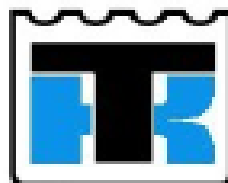




Thermo King

TKDL-PRO

User Reference Manual



TK 60248-12-OP

Contents

<i>Section</i>	<i>Page number</i>
1.0 Introduction	
1.1 Product overview	4
1.2 Inputs and outputs	4
1.3 Principle of operation	5
1.4 Main components	
1.4.1 The display	5
1.4.2 The operator keys	5
1.4.3 The printer	5
2.0 Getting started	
2.1 Language of operation	7
2.2 Journey ticket	7
2.3 Vehicle identifiers	8
2.4 Time and date	
2.5 The Print out style	8
2.6 Inputs being monitored	8
2.7 Recording process active	8
2.8 Recording interval	8
3.0 Basic operation	
3.1 Help printout	9
3.2 Printing a delivery ticket	9
3.3 Printing a Journey ticket	9
3.4 To print a Multi-Day Ticket	10
3.5 Printing from memory	10
3.6 Display mode	10
3.7 Adjusting the recording interval	10
3.8 To check and set alarm operation	11
4.0 Advanced operation	
4.1 More Help	12
4.2 Printing data from memory	13
4.2.1 Print file list	13
4.2.2 Print new files	13
4.2.3 Print all files	13
4.2.4 Marking a file	14
4.3 Offloading data to a PC	
4.3.1 Print file list	14
4.3.2 Upload new files	15
4.3.3 Upload old files	15
4.3.4 Upload all files	15
4.3.5 Marking a file	15
4.4 Setting user options	
Language, print direction, recorder type, C/F selection.	15
4.5 Adjusting the time and date	
4.5.1 Clock protect	16
4.5.2 Clock adjustment (clock protect not enabled)	16
4.5.3 Clock adjustment (clock protect enabled)	16
4.5.4 Date adjustment	17

<i>Section</i>	<i>Page number</i>
4.6 Out of Range Alarm Temperatures	
4.6.1 4.6.1 Alarm sets:	17
4.6.2 Enabling/disabling alarms	17
4.6.3 Alarm indicator light and buzzer	18
4.6.4 Selecting Alarms	18
5.0 Configuration parameters	
5.1 Printing the parameters	19
5.2 Accessing and adjusting parameters	
5.2.1 Product description and sign on message	20
5.2.2 Recording regime	21
5.2.3 Recording interval	21
5.2.4 Graph per hour	21
5.2.5 On/Off input	21
5.2.6 Alarm Enable/Disable	22
5.2.7 Preset Names	22
5.2.8 Graph Scaling	22
5.2.9 Temperature channels and descriptions	22
5.2.10 Alarm Parameters	22
5.2.11 Information included in reports	23
5.2.12 Engineering display	23
5.2.13 Vehicle identifiers	24
5.2.14 Signature	24
6.0 Specification	25
7.0 Declaration of conformance	27
8.0 Appendix – Wiring Diagram TWD1117	28

1.0 Introduction

1.1 Product Overview

TKDL PRO has been designed specifically to meet the recommendations of Food Hygiene Regulations with the regard to transport and delivery of chilled and frozen foodstuffs in refrigerated vehicles. TKDL PRO is approved to EN 12830 (and other national requirements) meeting the objectives of European Regulations 37/2005 and 852/2004.

TKDL PRO is available in three styles as depicted below :-



TK D-PRO R for in-cab installation in a standard DIN car radio slot



TK DL-PRO C for in-cab installation on a vertical surface or bulkhead



TK DL-PRO T in weatherproof enclosure for external installation on trailers

1.2 Inputs and Outputs

TKDL PRO supports the following inputs and outputs:-

4 channels of temperature measurement using precision thermistor sensors.

4 status or on/off inputs derived from volt free contacts. Three of these are dedicated (Alarm enable, Door and Defrost) and one is user definable.

An alarm output to warn of out of range temperature conditions.

The recorder must be powered from a dc voltage supply within the range 10-36V.

Wiring diagram TWD1117 shows these connections.

1.3 Principle of operation

TKDL PRO measures temperatures and status (on/off) conditions and automatically stores these in the form of internal “journey files”. A new journey file is normally created for each day. TKDL PRO may then provide a record of the day’s measurements or any previous journey file retained in memory as either a paper ticket printout or in a form that can be transferred to an industry standard PC. The user can chose to print information in either Delivery Ticket (current temperatures) or Journey Ticket (recorded temperature and status conditions) format.

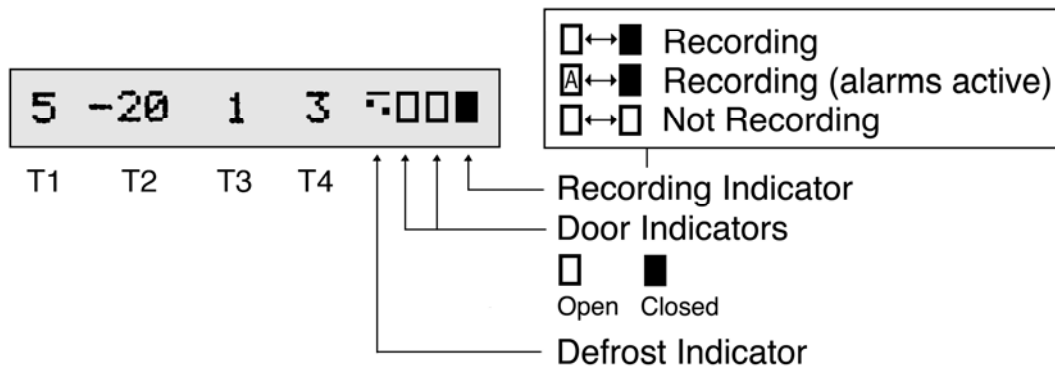
When the TKDL PRO data memory is full new recordings automatically replace the oldest recordings. The number of recordings that can be retained at any one time depends on the memory size, recording interval and number of temperature channels in use (see 6.8).

1.4 Main components

TKDL PRO comprises three main components; the Display , the Operator Keys and the Printer.

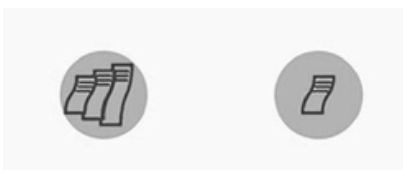
1.4.1 The Display

This normally shows all enabled channels to one degree resolution together with symbols which indicate the current state of each enabled on/off input. The display mode may be changed to show each temperature channel individually with 0.1 degree resolution or to respectively scroll through all enabled channels (see 3.6)

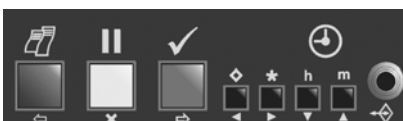


1.4.2 The Operator Keys

The operator keys are colour coded and identified with symbols to indicate their function. For a description of the key functions see 3.1 (basic operation) and 4.1 (advanced operation).



