1 or 3.B4/K1

5 Motor blind relay (RTS1-SRTS1-FTB)

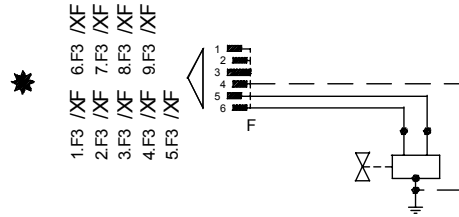


E.L.F. Cold Development						145487.C	
							27/10/03

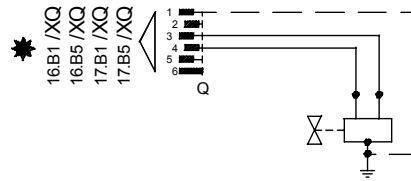
WIRING DIAGRAM (EMV AC-DC/DEF.RELAY/TIMER)

★ According to equipment

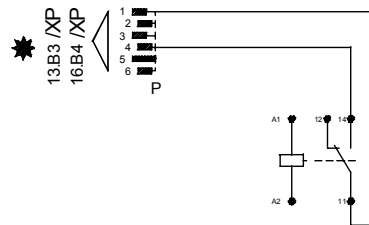
1 EMV AC



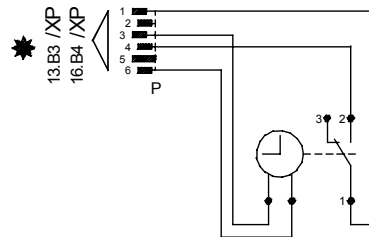
2 EMV DC



3 START DEFROST RELAY



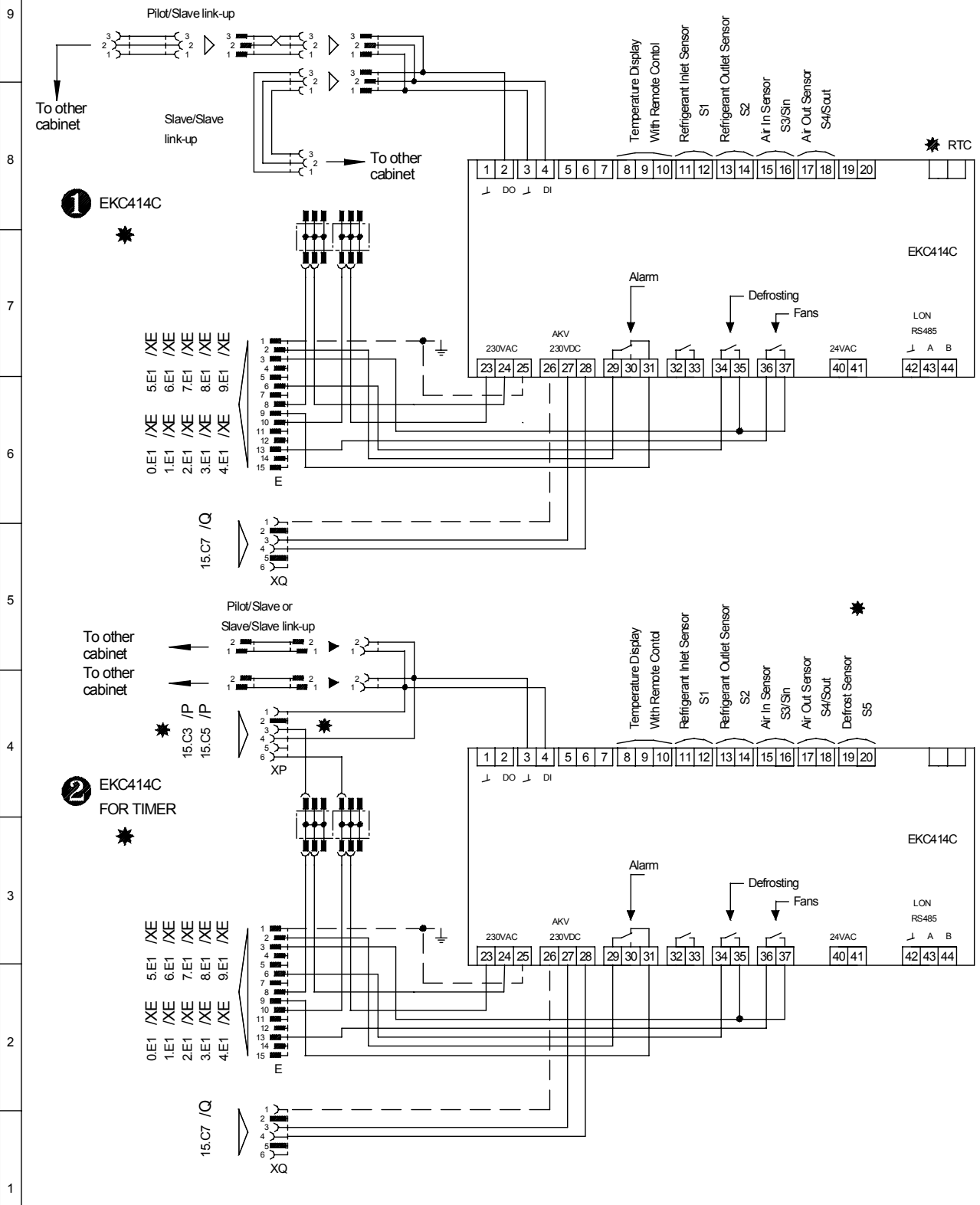
4 TIMER



E.L.F. Cold Development						145486.B	
							27/10/03

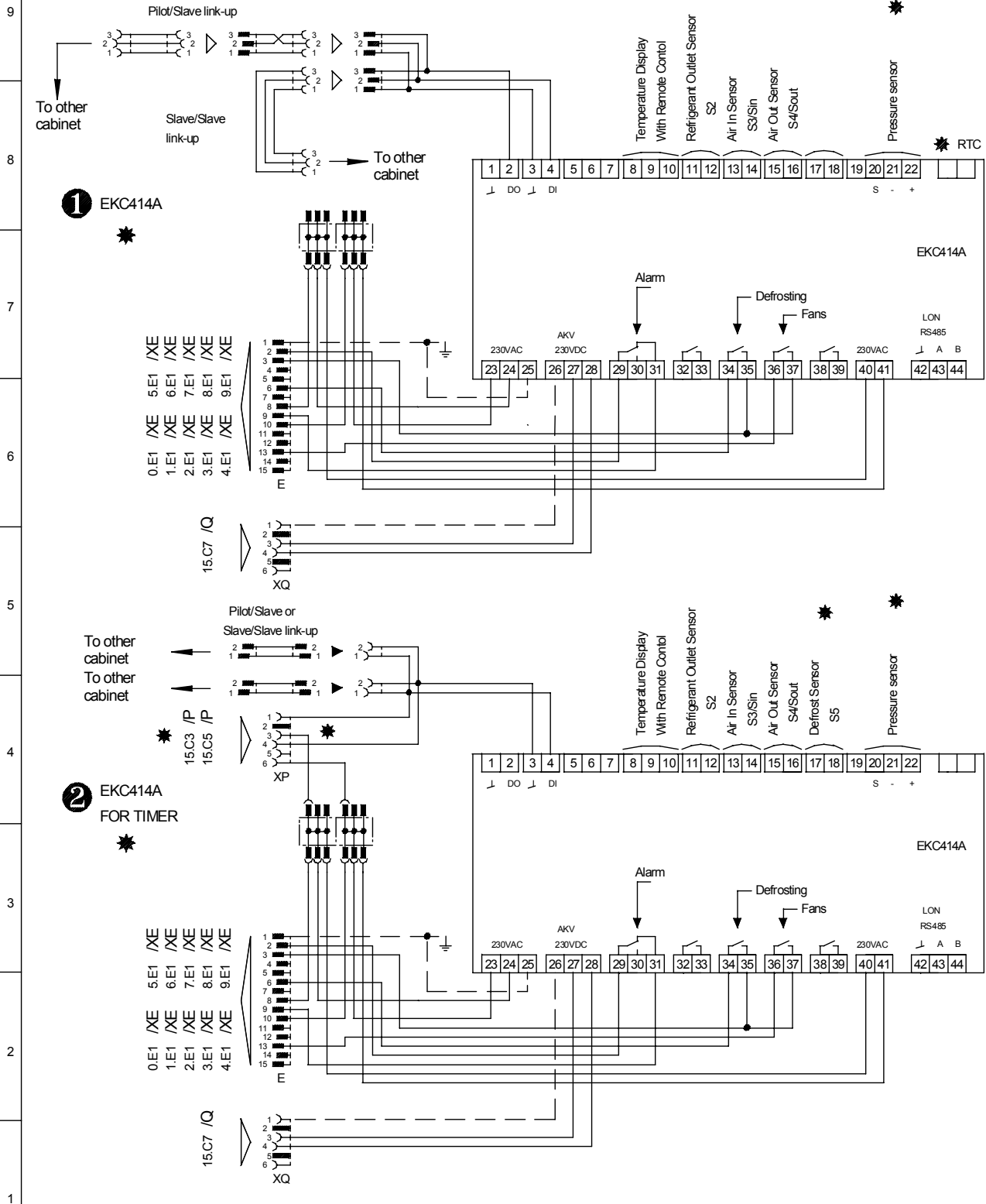
WIRING DIAGRAM (EKC414C)