These keys are provided with TKDL PRO type “T” and type “C” recorders only.



These keys are provided with all styles of TKDL PRO- type "T", type "C" and type "R".

1.4.3 The Printer

The printer is fitted to the left of the TKDL PRO display and uses a standard 44mm wide x 44mm diameter paper roll and Epson ERC 05 ribbon cartridge. When a ticket is requested the paper feeds automatically. Replacement rolls and ribbons are available from most good stationery suppliers or by contacting your normal TKDL PRO distributor.

2.0 Getting Started

See also 3.1 "Help Printout"

Before operating your TKDL PRO recorder for the first time check that it is set to operate to your requirements by carrying out a few simple checks in the following order:-

2.1 Set the Language of Operation

Press **◆** and **h** together and the Display shows Set User Options

Press **◆** and the Display shows the language selected

TKDL PRO is factory set to English. If this is acceptable

Press **||** to return to the normal Display.

If a different language is required

Press **◆** to step through the alternatives available

English Francais Deutsch Nederlands Español Portugues Italiano

Press **✓** to confirm selection and return to the normal Display.

2.2. Print a Journey Ticket.

Press **🖨** until the display shows JOURNEY TICKET. Examples of Journey Ticket printouts are shown below:-

```

Food Supply Co
Vehicle: X234CCI
Recorder: T19091

JOURNEY TICKET

T1 = Front
T2 = Rear

Temp. alarm = |
| Door Open
| De-ice On
| Side Dr status

Update = 10 mins
13 Jun '05 09:20
  T1 T2
  -20 -17
  -13 -11
  -12 -9
13 Jun '05 09:00
  -15 -11
  -21 -19
  -21 -19
  -21 -19
  -21 -19
  -21 -19
13 Jun '05 08:00
  -21 -19
  -21 -19
  -21 -19
  -21 -19
  -21 -19
13 Jun '05 07:00

Sign:

-----
Date of report
13 Jun '05 09:29
TKDL-PRO
  
```

Journey Ticket (Values)

```

Food Supply Co
Vehicle: X234CCI
Recorder: T19091

JOURNEY TICKET

T1 --- Front
T2 --- Rear

Temp. alarm = |
| Door Open
| De-ice On
| Side Dr status

20 mms / hour
01 hrs/division
13 Jun '05 09:30
-30 -20 -10



-30 -20 -10
13 Jun '05 05:00

Sign:

-----
Date of report
13 Jun '05 07:00
TKDL-PRO
  
```

Journey Ticket (Graph)

2.3 Check the Vehicle Identifiers

Check that the Title and Vehicle descriptions are set correctly. The Title is a total of 16 characters that is usually set to the vehicle operator's company name and is printed on the first line of each report. This is factory set to "Company Name". The Vehicle number is an 8 character descriptor normally used for the registration number or trailer number. It is factory set to AB51 CDE for type "C" and "R" recorders and TRL 1234 for type "T" recorders. To change the Title and Vehicle descriptions see 5.2.13.

2.4 Check the Time and Date

The time and date which are printed at the end of the Journey and Delivery Ticket are factory set to GMT immediately prior to despatch from the factory. Once set the Date should never need adjusting during the lifetime of the recorder. The clock includes automatic adjustment for winter/summer time. This automatically adds one hour to the set time between 2:00am on the last Sunday in March and 2:00am on the last Sunday in October.

To check the clock time and date press **h**.

To adjust the time and/or date see 4.5 and 5.2.12

NOTE : When the time or date are changed a new recording is started and the message NEW FILE will appear on the display.

2.5 Check the Printout Style

TKDL PRO can print Journey Tickets in graphical (Graphs) or numeric (Values) formats. Delivery Tickets are always printed numerically. To check the print style

Press ***** once to display the type of report selected

Press ***** again to display the alternative choice.

Press **✓** to confirm your choice and the display shows YES next to the print style selected (display shows Print Values YES Or Print Graphs YES").

Journey Tickets can be printed from memory in Values or Graph format as often as required.

2.6 Check that all required inputs are being monitored.

TKDL PRO supports up to 4 temperature channels and 4 on/off inputs but the most applications call for two temperature channels only. Inspect the Journey Ticket printout taken and compare with the examples above to determine how many temperature channels your recorder is monitoring. Examine the display (see 1.4.1) to determine if door and/or defrost monitoring is enabled by reference to the relevant symbols. Exercise these inputs (eg by opening and closing the compartment door) to check that the input sensors are working correctly by checking that the symbols on the display change accordingly.

2.7 Check that recordings are being made

TKDL PRO is factory set to record continuously 24 hours a day 7 days a week. Data is recorded in separate complete 24 hour periods, or daily files, for ease of access. This is known as Automatic Daily Recording (ADR) and is a unique TKDL PRO process. Although many different recording regimes are possible this standard setting is very widely used and normally no driver action or adjustment is required to start or stop the recording process.

Use the display (see 1.4.1) to check that recording is in progress.

2.8 Check the Recording Interval

TKDL PRO is factory set to record every 10 minutes. To check the recording interval Press **◇** and the Display will show the recording interval in minutes.

To change the recording interval

Press **||** and the Display shows PAUSING

Press **◇** to show the recording interval selected

Press **◇** to step through the alternatives available (2, 5, 10, 15, 20, 30, 60 mins)

Press **✓** to confirm selection and return to the normal Display.

NOTE : When recording interval is changed a new recording is started and the message NEW FILE will appear on the display.


3.0 Basic Operation


Basic operation covers the most commonly used facilities such as using the display, setting the print style, obtaining printouts, checking the time and date and setting/accepting alarms. For additional operational information see 4.0 (Advanced Operation).

3.1 Help Printout

See also 4.1 "More Help".

An in-built Help facility is provided to guide the operator through the principal functions of the recorder.

Press  until the Display shows TKDL PRO Help

Press  and the basic Help file will be printed.

A typical TKDL PRO Help printout is :-

```

TKDL-PRO  Help
  Delivery tickt
  TKDL-PRO  Help

  Journey ticket
  2-day ticket
  3-day ticket
  4-day ticket
  5-day ticket
  6-day ticket
  7-day ticket
  More Help

Press any key to
stop Printing

✓ to stop alarm
✓ to say yes

♦ read update

* Print graphs ✓
* Print values ✓

h read date/time


m scroll dsplay/
m display all ✓
m display one ✓


||| PAUSE
♦ set update ✓
* set alarm ✓
h set hours
m set Minutes
||| exit Pause
  
```

Use the Help Printout to guide you through the operation of the recorder

NOTE since we constantly strive to improve the operation and facilities of TKDL PRO recorders the Help Printout produced by your recorder may vary slightly from that shown above. In case of any discrepancy the Help printout produced by your recorder will always describe the correct operation of your recorder.