★ According to equipment



WIRING DIAGRAM (EKC414A)

* According to equipment



COSTAN TECHNICAL DOCUMENTATION PRODUCT: LION HF295 HF445 HF454 HF500G 650G LION HP DOC. No. SM00018Q CHAPTER. No.061	CHAPTER REVISION STATUS						SIGNED AS IN CONFORMITY WITH APPROVED ORIGINAL	PAGES: 2
	ORD.	DATE	FORWARD. DOC.	ORD.	DATE	FORWARD. DOC.		DATE OF 1st ISSUE: 29.March.04
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	B			E				MKT
			C					

CONTROLLER SETTING SPECIFICATIONS

EKC201 - EKC414

EC1 – SETTINGS FOR CONTROLLER EKC201

Parameter function	Parameters of Danfoss controller	Min. value of Danfoss controller	Max. value of Danfoss controller	VISEO VISEO L PROXIMA L D	AO/AF	VISEO VISEO L PROXIMA L S +
1. Cutout T° for S4 / Sout *	OUT	-50°C	50°C	-2	1	2
2. Cutout T° for S3 / Sin *	In	-50°C	50°C	2	3	5
Thermostat parameters						
1. Temperature unit (°C/°F)	r05	°C	°F	°C	°C	°C
2. S4 / Sout differential (r07 = Sout cut-in T° * - cut-out T°)	r07	0.1 K	20 K	1	2	1
3. S3 / Sin differential (r08 = cut-in T° * - cut-out T° Sin)	r08	0.1 K	20 K	1	2	2
4. Correction of signal from S4/Sout	r09	-20.0 K	20.0 K	0	0	0
5. Correction of signal from S3/Sin	r10	-20.0 K	20.0 K	0	0	0
Alarm parameters						
1. Timing of temperature alarm *	A03	0	90 mn	10	10	10
2. Upper limit exceeded S4/Sout (A05 =threshold * - cut-out T° of Sout)	A05	0 K	50 K	6	5	4
3. Lower limit of S4/Sout exceeded	A06	-50 K	0 K	-50	-50	-50
4. Upper limit of S3/Sout exceeded (A07 =threshold * - cut-out T° of Sin)	A07	0 K	50 K	50	50	50
5. Lower limit of S3/Sin exceeded	A08	-50 K	0 K	-50	-50	-50
6. S3/Sin alarm time-lag with night covers	A09	-50 K	50 K	0	0	0
VEM Parameters						
1. Min. ON-time	c01	0 min	15 min	0	0	0
2. Gap between two defrosts	c02	0 min	15 min	0	0	0
3. Cut-in frequency in case of probe fault	c03	0%	100%	100	100	100
Defrost parameters						
1. Compressor On when under defrosting	d01	No	Yes	No	No	No
2. Defrost-end T° * (probe selection automatic according to d10)	d02	0	25 °C	10	12	10
3. Gap between 2 defrosts (d03=24 / n° of defrosts per day*)	d03	OFF	48 h	4	4	4
4. Safety time *	d04	0	180 min	45	45	45
5. Defrost signal time-lag after start-up	d05	0	60 min	0	0	0
6. Drip off time	d06	0	20 min	0	0	0
7. Timing of fan start on defrost end	d07	0	20 min	0	0	0
8. Fan start temperature (>25°C=OFF)	d08	-25	26°C	OFF	OFF	OFF
9. Fan operation when under defrosting (yes/no)	d09	No	Yes	Yes	Yes	Yes
10. Defrost probe	d10	OUT	DEF	OUT	OUT	OUT
11. Alarm delay on defrost end *	d11	0	200 min	35	35	35
12. Delay of display view after defrost end	d12	0	30 min	0	0	0
13. Defrost on start-up	d13	No	Yes	No	No	No
1. Defrost start, hour						
1. Real time clock parameters	t01	OFF	23 h	Value to be defined at the time of installation only for controllers Danfoss model C or S/C		
2. 1. Defrost start, minutes	t11	0	59 min			
3. 2. Defrost start, hour	t02	OFF	23 h			
4. 2. Defrost start, minutes	t12	0	59 min			
5. 3. Defrost start, hour	t03	OFF	23 h			
6. 3. Defrost start, minutes	t13	0	59 min			
7. 4. Defrost start, hour	t04	OFF	23 h			
8. 4. Defrost start, minutes	t14	0	59 min			
9. 5. Defrost start, hour	t05	OFF	23 h			
10. 5. Defrost start, minutes	t15	0	59 min			
11. 6. Defrost start, hour	t06	OFF	23 h			
12. 6. Defrost start, minutes	t16	0	59 min			
13. Adjustment of hour	t07	0	23 h			
14. Adjustment of minutes	t08	0	59 min			
Ventilation parameters						
1. Fans off when compressors are off	F01	No	Yes	No	No	No
2. Fan off time	F02	0	15 min	0	0	0
Other parameters						
1. Output delay on startup	o01	0	600 sec	0	0	0
2. Digital input signals	o02	OFF	5	Values to be defined at the time of installation		
3. Network address (from 0 to 60)	o03	0	990			
4. LON service connector	o04	OFF	100	Values to be defined at the time of installation, if necessary		
5. Access code	o05	OFF	100			
6. Type of probe used (Pt/PTC)	o06	Pt	PTC	Pt / PTC	Pt / PTC	Pt / PTC
7. Synchronised defrost with pilot	o13	OFF	2	Value to be defined at the time of installation only for controllers Danfoss model S or S/C		
8. Selection of regulation probe	o14	Aut	Out	Out	Out	Out
9. Temperature display scale	o15	No	Yes	Yes	Yes	Yes
10. Max wait time after synchronized defrost	o16	1	30 min	30	30	30
11. Selection of display probe signal	o17	Aut	In	In	In	In
12. Manual output command	o18	OFF	5	OFF	OFF	OFF

* Parameters to be adapted to the climatic class required by the foods in question