3.2 To print a Delivery Ticket

Type "R" – Press  once and the display shows DELIVERY TICKET. After a short pause a Delivery Ticket will be printed.


Type "T" and "C" – Press  once and the display shows DELIVERY TICKET. After a short pause a Delivery Ticket will be printed.

A Delivery Ticket shows the temperatures as measured at the time it is printed and may be used to provide printed confirmation of these at the time of delivery.

3.3 To print a Journey Ticket

Type "R" – press  until the display shows JOURNEY TICKET.


After a short pause a Journey Ticket will be printed.


Type "T" and "C" – Press  once and the display shows JOURNEY TICKET. After a short pause a Journey Ticket will be printed.

NOTE to change the printout between graph and numerical presentation see 2.5.

3.4 To print a Multi-Day Ticket

A single printed ticket covering up to the last 7 days recordings may be printed out. This is particularly useful where single journeys cover several days.

Type "R" – press  repeatedly to cycle through the options available. When the display shows the number of days required the Multi-Day printout will be printed after a short pause.

Type "T" and "C" – press  repeatedly to cycle through the options available. When the display shows the number of days required the Multi-Day printout will be printed after a short pause.

NOTE to change the printout between graph and numerical presentation see 2.5.

3.5 To print any file from memory

TKDL PRO stores data as Journey Files each of which normally cover a complete 24 hour period. Other types of recording regime are possible to cover specific requirements (see section 5). TKDL PRO data memory is battery backed and data is retained with or without power for a minimum of 5 years. Individual Journey Files may be printed from memory as often as required. See 4.2 for further information about printing data from memory and see 6.8 for a description of memory size and data storage capacity.

3.6 To set the display mode

The TKDL PRO display can be set to any of the following options:-

Summary display

All enabled temperature channels are displayed simultaneously (resolution 1.0 degree) together with symbols representing the enabled on/off inputs. This is the factory default setting.

Single display

One selected enabled temperature channel is displayed individually (resolution 0.1 degrees) together with its name. This is useful when undertaking a temperature verification or reference check on an individual temperature channel.

Scroll display


This shows each enabled channel plus the summary display in turn.

To change the display mode.

Press **m** and the display shows `scroll display`.


Press **m** to show the summary.

Press **m** to step through the individual temperature channels enabled.


Press  at any time to confirm your choice.


For more information concerning the display symbols and their meaning see 1.4.1.


3.7 To check and adjust the recording interval


TKDL PRO is factory set to record every 10 minutes. To check the recording interval Press  and the Display will show the recording interval in minutes.

To change the recording interval

Press  and the Display shows `PAUSING`

Press  to show the recording interval selected

Press  to step through the alternatives available (1, 2, 5, 10, 15, 20, 30, 60 mins)

Press  to confirm selection and return to the normal Display.

NOTE : When recording interval is changed a new recording is started and the message `NEW FILE` will appear on the display.

3.8 To check and set alarm operation

TKDL PRO is factory set with its out of range temperature alarms disabled unless specifically requested. To check if temperature alarms are enabled

Press **||** and the Display shows PAUSING

Press ***** and if alarms are not enabled within the recorder configuration the display shows No Alarms.

If alarms are enabled within the recorder configuration a series of options for each channel to which alarms are enabled will be presented. Press **✓** to confirm selection and return to the normal Display.

*NOTE : As well as selecting a temperature alarm via the ***** key it is usual to disable alarms when the refrigeration system is switched off. This is to minimise the occurrence of false alarms. The disable signal is normally derived from a contact within the fridge control panel and must be connected to on/off input # 1 on the TKDL. For further information on alarm operation see 4.6.*


4.0 Advanced Operation

Advanced operation covers the less commonly used facilities such as selecting data from memory and printing it, offloading data to a Data Collection Unit or PC, setting user options, adjusting the time and date and programming out of range temperature alarms. For basic operational information see 3.0 (Basic Operation).

4.1 More Help

An in-built Help facility is provided to guide the operator through the principal functions of the recorder. Section 3.1 shows how to obtain the basic Help file printout. For advanced operation TKDL PRO also includes a secondary Help file called More Help.

Press  until the Display shows More Help

Press  and the More Help file will be printed.

A typical TKDL PRO More Help printout is :-

```

■ More Help
■ to return to
normal display
■ SELECT PRINT
  list files ✓
  new files ✓
  all files ✓
  one file ✓
  h go back ✓
  m go forward ✓
  ■ SELECT FILE
    list files ✓
    upload new ✓
    upload old ✓
    upload all ✓
    upload one ✓
    h go back ✓
    m go forward ✓
  oh SET OPTIONS
    o English ✓
    o Francais ✓
    o Deutsch ✓
    o Nederlands ✓
    o Espanol ✓
    o Portugues ✓
    o Italiano ✓
  * print fwd ✓
  * print ruse ✓
  h unit typeR ✓
  h unit typeT ✓
  m degrees C ✓
  m degrees F ✓
  
```

Use the More Help Printout to guide you through advanced operation of the recorder

NOTE since we constantly strive to improve the operation and facilities of TKDL PRO recorders the More Help Printout produced by your recorder may vary slightly from that shown above. In case of any discrepancy the More Help printout produced by your recorder will always describe the correct operation of the your recorder.

4.2 Printing Data from memory (Select Printout)

It is possible to print a list of all files stored in the TKDL PRO data memory, mark a file to identify those that have been printed (subsequent recordings are then identified as “New”), print all files contained in memory or select and print one or more files.

Press **||** and **✓** together and the display shows `Select printout`

Press **↵** to scroll through the following options

Print file list

Print new files

Print all files

DD MM hh:mm (then use **h** to move back through older recordings and **m** to move forwards through newer ones)

DD MM hh:mm is the date and start time of the most recent recording in memory. For standard TKDL PRO operation this will be the current date with a start time of 00:00 (midnight).

When the appropriate selection has been made press **✓** to confirm your choice and printing will begin.

4.2.1 Print file list (Select printout)

A typical file list printout is :-

```

28 Oct '04 13:55
-----
16 Oct 00:00 R
17 Oct 00:00 MR
Old files
18 Oct 00:00 A R
19 Oct 00:00 R
20 Oct 00:00 R
21 Oct 00:00 R
22 Oct 00:00 R
23 Oct 00:00 R
24 Oct 00:00 R
25 Oct 00:00 R
26 Oct 00:00 A R
27 Oct 00:00 R
28 Oct 00:00 R
New files
Print file list
TS2-T410 T12732
TKDL-PRO
  
```

The file list shows the start time of all files contained within the TKDL PRO data memory at the date that the printout is taken. New files are those that have not been printed or have been recorded with start times which are after the time of the marked file. The marked file is indicated by the letter “M” to the right of the file start time. Old files are those that have been printed or have a start time including and earlier than the marked file.

A indicates that out of range temperature alarms have occurred during the recording

M indicates the marked file

R indicates that the file is a normal recording generated by the TKDL PRO ADR clock system.

4.2.2 Print new files

Press **||** and **✓** together and the display shows `Select printout`

Press **↵** until the display shows `Print new files`

Press **✓** and all files recorded with start times after the marked file will be printed starting with the most recent recording.

NOTE when all new files have been printed the mark (M) is automatically moved to the most recent recording in memory and all recordings subsequently made after the printout has been taken will then be identified as new files. See also 4.2.4 “Marking a file”

4.2.3 Print all files

Press **||** and **✓** together and the display shows `Select printout`

Press **↵** until the display shows `Print all files`

Press **✓** and all files in memory will be printed starting with the most recent recording.

NOTE: *When all files have been printed the mark (M) is automatically moved to the most recent recording in memory and all recordings subsequently made after the printout has been taken will then be identified as new files. See also 4.2.4 “Marking a file”*

4.2.4 Marking a file

Press **||** and **✓** together and the display shows `Select printout`

Press **↵** until the display shows the date and time of the most recent recording in memory.

Press **h** to move back through older recordings and **m** to move forwards through newer ones and then press ***** or **◇** to mark a chosen file.

NOTE:- *the marking of files for printing data from memory is completely independent of that when offloading recordings to a Data Collection Unit or PC (see 4.3.5).*

4.3 Offloading data to a computer (Select filedump)

Data recorded by the TKDL PRO may be offloaded for archiving on an office computer. TKDL PRO supply a Data Collection Unit (DCU) and software for this purpose. Alternatively a PC running TKDL PRO Data Management software may be connected directly to the TKDL. **Offloading data is a copying process and does not remove or delete data from the TKDL PRO data memory.**

NOTE:- *Data is offloaded through the communications socket located on the front fascia of the TKDL PRO (see 1.4.2) using a lead and jack plug to connect to a DCU or PC running software supplied by Thermo King For further information concerning data offloading, compatible equipment and software contact your accredited TKDL PRO dealer.*

Press **↵** and **||** together and the display shows `Select filedump`

Press **↵** to scroll through the following options

Upload file list

Upload new files

Upload old files

Upload all files

DD MM hh:mm (then use **h** to move back through older recordings and **m** to move forwards through newer ones)

DD MM hh:mm is the date and start time of the most recent recording in memory. For standard TKDL PRO operation this will be the current date with a start time of 00:00 (midnight).

When the appropriate selection has been made press **✓** to confirm choice and offloading will begin.

4.3.1 Print file list (Select filedump)

A typical file list printout is:-



```


28 Oct '04 13:55
-----
16 Oct 00:00 R
17 Oct 00:00 XR
Old files
18 Oct 00:00 A R
19 Oct 00:00 R R
20 Oct 00:00 R R R
21 Oct 00:00 R R R
22 Oct 00:00 R R R
23 Oct 00:00 R R R
24 Oct 00:00 R R R
25 Oct 00:00 R R
26 Oct 00:00 A R
27 Oct 00:00 R R
28 Oct 00:00 R
New files
Upload file list
TS2-T410 T12732
TKDL-PRO
    
```


The file list shows the start time of all files contained within the TKDL PRO data memory at the date that the printout is taken. New files are those that have not been offloaded or have been recorded with start times which are after the time of the marked file. The marked file is indicated by the letter “X” to the right of the file start time. Old files are those that have been offloaded or have a start time including and earlier than the marked file.

A indicates that out of range temperature alarms have occurred during the recording
X indicates the marked file
R indicates that the file is a normal recording generated by the TKDL PRO ADR clock system.

4.3.2 Upload new files



Press  and  together and the display shows `Select filedump`


Press  until the display shows `Upload new files`


Press  and all files recorded with start times after the marked file will be offloaded starting with the most recent recording.

NOTE when all new files have been offloaded the mark (X) is automatically moved to the most recent recording in memory and all recordings subsequently made after the offload will then be identified as new files. See also 4.3.5 “Marking a file”

4.3.3 Upload old files



Press  and  together and the display shows `Select filedump`


Press  until the display shows `Upload old files`

Press  and all files recorded with start times earlier than the marked file will be offloaded starting with the marked file.

Offloading old files does not alter the marked file.

4.3.4 Upload all files



Press  and  together and the display shows `Select filedump`


Press  until the display shows `Upload all files`

Press  and all files in memory will be offloaded starting with the most recent recording.

NOTE when all files have been offloaded the mark (X) is automatically moved to the most recent recording in memory and all recordings subsequently made after the offload will then be identified as new files. See also 4.2.5 “Marking a file”

4.3.5 Marking a file

Press  and  together and the display shows `Select filedump`


Press  until the display shows the date and time of the most recent recording in memory.


Press **h** to move back through older recordings and **m** to move forwards through newer ones and then press ***** or **◇** to mark a chosen file.

NOTE:- the marking of files for offloading data to a Data Collection Unit or PC is completely independent from marking files for printing data from memory (see 4.2.4).

4.4 Setting user options

It is possible to customise the operation of the TKDL PRO through the User Options feature. To review or change the User Options for a recorder

Press  and **h** together and the display shows `Set User Options`

Press  to select the operator language

English Francais Deutsch Nederlands Español Portugues Italiano

Press **★** to select the print direction as FORWARD or REVERSE

Press **h** to select recorder type as R or T. Select **T** for type “T” and type “C” recorders.

Press **m** to select operation in C or F

In all cases press **✓** to confirm a choice from the options available.

The **↶** and **⏪** keys return the recorder to the normal operating display.

Journey tickets may be printed in a forward or reverse direction as determined by the selected print direction. The results look similar but timed data is always printed in the reverse time direction (most recent first) independently of the direction of printing.

The default settings for print direction are:

Type “T”/“C” – REVERSE direction

Type “R” – FORWARD direction.

These settings ensure that printed data emerges from the printer with the text readable as it is being printed (ie not upside down). However this will result in the data being presented differently when comparing printouts produced by type “R” recorders with those produced by type “T” / “C” recorders. If the direction of data on printouts is important for ease of comparing recordings printed by type “R” recorders with those printed by type “T” / “C” recorders then it will be necessary to set the print direction the same for both types.

4.5 Adjusting the time and date

The time and date are factory set to GMT prior to despatch from the factory. Once set the Date should never need adjusting during the lifetime of the recorder. The clock includes automatic adjustment for winter/summer time. This automatically adds one hour to the set time between 2:00am on the last Sunday in March and 2:00am on the last Sunday in October (see 5.2.12).