** Aut: pre-set with night blinds or night cover option

EC1 - REGLAGE REGULATEUR EKC414

				VEISO VEISO L PROXIMA PROXIMA L D	AO/AF	VEISO VEISO L PROXIMA PROXIMA L S
Function	Parameter	MIN	MAX			
Thermostat						
Set point •						
1. Differential	r01	0.1K	10.0K	-2	1	2
2. Max. limitation of thermostat setpoint	r02	-49°C	50°C	1	2	1
3. Min. limitation of thermostat setpoint	r03	-50°C	49°C	5	5	5
4. Temperature unit	r05	°C	°F	-5	-5	-5
5. Correction of the signal from S4 (S _{out})	r09	-10.0K	10.0K	°C	°C	°C
6. Correction of the signal from S3 (S _{in})	r10	-10.0K	10.0K	0	0	0
7. Main switch for the controller	r12	OFF	ON	0	0	0
8. Night Offset	r13	-20.0K	20.0K	ON	ON	ON
9. Thermostat mode 1 = ON/OFF, 2 = Modulating	r14	1	2	0	0	0
10. Weighting of sensors for thermostat 100%=S4 (S _{out}), 0%=S3 (S _{in})	r15	0%	100%	1	1	1
11. Time between melt periods	r16	0 h	10 h	100	100	100
12. Melt period	r17	0 min	10 min	0	0	0
Alarm						
1. Delay for temperature alarm	A03	0 min	120 min	10	10	10
2. Delay for door alarm	A04	0 min	90 min	90	90	90
3. Delay for Pulldown	A12	0 min	240 min	60	60	60
4. Hight temperature limit •	A13	-50°C	50°C	4	8	6
5. Low temperature limit	A14	-50°C	50°C	-50	-50	-50
Compressor function						
1. Min. ON-time	c01	0 min.	50 min.	0	0	0
2. Min. OFF-time	c02	0 min.	50 min.	0	0	0
Defrost						
1. Defrost stop temperature	d02	0	25°C	10	12	10
2. Interval between defrost starts •	d03	OFF	48 h	4	4	4
3. Max. defrost duration	d04	0	180 min	45	45	45
4. Defrost time delay after power up	d05	0	240 min	0	0	0
5. Dripp-off time	d06	0	60 min	0	0	0
6. Delay for fan start after defrost	d07	0	60 min	0	0	0
7. Fan start temperature	d08	-15	0°C	0	0	0
8. Fan cut in during defrost (yes/no)	d09	No	Yes	No	No	No
9. Defrost sensor 0=S4 (S _{out}), 1=S5 (S _{def}), 2=none i.e. stop on time	d10	0	2	0	0	0
10. Defrost start at power up	d13	no	yes	No	No	No
Realttime clock						
1. Defrost start. Hours	t01	OFF	23hours	Values have to be specified during the installation for the Danfoss Control C or S/C		
2. Defrost start. Minutes	t11	0	59 min			
3. Defrost start. Hours	t02	OFF	23hours			
4. Defrost start. Minutes	t12	0	59 min			
5. Defrost start. Hours	t03	OFF	23hours			
6. Defrost start. Minutes	t13	0	59 min			
7. Defrost start. Hours	t04	OFF	23hours			
8. Defrost start. Minutes	t14	0	59 min			
9. Defrost start. Hours	t05	OFF	23hours			
10. Defrost start. Minutes	t15	0	59 min			
11. Defrost start. Hours	t06	OFF	23hours			
12. Defrost start. Minutes	t16	0	59 min			
13. Setting of Hours	t07	0	23hours			
14. Setting of Minutes	t08	0	59 min			
15. Start time day operation (0=constant day)	t17	0	23			
16. Start time night operation (0=constant day)	t18	0	23			
Injection control						
1. Max. limitation of superheat reference	n09	3.0 K	15.0 K	6	6	6
2. Min. limitation of superheat reference	n10	3.0 K	10.0 K	4	4	4
3. MOP Temperature	n11	-50.0°C	15°C/off	off	off	off
5. Period time AKV pulsing	n13	3 sec.	6 sec.	6	6	6
10. Stability	n18	0	10	4	4	4
11. Forced closing ON =AkV closed	n36	OFF	ON	OFF	OFF	OFF
Fan control						
1. Fan stop on compressor cut out	F01	No	Yes	No	No	No
2. Delay for fan stop when compressor cuts out	F02	0 min	30 min	0	0	0
3. Temperature limit for fan stopped via S5 (S _{def}) value	F04	-50.0	50.0/off	OFF	OFF	OFF
Miscellaneous						
1. Delay of output signal after start up DI control	o01	0 sec	600 sec	0	0	0
2. OFF=not used, 1=door alarm, 2=Defros start, 3=Night, 4=Main switch, 5=Slave defrost	o02	OFF	5	Values have to be specified during the installation		
3. Network address	o03	0	990			
4. ON/OFF Switch (service-pin message)	o04	OFF	ON			
5. Access code	o05	OFF	100			
6. Used sensor type (Pt/PTC)	o06	Pt	PTC	Pt / PTC	Pt / PTC	Pt / PTC
7. Language 0=English, 1=German, 2=French, 3=Danish, 4=Spanish, 5=Italian	o11	0	5	0	0	0
7. 50/60 Hz	o12	50	60	50	50	50
8. DO output controls OFF=not used, 1=Def. Master, 2=Def. Slave	o13	0	2	Values have to be specified during the installation for the Danfoss Control S or S/C		
10. Display step no=0.1, yes =0.5	o15	no	yes			
11. Max. standby time after defrost	o16	1 min	30 min	30	30	30
12. Display S4 % (S _{out}) 0%=S3 (S _{in}) 100%=S4 (S _{out})	o17	0%	100%	0	0	0
13. Manual control of output via EKC	o18	OFF	7	OFF	OFF	OFF
14. Pressure Min. Value	o20	-1 bar	5 bar	-1	-1	-1
15. Pressure Max. Value	o21	6 bar	36 bar	12	12	12
16. ON input control	o29	1	4	1	1	1
17. Refrigerant setting • ONLY for the use of R404A. WARNING : Wrong selection of refrigerant may cause damage to the compressor.	o30	0	30	19	19	19
Service						
1. u09 ... u26				read only		

• Parameters have to be adapted according to the food temperature class or the ambient class or the refrigerant use.

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MULTIPLEXING CABINETS

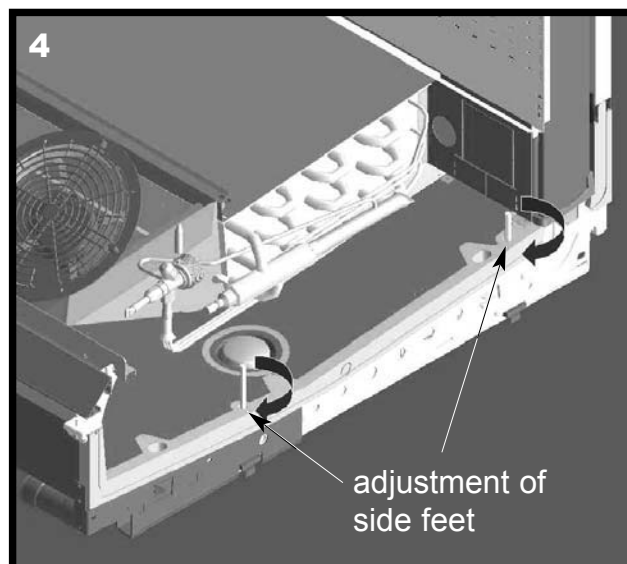
UNPACK THE CABINETS

Unpack the cabinets, remove the transportation platform and side fastening bars as shown in the pictures.



POSITION THE CABINET

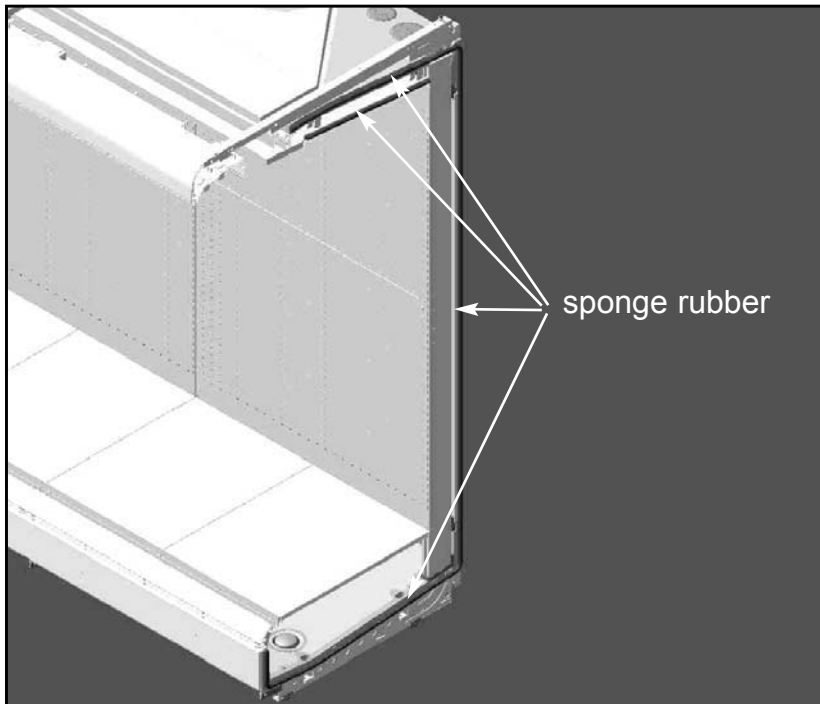
Put the cabinets in their service position. Check cabinet levelness both lengthwise and crosswise using a spirit level (1-2). Remove the bottom plates by the aid of a screwdriver (3). Correct cabinet levelness (4) using a ratchet wrench as explained in chapter 030.20.