4.5.1 Clock protect

Adjustment of the real time clock maybe security protected by the Configuration Parameter ‘Clk Protect’. This is factory set to OFF but maybe set to ON to prevent unauthorised adjustment of the time. To check if the clock protect is enabled

Press **⏪** and the display shows PAUSING

Press **h** or **m** and if the clock protect is enabled the display shows Protected.

When the clock protect is enabled the clock can only be adjusted by using the PIN protected Configuration Mode. See 4.5.3

4.5.2 Clock adjustment (clock protect not enabled)

When the clock protect is not enabled (see 4.5.1)

Press **⏪** and the display shows PAUSING

Press **h** to adjust hours and **m** to adjust minutes

NOTE: the clock is factory set to GMT and will automatically add one hour to the time used for recordings in the period between 2:00am on the last Sunday in March and 2:00am on the last Sunday in October. When the local time is different from GMT this should be taken into account when setting the clock.

4.5.3 Clock adjustment (clock protect enabled)

To adjust the clock when the clock protect is enabled (see 4.5.1) it is necessary to enter the PIN protected Configuration Mode as follows. PIN code (1,1,1,1) is the factory default value (see 5.0, 5.2 and 5.2.12)

Press **↶** and **✓** and the display shows Enter PIN code

Press **↶**, **↶**, **↶**, **↶** and the display shows Start time>00:00

Press **↶** until the display shows ENG Display>OFF

Press **h** and the display shows ENG Display> ON

Press **✓** until the display shows `Set clock >hh:mm`
 Adjust the date by moving the cursor with the **◀** and **▶** keys and then making the adjustment with the **▲** and **▼** keys.

When clock adjustment is complete
 Press **↵** until the display shows `ENG Display> ON`
 Press **h** and the display shows `ENG Display>OFF`
 Press **||** to return to the normal operating display.

NOTE : *When the time or date are changed a new recording is started and the message **NEW FILE** will appear on the display.*

4.5.4 Date adjustment

The date is factory set and should never need adjusting during the lifetime of the recorder. The clock system includes a calendar up to the year 2049. The date can only be changed by entering the PIN protected Configuration Mode as follows. PIN code (1,1,1,1) is the factory default value (see 5.0, 5.2 and 5.2.12).

Press **↵** and **✓** and the display shows `Enter PIN code`
 Press **↵**, **↵**, **↵**, **↵** and the display shows `Start time>00:00`
 Press **↵** until the display shows `ENG Display>OFF`
 Press **h** and the display shows `ENG Display> ON`
 Press **✓** until the display shows `Date >DD MM YY`
 Adjust the date by moving the cursor with the **◀** and **▶** keys and then making the adjustment with the **▲** and **▼** keys.

When date adjustment is complete
 Press **↵** until the display shows `ENG Display> ON`
 Press **h** and the display shows `ENG Display>OFF`
 Press **||** to return to the normal operating display.

NOTE : *When the time or date are changed a new recording is started and the message **NEW FILE** will appear on the display.*

4.6 Out of range temperature alarms

Two complete alarm sets may be defined (Alarm Set 1 and Alarm Set 2) and each temperature channel may be provided with the option for Alarm Set 1, Alarm Set 2, Auto Alarms and No Alarms by setting these to ON in configuration mode.

The Auto Alarms facility enables both alarm set 1 and 2 simultaneously so that an alarm will occur unless the temperature is within the acceptable ranges defined by either of these alarm sets.

4.6.1 Alarm sets:

Each alarm set has the following parameters that may be defined in configuration mode:

Alarm name	a seven character description	eg Frozen
High alarm	the upper acceptable limit	eg -15C
Low alarm	the lower acceptable limit	eg -25C
Alarm wait	the time delay on alarm activation	eg 30 mins
Graph high	the upper limit of the graph printout	eg -10C
Graph low	the lower limit of the graph printout	eg -30C

4.6.2 Enabling/disabling alarms

The TKDL PRO is factory set to record 24hrs/day and if alarm monitoring is required care must be taken to ensure that any alarms are deactivated when the fridge system is switched off for extended periods or when the vehicle is not in use. Otherwise false alarm signals may be generated.

To automate the process of alarm suppression it is possible to connect an on/off signal to Status input #1 so that the alarms will only be active when, say, the input is closed. This signal may be derived

from the fridge pack so that any alarms selected will be automatically enabled when the fridge is operational. Refer to the wiring diagram provided with the TKDL PRO kit for connection details.

Additionally this enable action may be extended for a period of up to 60 minutes after the input signal is removed (eg to allow the fridge to be switched off momentarily during delivery) via the parameter 'Extend Time'.


To facilitate the alarm enable feature:-

Enter configuration mode. PIN code (1,1,1,1) is the factory default value (see 5.0, 5.2 and 5.2.12)


Press  and  and the display shows `Enter PIN code`

Press , , ,  and the display shows `Start time>00:00`

Set the alarm enable input to respond to a contact closure signal


Press  until the display shows `Alarm enable >OFF (or ON)`

Press **h** to set `Alarm enable > ON`


Press  until the display shows `Alarm reverse >OFF (or ON)`





Press **h** to set `Alarm reverse > ON`

Set an alarm extend time


Press  until the display shows `Extend time >OFF (or ON)`

Press **h** to set `Extend time > ON`

Press  until the display shows `Added time >00:00`


Set an added time by moving the cursor with the  and  keys and then making the adjustment with the  and  keys.

Connect the Fridge on/off detector to an appropriate signal in the fridge pack and then connect the output from the detector to Status input #1 on the recorder.

When recording is in progress and the Alarm Enable is activated the recording indicator on the display alternates between a solid rectangle  and the letter **A**.

4.6.3 Alarm indicator light and buzzer.


Each alarm kit for the TKDL PRO is supplied with an alarm indicator light. For Trailer installation this is a Trucklight Model 13 assembly and for in-cab installations this is a red LED suitable for panel mounting. Refer to the wiring diagram provided with the recorder for connection details of the alarm indicator light.

All TKDL PRO recorders include an internal buzzer which is also sounded when an alarm condition occurs. To cancel the buzzer press the  key. The external alarm light will only extinguish when the alarm condition is removed (i.e. temperature returns within acceptable range or alarm is set to OFF).

4.6.4 Selecting Alarms

Two Alarm sets are provided and these are called Alarm Set 1 and Alarm Set 2. Each temperature channel may be provided with the option of each alarm, both alarms simultaneously (Auto Alarm) or no alarms by setting the appropriate parameters in configuration mode (see 5.2.6, 5.2.10 and 5.2.11)

Press  and the display shows `PAUSING`

Press  to review the alarm options available

Press  to confirm a selection.






Kits which include all the relevant components to facilitate alarm monitoring are available from CCI or authorised TKDL PRO dealers.