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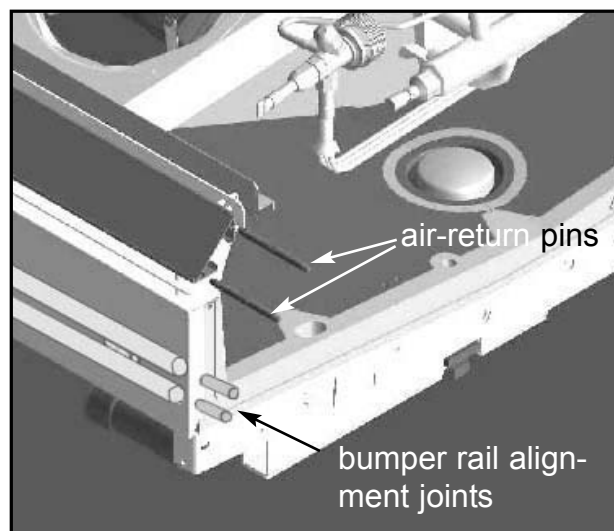
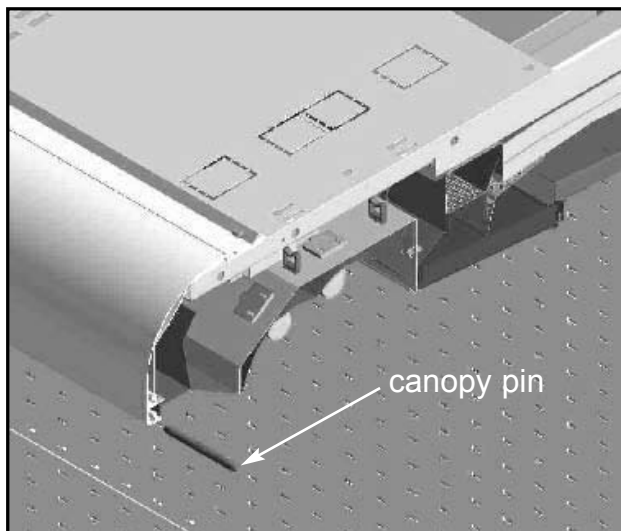
APPLY SPONGE RUBBER

Stick sponge rubber onto the side of one of the cabinets to be multiplexed as indicated in the figure.



INSERT ALIGNMENT PINS AND JOINTS

Put an alignment pin in the canopy and two in the air return of one of the cabinets to be multiplexed as shown in the figure. Then insert the stainless steel bumper rail alignment joints.



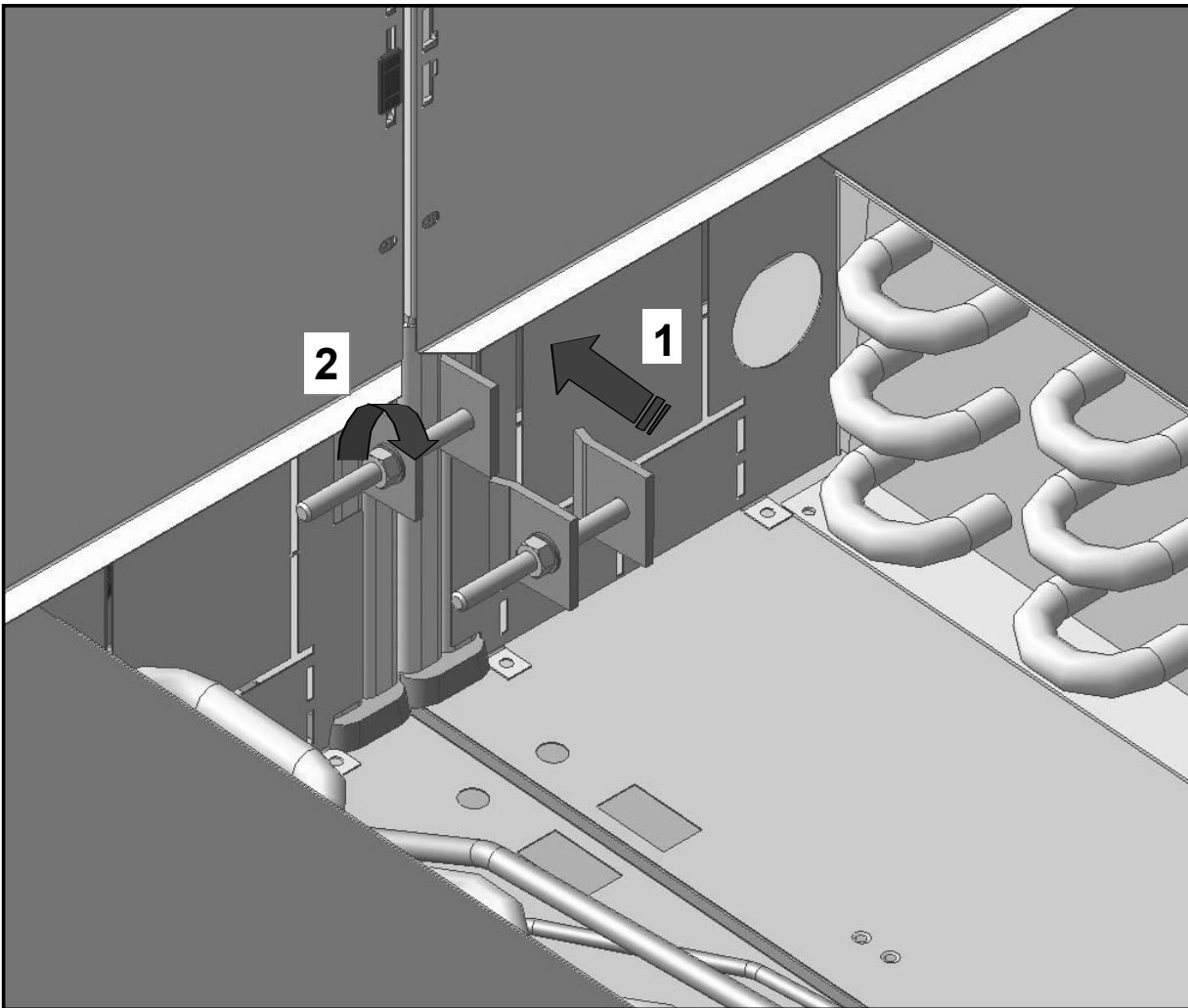
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	ORD.	DATE	FORWARD. DOC.	ORD.	DATE	FORWARD. DOC.		DATE OF 1st ISSUE: 10.October.02
	A	25.07.03		D				ISSUED BY MKT
	B			E				
			C					

CABINET MULTIPLEXING: REAR FASTENING POINT

LINEAR CABINETS /LINEAR CABINETS

When pins are inserted, proceed as follows:

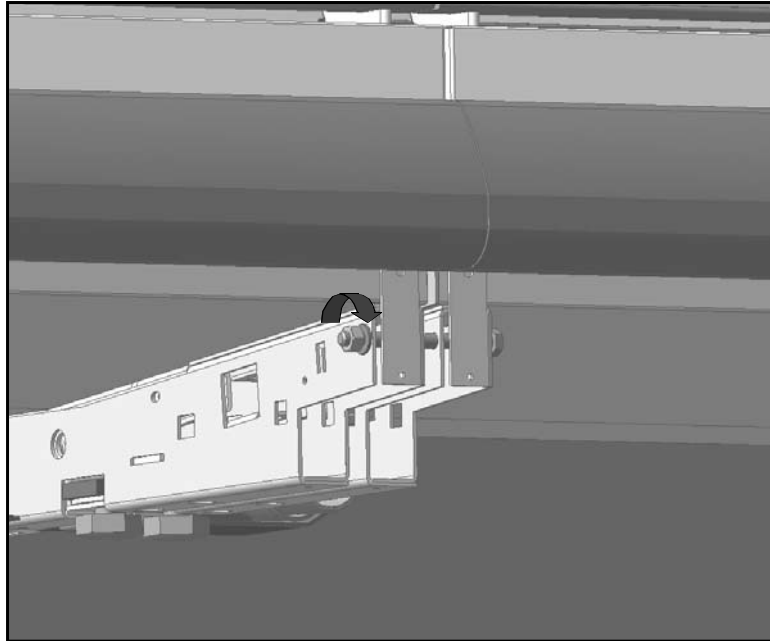
- 1) Insert the two small stirrups in the lower part of the cabinet
- 2) Insert an hexagonal head screw M8x90 and nut and join the cabinets.



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	ORD.	DATE	FORWARD. DOC.	ORD.	DATE	FORWARD. DOC.	
	A	25.07.03		D			
	B			E			
	C			F			

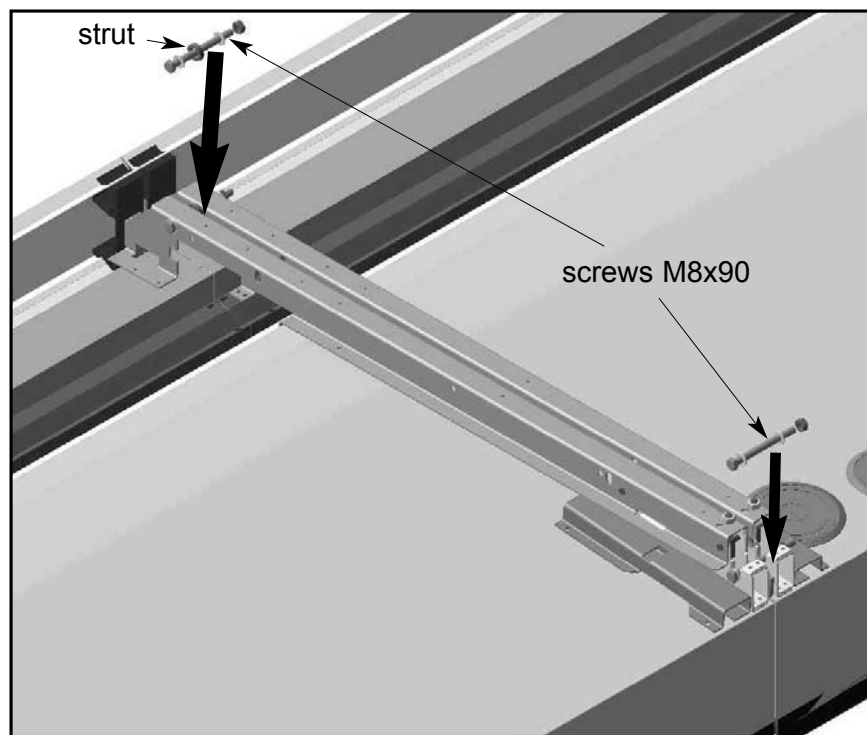
CABINET MULTIPLEXING: LOWER FASTENING POINT LINEAR CABINETS /LINEAR CABINETS

Join the cabinets using hexagonal-head screws TE M8x90 and the appropriate nuts in the front position down at the bottom of the cabinet.



CABINET MULTIPLEXING: upper FASTENING POINT LINEAR CABINETS /LINEAR CABINETS

Join the cabinets using hexagonal-head screws TE M8x90 and the appropriate nuts in the two upper points shown in the picture.

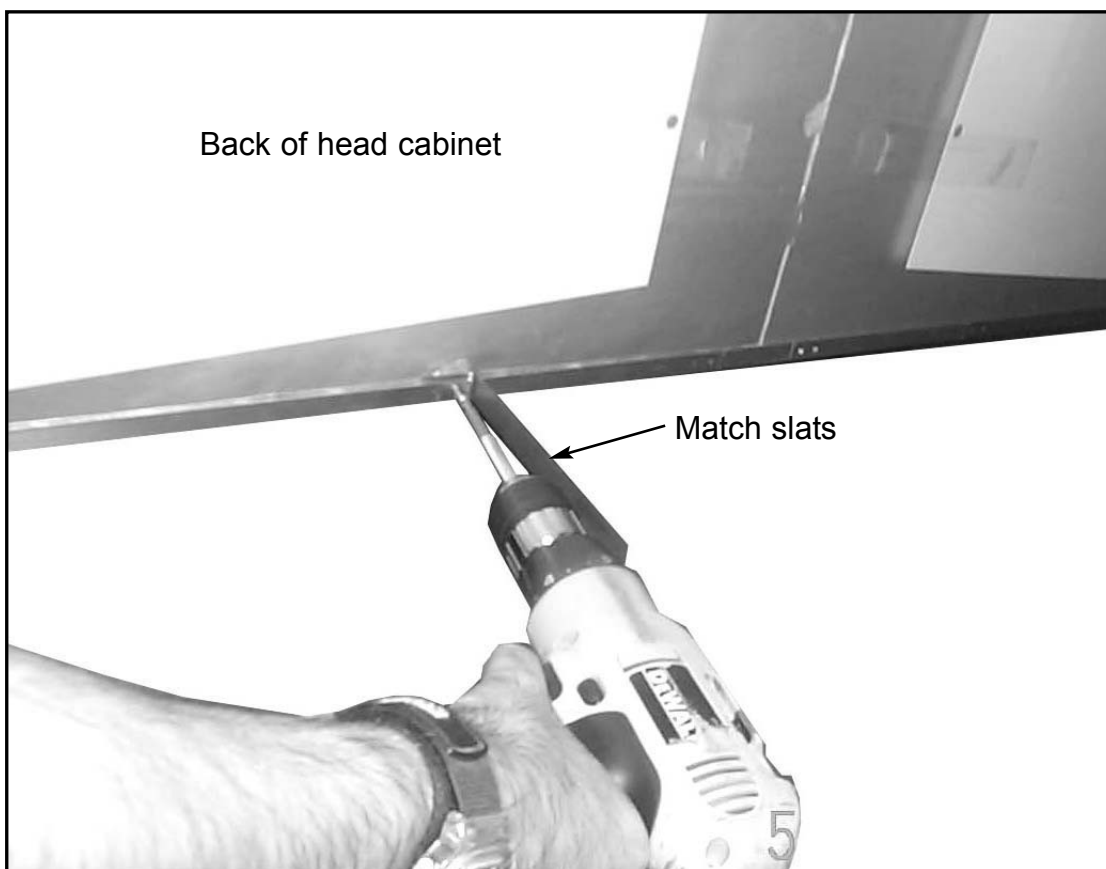


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	ORD.	DATE	FORWARD. DOC.	ORD.	DATE	FORWARD. DOC.		DATE OF 1st ISSUE: 10.October.02
	A	25.07.03		D				ISSUED BY MKT
	B			E				
			C					

BRING CABINETS NEAR AND SECURE THEM TO ONE ANOTHER LINEAR CABINETS /HEAD CABINETS

When multiplexing linear cabinets with head cabinets, use the above procedure as explained below:

- Fasten match slats using self-tapping screws (use a screwdriver with a crosswise bit P2), at the back of the head cabinet as shown in the figure and fit them into the linear cabinets;
- Place hexagonal pins on the match slats through the foot adjustment holes on the chest of the linear cabinet;
- By the aid of a ratchet wrench, give the pins a turn to bring the cabinets closer and then tighten the pins up to secure the cabinets to one another.



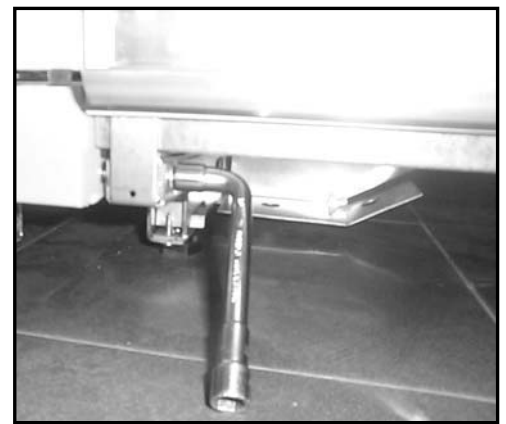
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	ORD.	DATE	FORWARD. DOC.	ORD.	DATE	FORWARD. DOC.		DATE OF 1st ISSUE: 10.October.02
	A	25.07.03		D				ISSUED BY MKT
	B			E				
	C			F				

COMPLETE CABINET MULTIPLEXING - LINEAR CABINETS/HEAD CABINETS

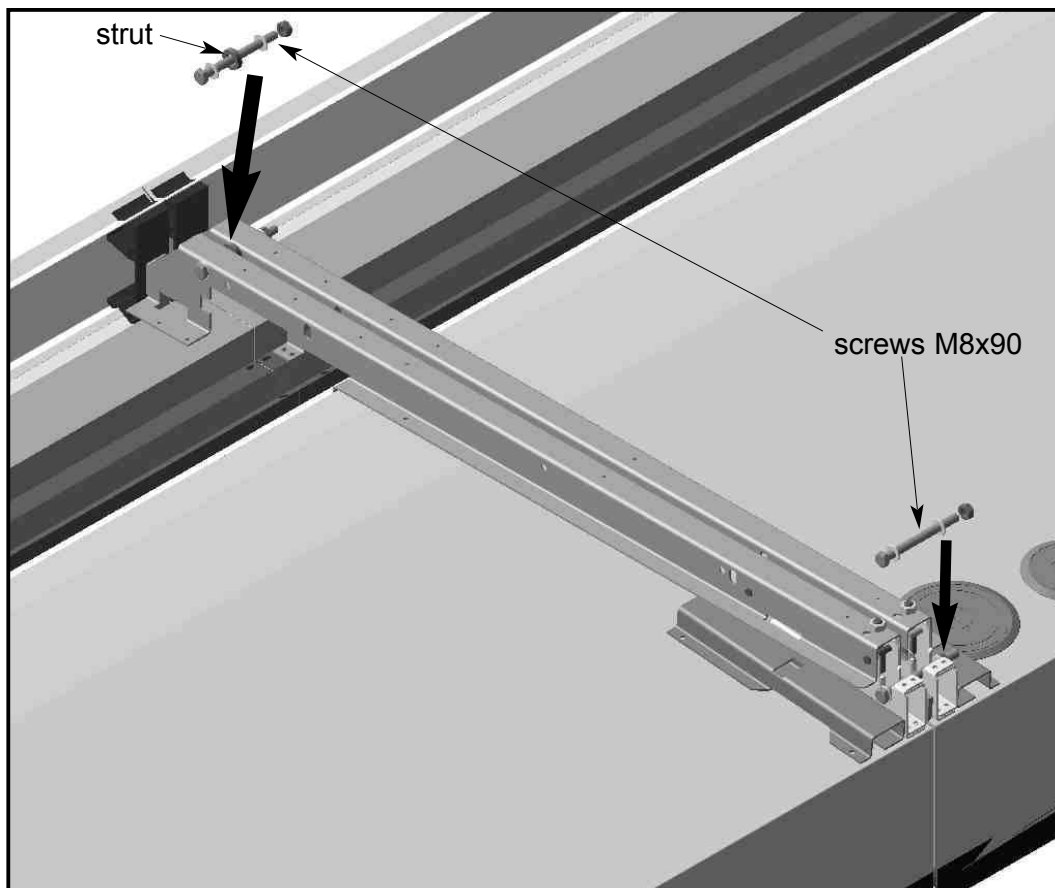
Once the cabinets have been brought near and have been fastened, secure them using hexagonal-head screws TE M6x80 and the appropriate nuts in the front position down at the bottom of the cabinet and, using hexagonal-head screws TE M8x90, in the two upper points shown in the picture.