5.0 Configuration Parameters

TKDL PRO has been designed to allow a number of variations in the way it operates. This is provided by the configuration parameters and how they are set. TKDL PRO recorders are normally supplied as a kit that includes appropriate components for the application concerned and the configuration parameters are set accordingly.



Entry to Configuration Mode is password protected to prevent unauthorised adjustment. When the correct sequence of keys is pressed Configuration Mode is entered and each parameter is then presented on the display one at a time. The user can step through each parameter and make modifications as necessary.





In order to enter Configuration Mode a PIN code is required. To enter the PIN code each of the operator keys is associated with a number as follows:-

 = 1,  =2,  =3,  =4,  =5, **h** = 6, **m** = 7.

5.1 Printing the parameters



Before attempting to adjust any of the configuration parameters it is recommended that a printout of the parameters is taken.

Press  and  together and the display shows Enter PIN code

Press , , ,  (PIN code 1,2,1,2) and after a short pause the parameters and their current settings will be printed.

A typical parameter printout is shown below:-

Printed Parameter list	Parameter Description	Section
TKDL-PRO	Product description and sign on message	5.2.1
TS2-T410.016-512		
Start time>00:00	Recording Regime	5.2.2
Stop time>00:00		
Log by Day >OFF	Recording Interval	5.2.3
min/update> 0010		
mms/hour > 0020	Graph length per hour	5.2.4
Door switch > OFF	On /Off inputs	5.2.5
DeIce switch> OFF		
Spare switch>OFF	Alarm enable / disable	5.2.6
Alarm enable>OFF		
Graph high> 0010	Graph scaling	5.2.7
Graph low >-0030		
Preset names> ON	Enables temp channel preset descriptions	5.2.8
Temperature1> ON		
T1 name >Front	Temperature channels and descriptions	5.2.9
Temperature2> ON		
T2 name >Rear		
Temperature3>OFF		
Temperature4>OFF		

Press  and  together 4 times and the display shows INITIALISING followed by the sign on message. See also 5.2.14 "Signature".

5.2.2 Recording regime

Start time > 00:00

Stop time > 00:00

These define the daily start and stop times for the ADR (Automatic Daily Recording) system. If the start time is after the stop time then the recording continues through midnight.

Log by Day > OFF

The TKDL PRO recorder may be set to start and stop recording automatically according to the day of the week as specified by the day code parameter. To use this facility the Log by Day parameter must be set to ON.

Day Code > CCCCCC

Each of the seven character codes in this parameter control the recording action for a corresponding day of the week starting with Sunday. The permitted characters and their meaning for each daily code are as follows:

0: not recording

1: record for 24 hours

S: start recording at Start time

T: terminate recording at Stop time

C: start and stop recordings as defined by the start and stop times

Using these codes a variety of operating regimes may be user defined.

5.2.3 Recording interval

min/update > 0010

Sets the rate at which recordings are made. The value written to memory is the average temperature during the update time which is calculated from samples taken every few seconds.

5.2.4 Graph length per hour

mms/hour > 0020

Specifies the length of paper ticket used for each hour of elapsed time in graphical reports.

5.2.5 On / Off Inputs

Door switch > ON

ON tells the TKDL PRO that status input 2 is to be used as the main door switch contact. A closed contact normally represents a closed door.

Door reverse > OFF

Normal operation of the door switch is that the switch is open when the door is open. An ON reply to this prompt means that a closed switch will be seen as an open door.

DeIce switch > ON

ON tells the TKDL PRO that that status input 3 is to be used as the DeIce (Defrost) switch contact. A closed contact normally represents defrost cycle is in operation.

DIce reverse > ON

An OFF reply to this prompt means that an open contact represents defrost cycle in operation.

Spare switch > ON

ON tells the TKDL PRO that status input 4 is to be used for monitoring a user defined on/off input. Operation is normally an open contact (ie side door operation).

Spr reverse > OFF

An ON reply to this prompt reverses the sense of the spare switch input to a closed contact.

Spr name > Side Dr

A 7 character description can be entered for the user defined (spare) input.

Spare symbol>

A symbol can be selected from the complete character set for the user defined (spare) input. A door symbol (rectangular box) is selected by using the space character (this is the default condition).

5.2.6 Alarm enable disable

To automate the process of temperature alarm monitoring an on/off input may be connected to Status input #1 so that the alarms will only be active when, say, the input is closed. This signal may be derived from the fridge pack so that any alarms selected will be automatically enabled when the fridge is operational. Refer to the wiring diagram provided with the TKDL PRO kit for connection details. See also 4.6.4

Alarm enable> ON

Tells the TKDL PRO that status input #1 is to be used to enable / disable out of range temperature alarms.

Alrm reverse> ON

Tells the TKDL PRO that a closed contact enables the out of range alarm(s). An OFF reply to this prompt reverses the action so that an open contact enables the alarm(s).

Extend time > ON

Allows the action taken by the alarm disable signal to be delayed by a period of time set by the parameter "Added time". This allows the alarms to remain active when the fridge is switched off for short periods e.g. when making a delivery.

Added time>00:30

Specifies the period of time that the alarms remain active when the fridge is switched off. A maximum value of 23 hrs and 59 minutes may be set. The factory set value is 30 minutes.

NOTE ; when alarms are enabled the recording indicator on the display shows a flashing A.

5.2.7 Graph Scaling

Graph high> 0030

Graph low >-0010

These are the upper and lower limits used for graphical printouts when the alarm is enabled.

5.2.8 Preset names

Preset names> ON

Each temperature channel and alarm set may have its own unique 7 character name or description assigned to it. However if this parameter is set to ON then the name for each channel and alarm set must be selected from the following predefined list:-

Channel names : Front, Rear, Air Ret, Product, Fr ARet, Rr ARet, Centre,
Chill, Freeze

Alarm names : Chilled, Frozen, Alarm

Predefined names are automatically translated when a different operating language is selected.

5.2.9 Temperature channels and descriptions

Temperature1> ON

Temperature 1 input (T1) will be measured and displayed when set to ON. An OFF reply to this prompt will turn the measurement off and there will be no display for T1 on the display or in reports.

T1 name >Air Ret

The name of T1 is shown on the display and in reports. A 7 character description can be used.

Other channels (T2 to T4) are similarly programmed.

5.2.10 Alarm parameters

Two independent alarm conditions may be defined as Alarm set 1 and Alarm set 2. Each alarm has the following parameters that may be set when the corresponding Alarm parameter is set to ON.

Al name >	a seven character description	eg Frozen
High alarm>	the upper acceptable limit	eg -15C
Low alarm>	the lower acceptable limit	eg -25C
Alarm wait>	the time delay on alarm activation	eg 30 mins
Graph high>	the upper limit of the graph printout	eg -10C
Graph low >	the lower limit of the graph printout	eg -30C

Alarms are then enabled for each temperature channel as described in 5.2.11 and (when activated by On/Off input #1) are selected by the operator or driver through the keypad as described in 4.6.4.