LOWER FASTENING POINT



UPPER FASTENING POINTS

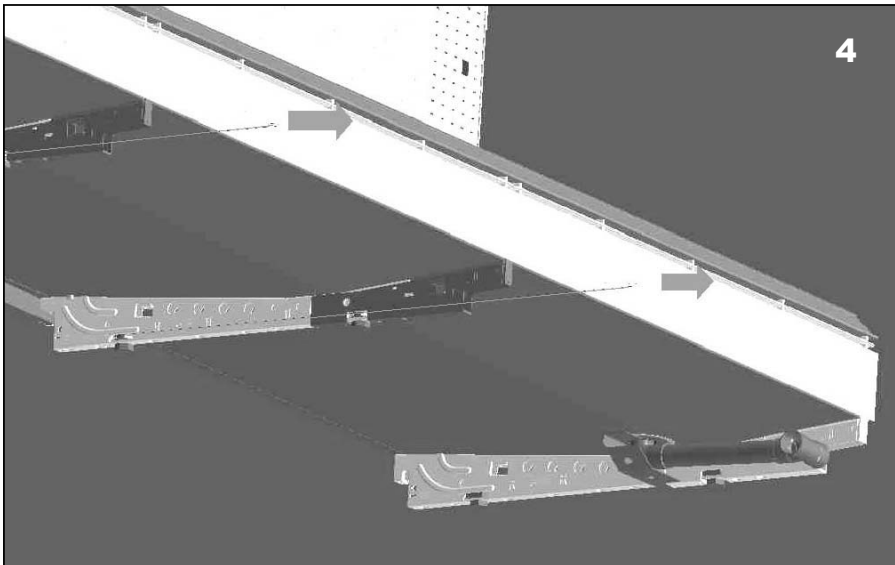
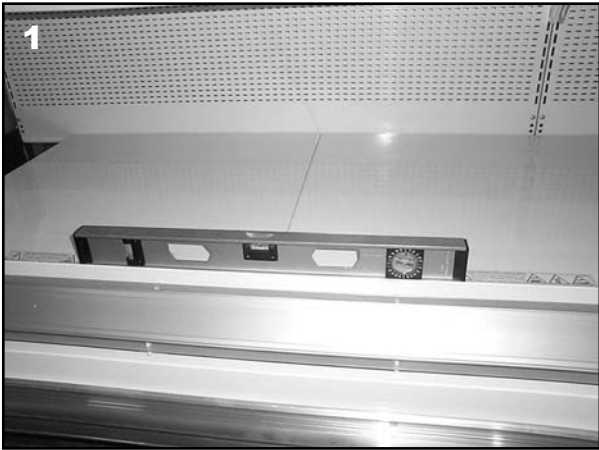


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	ORD.	DATE	FORWARD. DOC.	ORD.	DATE	FORWARD. DOC.	
	A	25.07.03		D			
	B			E			
			C				

CHECK LEVELNESS

Once the cabinets have been fastened to each other, check that they are level both lengthways and crossways (fig. 1 - 2).

If need be, correct their level by the aid of the side feet (which can be adjusted from inside the cabinet as explained in chapter 030.20 - fig. 3) and then, by pulling the ad-hoc strings (again as described in chapter 030.20) let middle feet down till they touch the floor (fig. 4).



COSTAN TECHNICAL DOCUMENTATION PRODUCT: LION HF295 HF445 HF454 HF500G 650G LION HP DOC. No. SM00018Q CHAPTER No. 070 CHAPTER: CABINET MULTIPLEXING	CHAPTER REVISION STATUS						SIGNED AS IN CONFORMITY WITH APPROVED ORIGINAL PAGE: 8/10 DATE OF 1st ISSUE: 10.October.02 ISSUED BY MKT
	ORD.	DATE	FORWARD. DOC.	ORD.	DATE	FORWARD. DOC.	
	A	25.07.03		D			
	B			E			
	C			F			

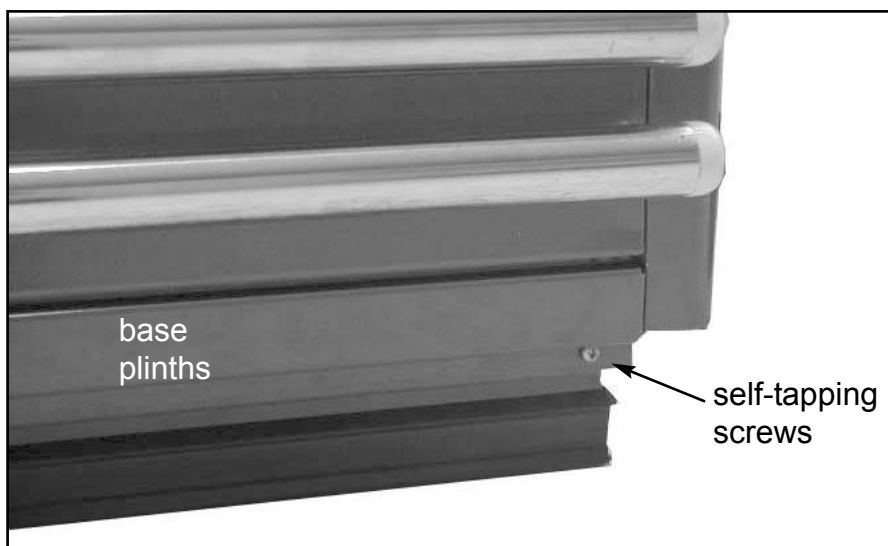
SEAL THE JOINT BETWEEN THE CHESTS

Seal the joint between the chests using aluminium tape as shown in the picture.



PLACE BASE PLINTHS

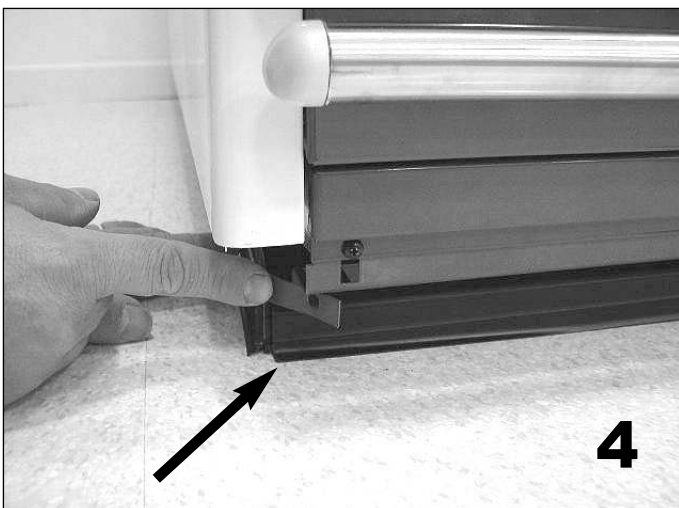
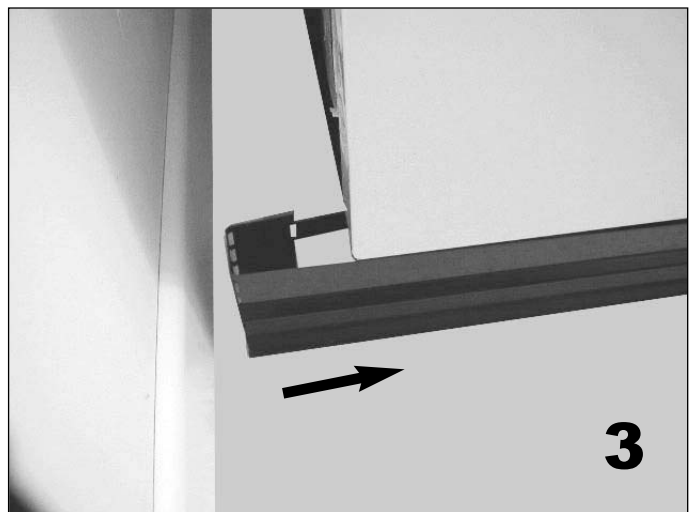
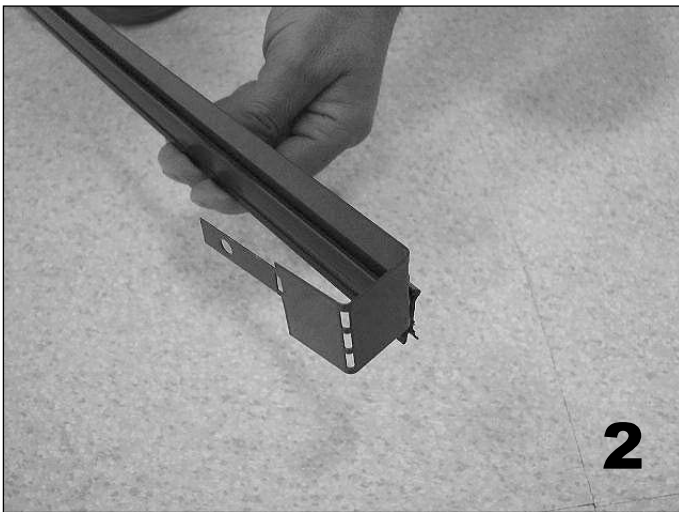
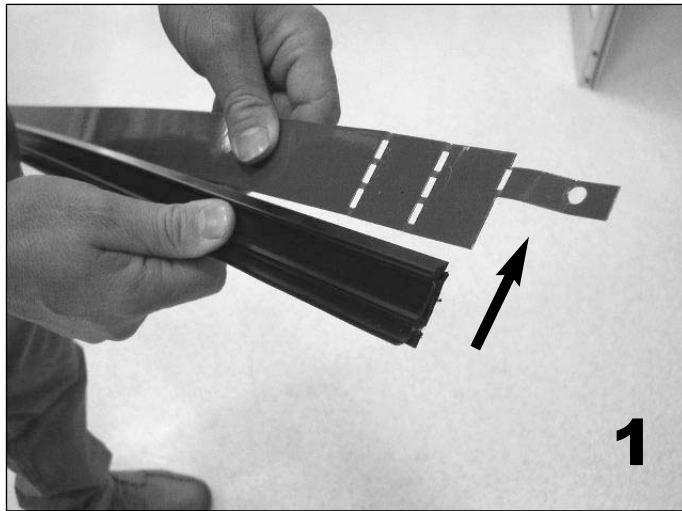
After completing electrical, water and refrigerating connections (as explained in chapter 030.30), fasten front plinths with self-tapping screws (use a screwdriver or electric screwdriver with a crosswise bit P2).



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	ORD.	DATE	FORWARD. DOC.	ORD.	DATE	FORWARD. DOC.		
	A	25.07.03		D				
	B			E				
			C			F		

INSTALLATION OF SIDE BASEBOARD

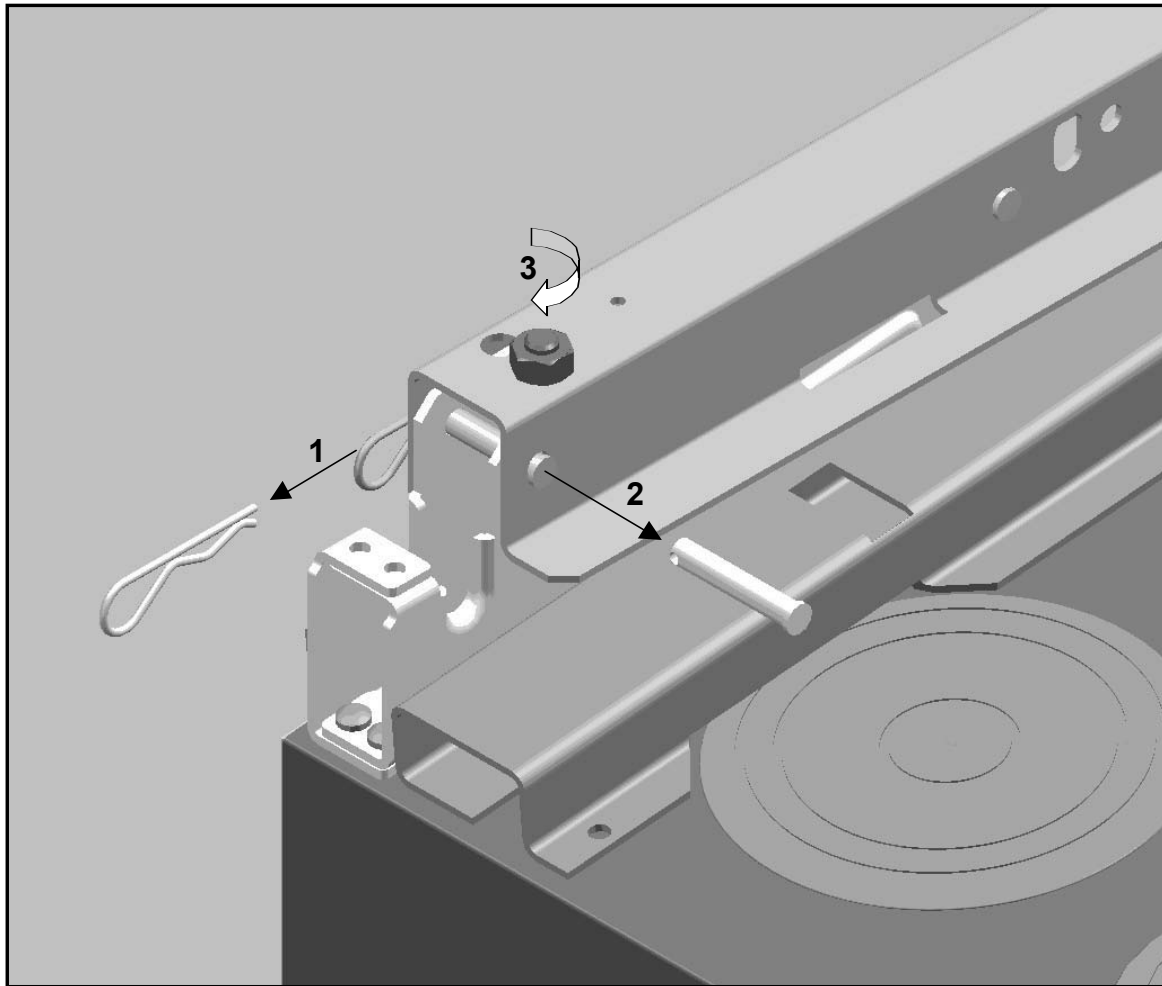
Place the rubber piece (1), bend the baseboard rear portion as shown in the figure (2) and insert it in the rear side of the cabinet (3); then bend the rear plate of the baseboard inwards by 90° (4), drill and fasten using a self-tapping screw (5).



COSTAN TECHNICAL DOCUMENTATION PRODUCT: LION HF295 HF445 HF454 HF500G 650G LION HP DOC. No. SM00018Q	CHAPTER REVISION STATUS						SIGNED AS IN CONFORMITY WITH APPROVED ORIGINAL	PAGE: 10/10
	ORD.	DATE	FORWARD. DOC.	ORD.	DATE	FORWARD. DOC.		DATE OF 1st ISSUE:
	A	25.07.03		D				10.October.02
	B			E				ISSUED BY
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CANOPY REGULATION

Remove the clasp 1 and the pivot 2, therefore regulate the canopy screwing for lifting and unscrewing for lowering.