NOTE: for the simplest and most reliable alarm monitoring choose the Auto Alarm option. This completely automates the alarm monitoring process so that alarms are automatically activated for two different refrigerated load types (e.g. Frozen and Chilled) when the fridge is switched on without any further driver action. For ambient with the fridge off both alarms are disabled. See 5.2.11

5.2.11 Information to be included in reports

It is possible to define which inputs are printed on reports and for the temperature channel which of the alarm sets defined in 5.2.10 are active for each temperature channel.

To appear on the printout the relevant input must be set to ON. Only activate those inputs which are being monitored.

Each temperature channel may be enabled for Alarm Set 1, Alarm Set 2, Auto Alarms and No Alarms by setting these options to ON accordingly.

Auto Alarms enables Alarm Set 1 and Alarm Set 2 simultaneously for that temperature channel so that an alarm will occur unless the temperature is within the acceptable range defined by either alarm set.

5.2.12 Engineering Display

ENG Display>OFF

This parameter is normally set to OFF.

An ON value allows the following parameters to be displayed

R standard> 9090

This is a standard calibration constant for the TKDL. This constant must not be modified.

T1 cal val> 2252

This is the standard calibration value for the thermistor probes supplied for use with TKDL PRO recorders. This value must not be modified.

Other channels (T2 to T4) are similarly programmed.

PIN number> 1111 (Factory default value)

The PIN can consist of any digits in the range 1-7. Setting a PIN of 0000 has the effect of not requiring a PIN code to be entered in order to access the Configuration parameters. **WARNING** If the PIN is changed, access to parameters will be denied unless the new PIN code is entered correctly. See 5.0, 5.1 and 5.2

Unit I/D> T12345

This is an individual 6 character identifier which is always set to the serial number of the recorder. The identifier is recorded with the data. The unit I/D is printed on line 3 of each report. Please refer to your TKDL PROdealer if you need to change this parameter.

Baud Rate > 9600

This is the speed of communication when the recorder is connected to a PC or other device via the serial port.

Date >15 Oct'01

Adjust the date by moving the cursor with the ◀ and ▶ keys and then making the adjustment with the ▲ and ▼ keys. Invalid dates cannot be set.

Set clock >12:00

Adjust the clock by moving the cursor with the ◀ and ▶ keys and then making the adjustment with the ▲ and ▼ keys.

Auto Clk Adj> ON

Set this parameter to ON to automatically adjust the time by one hour at 2:00 am on the last Sunday in March (add 1 hour) and 2:00 am on the last Sunday in October (subtract 1 hour).

Clk Protect >OFF

When this parameter is set to OFF it is possible to adjust the clock without the need to enter Configuration Mode by pressing **||** and using the **h** and **m** keys (see 4.5.3).

5.2.13 Vehicle identifiers

Vehicle>TRL 1234

A 8 character identifier which may be used to identify the vehicle registration or trailer ID number and which is printed on the second line of each report.

Title 1>XXXXXXXX

Title 2>XXXXXXXX

A further two 8 character identifiers which are used together to specify a user defined 16 character title line which is printed as line 1 of each report.

5.2.14 Signature

This is a four digit number which uniquely characterises the current settings of the configuration parameters. The signature does not depend on any of the descriptive names which may be specified as parameter values.

NOTE: the signature may be inspected without the need for taking a parameter printout by viewing it on the display. This is useful when a quick comparison between a number of recorders is required in order to establish if their parameter settings are identical.

Press **↵** and **✓** together and the display shows Enter PIN code

Press **◆** and **h** together and the signature will be shown on the display for a few seconds.

Recorders with identical firmware (product software) and different signatures have different parameter settings. To check the firmware of the recorder see 5.2.1 “Product description and sign on message”.

6.0 Specification

TKDL PRO temperature recorders are designed to meet the requirements of EN12830 and other national requirements to support the objectives of directives 92/1/EEC (amended by 93/43/EEC) -usually known as the Quick Frozen Food Directive.

6.1 Type of application

Suitable for recording storage temperatures.
 Suitable for recording transport temperatures.

6.2 Measuring range

Certified range -30 °C to +30 °C
 For Germany -35 °C to +25 °C
 Available range -50 °C to +50 °C

6.3 Autonomous power

Lithium Thionyl Chloride ½ AA battery gives 10 year unpowered retention of data and time/date. The battery is not user replaceable.

6.4 Protection

IP65 for Trailer models, IP20 for Rigid models.

The recorder but not the internal printer in the Rigid model is protected to IP22. In the event of the printer being subject to drips or spillage, it should be allowed to dry out before use. In order to ensure that a printout may be made on demand, a spare printer roll should be carried at all times.

6.5 Supply Voltage

DC 10 V to 32 V. The DC supply shall be either from a vehicle battery fused in-line with a Bussmann type TDS501-2 A (or equivalent T2A fuse approved to EN60127) or from an approved mains operated SELV power supply rated for 3A minimum and limited to 100 VA maximum output. The mains operated power supply should be suitable for IEC installation category II. In order to protect the recorder against reversed power supply connections there is a diode in series with the input supply. Occasionally this may impair printer operation at the minimum supply voltage.

6.6 Accuracy class

Class 1. Maximum permitted error under all operating conditions of recorder and sensor is 1°C at a resolution of 0.5°C.

6.7 Recording interval

May be set from 1 minute to 60 minutes in steps of 1 minute. For the installation to comply with current German legislation, the user must not set the recording interval longer than 15 minutes.

6.8 Recording duration

Memory capacity in days at a 15 minute recording interval

	1 or 2 channels	3 or 4 channels
128k	246 days	159 days
512k	988 days	640 days

6.9 Data archiving

In order to satisfy the requirements of national legislation, data must be retained for at least one year. The files may be printed on the internal printer or may be transferred via a Data Collector Unit to a PC. The maximum interval at which this can take place may be determined from the above table, but it is recommended to perform the operation monthly. Records from the internal printer should be kept in a clean dry place to ensure that they are readable after one year.

6.10 Time recording error

Relative error less than 0.1%, typical < 0.01%.error less than 15 min in 7 days, typical <1 min in 7 days.

6.11 Climatic environment

Recording -30 °C to +70 °C

Printing -10 °C to +50 °C

Transport and storage unpowered -40 °C to +85 °C

TKDL PRO Trailer for indoor or outdoor use

TKDL PRO Rigid for installation in vehicle cabin

6.12 EMC

Conforms with requirements of EN50081-1 and EN50082-1.

Radiated immunity 10v/m. Sensor screens should be bared and clamped to the chassis with the fixture provided

6.13 Power surge

Conforms with BS AU 243 (ISO7637-1) grade 4.

6.14 Electrical safety

Conforms with EN 61010-1. Safety may be impaired if installation instructions are not adhered to.

Note that the area marked by the symbol at the rear of the TKDL PRO Rigid unit may become hot if the printer is run for an extended time at the upper limit of ambient temperature.

6.15 Periodic verification

In accordance with EN141012 (under preparation)

6.16 Cleaning and maintenance

Visible surfaces may be cleaned with a damp cloth and mild detergent. There are no general maintenance procedures, but replacement of the paper and ribbon is described in section 2.3.

6.17 IEC symbols used



Direct current



Protective conductor terminal.

If the user wishes to bond metalwork to a protective conductor as part of their procedures, this terminal should be used.



Caution (refer to accompanying documents).

7.0 Declaration of Conformance

Declaration of Conformity to European Council Legislation

Cold Chain Instruments hereby declare that representative samples of the following products:

Models TK DL Trailer (PRO, SPR)
 TK DL Rigid (PRO, SPR)
 TK DL DCS

Manufactured by Cold Chain Instruments Ltd
 1 Martlets Way
 Goring by Sea Worthing
 West Sussex
 UK
 BN12 4HF

have been tested and found to comply with the essential requirements of the following European Community Legislation:

Commission Regulation(EC) No. 37/2005 on Quick Frozen Foodstuffs (formerly 92/1/EEC)
Council Regulation (EC) No. 852/2004 on the Hygiene of Foodstuffs (formerly 93/43/EEC)
Electromagnetic Compatibility 89/336/EEC (amended by 93/68/EEC)
Low Voltage Directive 73/23/EEC
Automotive EMC Directive 95/54/EC

by application of the following harmonised European Standards:

Temperature Recorders EN12830:1999
Generic Emission Standard EN50081-1:1992
Generic Immunity Standard EN50082-1:1997
Environmental Testing (Vibration and Shock) EN60068:1993
Degrees of Protection provided by Enclosures EN60529:1992
Safety of Electrical Equipment EN61010-1:1993/A1:1995

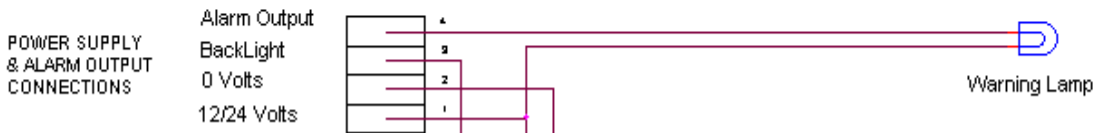
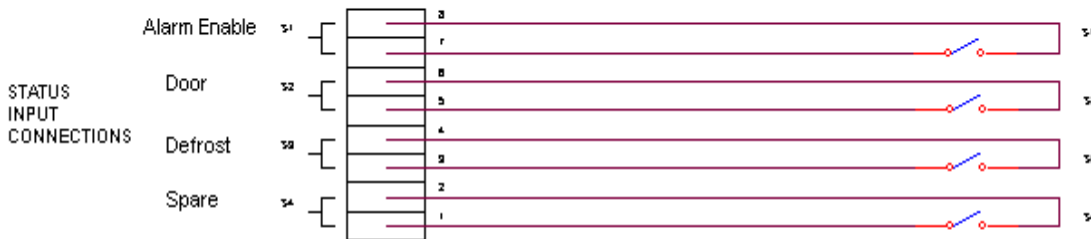
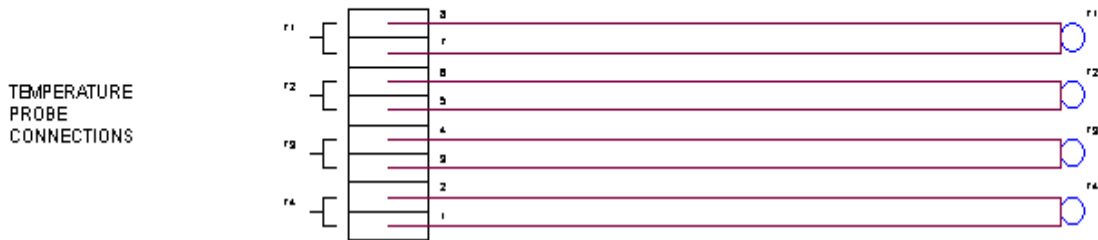
provided that:

- a. The product is correctly installed in accordance with the installation instructions supplied.
- b. The product has not been modified in any way.
- c. The product bears the CE mark.

An authorised copy of this declaration is retained at Cold Chain Instruments Ltd

8.0 Appendix

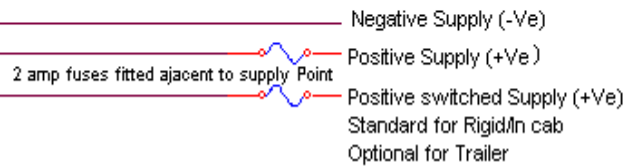
Wiring Diagram TWD1117



IMPORTANT NOTES:-

0 Volts , Status Input (even number terminals) and communications common all connected together
 For rigid vehicle installation with junction box: see wiring diagram TWD0779B

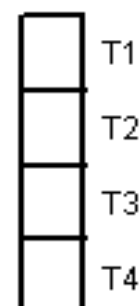
For trailer vehicle installation with multicore cable: see wiring diagram TWD1119



TEMPERATURE PROBES - PRESET NAMES

r1	r2	r3	r4	GB	F	D	I	ESP	P	NL
				Front	Devant	Vorne	Fronte	Frente	Frente	Voor
				Rear	Fond	Hinten	Retro	Atras	Tras	Achter
				Air Ret	Ret Air	Rukluft	Air Ret	Air Ret	Ar Ret	Aegluuch
				Product	Produit	Produkt	Prodot	Prod.	Producto	Product
				Fr ARet	Ret ArDt	Rluft V	Fr ARet	ARet Fr	ARet Fr	Vt Aelct
				Rr ARet	Ret ArFd	Rluft H	Re ARet	ARet A	ARet Fr	Ac Adct
				Centre	Centre	Mittler	Centro	Centro	Centro	Midden
				Chill	Surgele	Gekuhlt	Fresco	Frio	Fresco	Gekoeld
				Freeze	Congele	Gefrore	Sungel.	Congel.	Congel.	Bevroer
				OFF	OFF	Aus	OFF	OFF	OFF	OFF

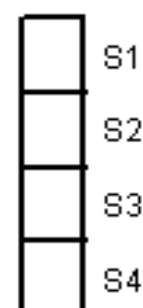
INCLUDED IN THIS KIT



ON/OFF INPUTS

FRIDGE ON/OFF
DOOR
DEFROST
SPARE

Note: Volt Free contacts required for all on-off inputs



ALARM INDICATOR



Notes