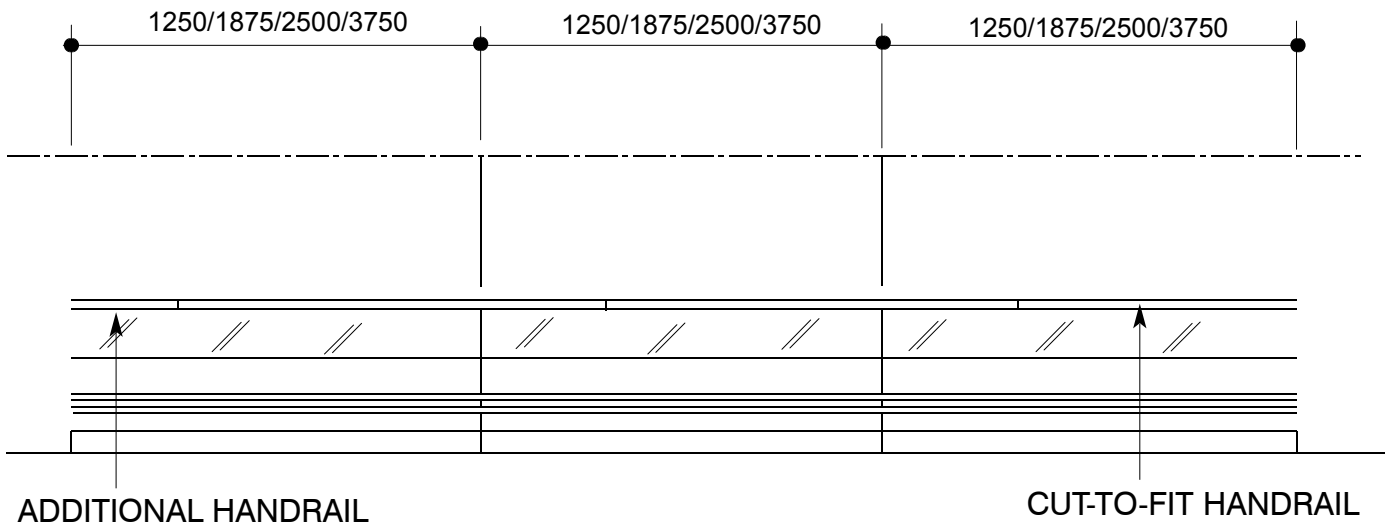
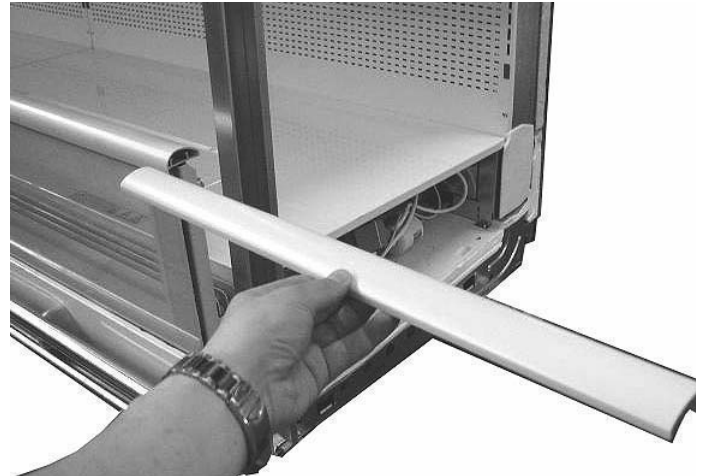
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	ORD.	DATE	FORWARD. DOC.	ORD.	DATE	FORWARD. DOC.		
	A			D				
	B			E				
			C			F		

LION HF500G - 600G

HANDRAILS ASSEMBLY

An additional handrail is supplied with LION versions having front height 500 and 650 mm with glass, which must be mounted flush with one of the lateral ends in order to allow perfect alignment. Place all handrails except the last on their support.

Measure the remaining length, cut the last handrail accordingly and position it.

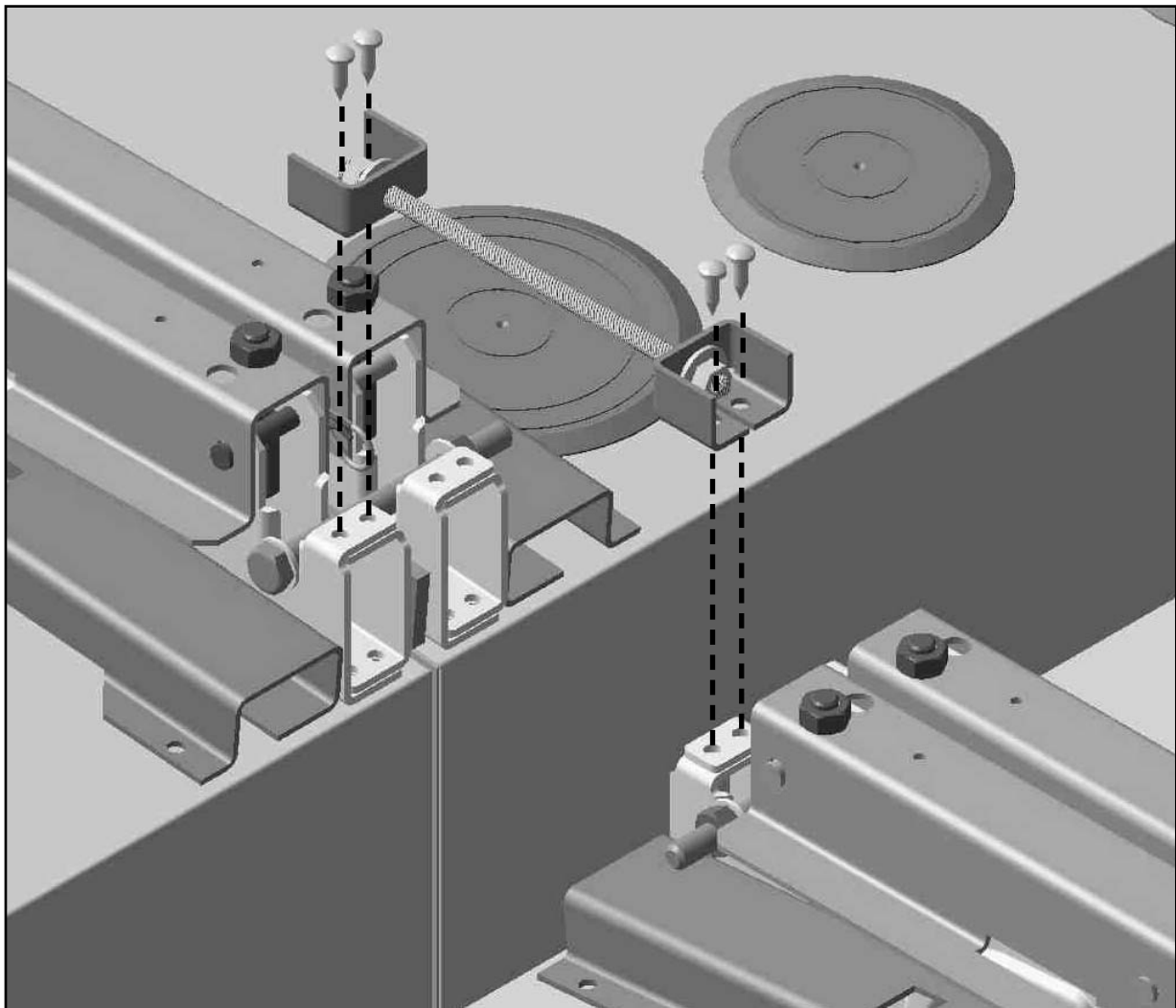


NOTE: for the cleaning of the glasses it is necessary to remove the handrails from his own center so that easily remove the glass. At the end of the cleaning, to reassemble the cabinet as in origin

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	ORD.	DATE	FORWARD. DOC.	ORD.	DATE	FORWARD. DOC.	
	A			D			
	B			E			
	C			F			

ALIGNEMENT OF BACK TO BAK CASES

For correct and easy alignment of back-to-back installed cabinets, use one ad-hoc joining kit for each coupling and secure it by way of screws as shown in the picture..



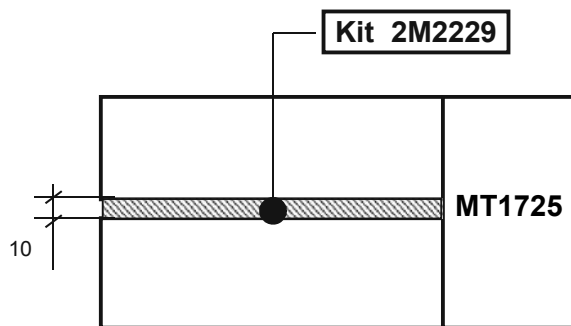
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	ORD.	DATE	FORWARD. DOC.	ORD.	DATE	FORWARD. DOC.		DATE OF 1st ISSUE: 10.October.02
	A			D			ISSUED BY MKT	
	B			E				
	C			F				

BACK TO BACK ISOLATION - Kit 2M2229 - FOR TG1725

Indispensable between the cases placed at the back of a TG1725

The space of 10 mm between the cases has to be dried up in order to avoid the air circulation and the development of condensation.

The kit has to be ordered with one of the two cases.



Method of installation of the join.

To paste on one of the two cases before the setting

